

ANNA UNIVERSITY, CHENNAI
AFFILIATED INSTITUTIONS
R - 2009

I TO VII SEMESTER CURRICULA AND SYLLABI
B.E. (PART-TIME) MECHANICAL ENGINEERING

SEMESTER I

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTMA2111	<u>Applied Mathematics</u>	3	0	0	3
2	PTPH2111	<u>Applied Physics</u>	3	0	0	3
3	PTCY2111	<u>Applied Chemistry</u>	3	0	0	3
4	PTGE2151	<u>Engineering Mechanics</u>	3	0	0	3
5	PTEC2161	<u>Electronics Engineering</u>	3	0	0	3
TOTAL			15	0	0	15

SEMESTER II

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTMA2211	<u>Transforms and Partial Differential Equations</u>	3	0	0	3
2	PTGE2261	<u>Environment Science & Engineering</u>	3	0	0	3
3	PTME2201	<u>Manufacturing Technology – I</u>	3	0	0	3
4	PTEE2211	<u>Electrical Drives & Control</u>	3	0	0	3
5	PTME2101	<u>Hydraulics and Pneumatics</u>	3	0	0	3
TOTAL			15	0	0	15

SEMESTER III

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTME2202	<u>Engineering Thermodynamics</u>	3	1	0	4
2	PTME2203	<u>Kinematics of Machinery</u>	3	1	0	4
3	PTME2252	<u>Manufacturing Technology – II</u>	3	0	0	3
4	PTME2253	<u>Engineering Materials and Metallurgy</u>	3	0	0	3
5	PTME2254	<u>Strength of Materials</u>	3	1	0	4
TOTAL			15	3	0	18

SEMESTER IV

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTME 2301	<u>Thermal Engineering</u>	3	1	0	4
2	PTME 2302	<u>Dynamics of Machinery</u>	3	1	0	4
3	PTME 2303	<u>Design of Machine Elements</u>	3	1	0	4
4	PTME 2304	<u>Engineering Metrology and Measurements</u>	3	0	0	3
PRACTICAL						
5	PTME 2306	<u>Thermal Engineering Laboratory – I</u>	0	0	3	2
TOTAL			12	3	3	17

SEMESTER V

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTME 2351	<u>Gas Dynamics and Jet Propulsion</u>	3	1	0	4
2	PTME 2352	<u>Design of Transmission Systems</u>	3	1	0	4
3	PTME 2354	<u>Automobile Engineering</u>	3	0	0	3
4	PTME 2401	<u>Mechatronics</u>	3	0	0	3
5	PTGE2022	<u>Total Quality Management</u>	3	0	0	3
TOTAL			15	2	0	17

SEMESTER VI

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTME 2402	<u>Computer Integrated Manufacturing</u>	3	0	0	3
2	PTME 2251	<u>Heat and Mass Transfer</u>	3	1	0	4
3		Elective – I	3	0	0	3
4		Elective – II	3	0	0	3
PRACTICAL						
5	PTME 2309	<u>CAD / CAM Laboratory</u>	0	0	3	2
TOTAL			12	1	3	15

SEMESTER VII

SL No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PTMG 2451	Engineering Economics and Cost Analysis	3	0	0	3
2	PTME2403	Power Plant Engineering	3	0	0	3
3		Elective – III	3	0	0	3
4		Elective – IV	3	0	0	3
PRACTICAL						
5	PTME2453	Project Work	0	0	12	6
TOTAL			12	0	12	18

LIST OF ELECTIVES

SEMESTER VI

CODE NO.	COURSE TITLE	L	T	P	C
THEORY					
PTMG 2021	Marketing Management	3	0	0	3
PTME 2021	Quality Control & Reliability Engineering	3	0	0	3
PTME 2022	Refrigeration & Air conditioning	3	0	0	3
PTME 2023	Renewable Sources of Energy	3	0	0	3
PTME 2024	Industrial Tribology	3	0	0	3
PTME 2025	Vibration & Noise Control	3	0	0	3
PTME 2026	Unconventional Machining Processes	3	0	0	3
PTGE 2023	Fundamentals of Nanoscience	3	0	0	3
PTME 2035	Entrepreneurship Development	3	0	0	3
PTME 2038	Operations Research	3	0	0	3
PTME 2040	Design of Pressure vessel and piping	3	0	0	3

SEMESTER-VII

CODE NO.	COURSE TITLE	L	T	P	C
THEORY					
PTME 2027	Process Planning & Cost Estimation	3	0	0	3
PTME 2028	Robotics	3	0	0	3
PTME 2029	Design of Jigs, Fixtures & Press Tools	3	0	0	3
PTME 2030	Composite Materials	3	0	0	3
PTME 2031	Thermal Turbomachines	3	0	0	3
PTME 2032	Computational Fluid Dynamics	3	0	0	3
PTME 2034	Nuclear Engineering	3	0	0	3
PTGE 2025	Professional Ethics In Engineering	3	0	0	3
PTME 2036	Production Planning & Control	3	0	0	3
PTME 2037	Maintenance Engineering	3	0	0	3
PTME 2041	Advanced I.C. Engines	3	0	0	3
PTME 2042	Design of Heat Exchangers	3	0	0	3

UNIT I MATRICES 9

Characteristic equation – Eigenvalues and Eigenvectors of a real matrix – Properties of eigenvalues and eigenvectors – Cayley – Hamilton Theorem – Diagonalization of matrices - Reduction of a quadratic form to canonical form by orthogonal transformation – Nature of quadratic forms .

UNIT II FUNCTIONS OF SEVERAL VARIABLES 9

Partial derivatives – Homogeneous functions and Euler’s theorem – Total derivative – Differentiation of implicit functions – Change of variables – Jacobians – Partial differentiation of implicit functions – Taylor’s series for functions of two variables - Maxima and minima of functions of two variables.

UNIT III ANALYTIC FUNCTION 9

Analytic functions – Necessary and sufficient conditions for analyticity – Properties – Harmonic conjugates – Construction of analytic function – Conformal Mapping – Mapping by functions $w = a + z$, az , $1/z$, - Bilinear transformation.

UNIT IV COMPLEX INTEGRATION 9

Line Integral – Cauchy’s theorem and integral formula – Taylor’s and Laurent’s Series – Singularities – Residues – Residue theorem – Application of Residue theorem for evaluation of real integrals – Use of circular contour and semicircular contour with no pole on real axis.

UNIT V LAPLACE TRANSFORMS 9

Existence conditions – Transforms of elementary functions – Basic properties – Transforms of derivatives and integrals – Initial and Final value theorems – Inverse transforms – Convolution theorem – Transform of periodic functions – Application to solution of linear ordinary differential equations with constant coefficients.

TOTAL : 45 PERIODS**TEXT BOOKS:**

1. Grewal B.S., Higher Engineering Mathematics (40th Edition), Khanna Publishers, Delhi (2007).
2. Ramana B.V., Higher Engineering Mathematics, Tata McGraw Hill Co. Ltd., New Delhi (2007).

REFERENCE BOOKS:

1. Glyn James, Advanced Modern Engineering Mathematics, Pearson Education (2007).
2. Veerarajan, T., Engineering Mathematics (For First Year), Tata McGraw-Hill Pub. Pvt Ltd., New Delhi (2006).

UNIT I ULTRASONICS

Introduction – Production – magnetostriction effect - magnetostriction generator- piezoelectric effect - piezoelectric generator- Detection of ultrasonic waves properties – Cavitations - Velocity measurement – acoustic grating - Industrial applications – drilling, welding, soldering and cleaning – SONAR - Non Destructive Testing – pulse echo system through transmission and reflection modes - A, B and C –scan displays, Medical applications - Sonograms

UNIT II LASERS

9

Introduction – Principle of Spontaneous emission and stimulated emission. Population inversion, pumping. Einstein's A and B coefficients - derivation. Types of lasers – He-Ne, CO₂, Nd-YAG, Semiconductor lasers - homojunction and heterojunction (Qualitative)- Industrial Applications - Lasers in welding, heat treatment and cutting – Medical applications - Holography (construction and reconstruction).

UNIT III FIBER OPTICS & APPLICATIONS

9

Principle and propagation of light in optical fibres – Numerical aperture and Acceptance angle - Types of optical fibres (material, refractive index, mode) – Double crucible technique of fibre drawing - Splicing, Loss in optical fibre – attenuation, dispersion, bending - Fibre optical communication system (Block diagram) - Light sources - Detectors - Fibre optic sensors – temperature and displacement - Endoscope.

UNIT IV QUANTUM PHYSICS

9

Black body radiation – Planck's theory (derivation) – Deduction of Wien's displacement law and Rayleigh – Jeans' Law from Planck's theory – Compton effect - Theory and experimental verification – Matter waves – Schrödinger's wave equation – Time independent and time dependent equations – Physical significance of wave function – Particle in a one-dimensional box - Electron microscope - Scanning electron microscope - Transmission electron microscope.

UNIT V CRYSTAL PHYSICS

9

Lattice – Unit cell – Bravais lattice – Lattice planes – Miller indices – 'd' spacing in cubic lattice – Calculation of number of atoms per unit cell – Atomic radius – Coordination number – Packing factor for SC, BCC, FCC and HCP structures – NaCl, ZnS, diamond and graphite structures – Polymorphism and allotropy - Crystal defects – point, line and surface defects- Burger vector.

TOTAL: 45 PERIODS**TEXT BOOKS:**

1. Palanisamy, P.K., 'Engineering Physics' Scitech publications, Chennai, (2008).
2. Arumugam M. ' Engineering Physics', Anuradha Publications, Kumbakonam, (2007)
3. Sankar B.N and Pillai S.O. 'A text book of Engineering Physics', New Age International Publishers, New Delhi, 2007.

REFERENCES:

1. R. K. Gaur and S.C. Gupta, 'Engineering Physics' Dhanpat Rai Publications, New Delhi (2003)
2. M.N. Avadhanulu and PG Kshirsagar, 'A Text book of Engineering Physics', S.Chand and company, Ltd., New Delhi, 2005.
3. Serway and Jewett, 'Physics for Scientists and Engineers with Modern Physics', 6th Edition, Thomson Brooks/Cole, Indian reprint (2007)

UNIT I WATER TREATMENT AND POLLUTION CONTROL 9

Treatment of water –impurities and disadvantages of hard water-Domestic and Industrial treatment - zeolite and ion exchange processes-Portable water-Boiler feed water – conditioning of boiler feed water. Scale and sludge formation –prevention –caustic embrittlement-boiler corrosion–priming and foaming Sewage treatment–Primary, secondary and tertiary treatment–significance of DO, BOD and COD-desalination – reverse osmosis. Control of water, air and land pollution.

UNIT II FUELS 9

Classification of fuels-Proximate and ultimate analysis of coal- coke manufacture-Otto Hoffman by product method-cracking-thermal and catalytic (fixed bed and fluidized bed)-petroleum-refining-fractions-composition and uses synthetic petrol-fischer drops methods- Bergius process- knocking-octane number and cetane number-Preparation, composition and uses of producer gas , water gas and natural gas. Flue gas analysis-Orsat apparatus- gross and net calorific values- calculation of minimum requirement of air(simple calculations)- Explosive range –spontaneous ignition temperature

UNIT III THERMODYNAMICS AND SURFACE CHEMISTRY 9

Second law of thermodynamics-entropy and its significance- criteria for spontaneity- free energy-Gibbs, Helmholtz and Gibbs-Helmholtz equation-applications and problems – Adsorption –types of adsorption- adsorption of gases on solids- adsorption isotherm-Freundlich and Langmuir isotherms-adsorption of solutes from solutions- applications

UNIT IV ELECTROCHEMISTRY - CORROSION AND CATALYSIS 9

Reversible and irreversible cells-electrode potentials-types of electrodes-cell reactions-Nernst equations- electrochemical and galvanic series-fuel cells and solar cells-corrosion-chemical and electrochemical-factors affecting corrosion-sacrificial anode-impressed current cathodic protection-surface treatment and protective coating-Catalysis –classification-characteristics of catalysis – auto catalysis- enzyme catalysis

UNIT V POLYMERS-COMPOSITES AND NANOCHEMISTRY 9

Polymers-definition-classification-thermoplastics and thermosetting plastics differences Preparation, properties and uses of polystyrene, bakelite, PET, polyurethane, Teflon, ureaformaldehyde, polycarbonates-Elastomers-Preparation, properties of Buna-S, nitrile, neoprene and butyl rubber, silicon rubber. Composites-FRP. Nanochemistry-introduction to nanochemistry- preparation and properties of nonmaterial-nano rods, nano wires-nanotubes-carbon nanotubes and their applications.

TOTAL : 45 PERIODS**TEXT BOOKS:**

1. Dhara S S A text book of Engineering Chemistry, S.Chand & Co Ltd, New Delhi,2002
2. Jain. P.C and Monica Jain, Engineering Chemistry,Dhanpet Rai & Sons, New Delhi 2001

REFERENCE BOOKS:

1. Puri B R.,Sharma L R and Madhan S. Pathania, Principles of Physical Chemistry Shoban Lal Nagin Chand & Co. Jalandar-2000.
2. G.B. Sergeev, Nanochemistry.Elsevier Science, New York,2006
3. V.R.Gowariker, N.V.Viswanathan and Jayadev Sreedhar, Polymer Science, Wiley Eastern Limited, Madras (2006).

OBJECTIVE

At the end of this course the student should be able to understand the vectorial and scalar representation of forces and moments, static equilibrium of particles and rigid bodies both in two dimensions and also in three dimensions. Further, he should understand the principle of work and energy. He should be able to comprehend the effect of friction on equilibrium. He should be able to understand the laws of motion, the kinematics of motion and the interrelationship. He should also be able to write the dynamic equilibrium equation. All these should be achieved both conceptually and through solved examples.

UNIT I BASICS & STATICS OF PARTICLES**9**

Introduction – Units and Dimensions – Laws of Mechanics – Lamé's theorem, Parallelogram and triangular Law of forces – Vectors – Vectorial representation of forces and moments – Vector operations: additions, subtraction, dot product, cross product – Coplanar Forces – Resolution and Composition of forces – Equilibrium of a particle – Forces in space – Equilibrium of a particle in space – Equivalent systems of forces – Principle of transmissibility – Single equivalent force.

UNIT II EQUILIBRIUM OF RIGID BODIES**9**

Free body diagram – Types of supports and their reactions – requirements of stable equilibrium – Moments and Couples – Moment of a force about a point and about an axis – Vectorial representation of moments and couples – Scalar components of a moment – Varignon's theorem – Equilibrium of Rigid bodies in two dimensions – Equilibrium of Rigid bodies in three dimensions – Examples \

UNIT III PROPERTIES OF SURFACES AND SOLIDS**9**

Determination of Areas and Volumes – First moment of area and the Centroid of sections – Rectangle, circle, triangle from integration – T section, I section, - Angle section, Hollow section by using standard formula – second and product moments of plane area – Rectangle, triangle, circle from integration – T section, I section, Angle section, Hollow section by using standard formula – Parallel axis theorem and perpendicular axis theorem – Polar moment of inertia – Principal moments of inertia of plane areas – Principal axes of inertia – Mass moment of inertia – Derivation of mass moment of inertia for rectangular section, prism, sphere from first principle – Relation to area moments of inertia.

UNIT IV DYNAMICS OF PARTICLES**9**

Displacements, Velocity and acceleration, their relationship – Relative motion – Curvilinear motion – Newton's law – Work Energy Equation of particles – Impulse and Momentum – Impact of elastic bodies.

UNIT V FRICTION AND ELEMENTS OF RIGID BODY DYNAMICS**9**

Frictional force – Laws of Coloumb friction – simple contact friction – Rolling resistance – Belt friction.

Translation and Rotation of Rigid Bodies – Velocity and acceleration – General Plane motion.

TOTAL: 45 PERIODS**TEXT BOOK:**

1. Beer, F.P and Johnson Jr. E.R. "Vector Mechanics for Engineers", Vol. 1 Statics and Vol. 2 Dynamics, McGraw-Hill International Edition, (1997).

REFERENCES:

1. Rajasekaran, S, Sankarasubramanian, G., "Fundamentals of Engineering Mechanics", Vikas Publishing House Pvt. Ltd., (2000).
2. Hibbeler, R.C., "Engineering Mechanics", Vol. 1 Statics, Vol. 2 Dynamics, Pearson Education Asia Pvt. Ltd., (2000).
3. Palanichamy, M.S., Nagam, S., "Engineering Mechanics – Statics & Dynamics", Tata McGraw-Hill, (2001).
4. Irving H. Shames, "Engineering Mechanics – Statics and Dynamics", IV Edition – Pearson Education Asia Pvt. Ltd., (2003).
5. Ashok Gupta, "Interactive Engineering Mechanics – Statics – A Virtual Tutor (CDROM)", Pearson Education Asia Pvt., Ltd., (2002).

PTEC2161**ELECTRONICS ENGINEERING****L T P C
3 0 0 3****AIM:**

To provide knowledge in the basic concepts of Electronic components, devices and circuits.

OBJECTIVE:

To impart knowledge to the students on various Electronic components, devices and circuits.

UNIT I SEMICONDUCTORS AND RECTIFIERS 9

Classification of solids based on energy band theory – Intrinsic semiconductors – Extrinsic semiconductors – P type and N type – P-N Junction – VI characteristic of PN junction diode – Zener effect – Zener diode – Zener diode characteristic – Zener diode as a regulator - Half wave and full wave rectifiers

UNIT II TRANSISTORS AND AMPLIFIERS 9

Bipolar Junction Transistor – CB, CE, CC Configurations and characteristics – Biasing circuits – Fixed bias, Voltage divider bias – Concept of feed back – Negative feedback – Voltage series feedback amplifier – Current series feedback amplifier – Principles of Tuned amplifiers

UNIT III POWER AND CONTROL ELECTRONIC DEVICES 9

FET – Configuration and characteristics – FET amplifier – SCR, Diac, Triac, UJT – Characteristics and simple applications

UNIT IV SIGNAL GENERATORS AND LINEAR IC's. 9

Sinusoidal oscillators – Positive feed back – RC phase shift, Hartley's, Colpitt's, Wien bridge oscillators – Multivibrators – Operational amplifier – Adder, Multiplier, Integrator and Differentiators

UNIT V DIGITAL ELECTRONICS 9

Boolean algebra – Decoder - Encoder – Multiplexer – De-multiplexer - Half and Full adders – Flip flops – Digital to Analog and Analog to Digital conversions

TOTAL : 45 PERIODS

TEXT BOOK:

1. Malvino, "Electronic Principles", McGraw Hill Book Co., 1993.

REFERENCES:

1. Grob. B and Schultz. M.E., "Basic Electronics", Tata Mcraw Hill, 2003.
2. Thomas L. Floyd, "Electronic Devices", Pearson Education, 2002.
3. Thomas L. Floyd, "Digital Fundamentals", Pearson Education, 2003.

**PTMA 2211 TRANSFORMS AND PARTIAL DIFFERENTIAL EQUATIONS L T P C
3 0 0 3****AIM:**

To facilitate the understanding of the principles and to cultivate the art of formulating physical problems in the language of mathematics.

OBJECTIVES:

- To introduce Fourier series analysis which is central to many applications in engineering apart from its use in solving boundary value problems
- To acquaint the student with Fourier transform techniques used in wide variety of situations in which the functions used are not periodic
- To introduce the effective mathematical tools for the solutions of partial differential equations that model physical processes
- To develop Z- transform techniques which will perform the same task for discrete time systems as Laplace Transform, a valuable aid in analysis of continuous time systems

UNIT I FOURIER SERIES 9

Dirichlet's conditions – General Fourier series – Odd and even functions – Half-range Sine and Cosine series – Complex form of Fourier series – Parseval's identity – Harmonic Analysis.

UNIT II FOURIER TRANSFORM 9

Fourier integral theorem – Fourier transform pair-Sine and Cosine transforms – Properties – Transform of elementary functions – Convolution theorem – Parseval's identity.

UNIT III PARTIAL DIFFERENTIAL EQUATIONS 9

Formation – Solutions of first order equations – Standard types and Equations reducible to standard types – Singular solutions – Lagrange's Linear equation – Integral surface passing through a given curve – Solution of linear equations of higher order with constant coefficients.

UNIT IV APPLICATIONS OF PARTIAL DIFFERENTIAL EQUATIONS 9

Method of separation of Variables – Solutions of one dimensional wave equation and one-dimensional heat equation – Steady state solution of two-dimensional heat equation – Fourier series solutions in Cartesian coordinates.

UNIT V Z - TRANSFORM AND DIFFERENCE EQUATIONS 9

Z-transform – Elementary properties – Inverse Z-transform – Convolution theorem – Initial and Final value theorems – Formation of difference equation – Solution of difference equation using Z-transform.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Grewal, B.S. "Higher Engineering Mathematics", Khanna Publications (2007)

REFERENCES:

1. Glyn James, "Advanced Modern Engineering Mathematics, Pearson Education (2007)
2. Ramana, B.V. "Higher Engineering Mathematics" Tata McGraw Hill (2007).
3. Bali, N.P. and Manish Goyal, "A Text Book of Engineering 7th Edition (2007) Lakshmi Publications (P) Limited, New Delhi.

PTGE2261 ENVIRONMENTAL SCIENCE AND ENGINEERING L T P C
(Common to all branches) 3 0 0 3

AIM:

The AIM: of this course is to create awareness in every engineering graduate about the importance of environment, the effect of technology on the environment and ecological balance and make them sensitive to the environment problems in every professional endeavour that they participates.

OBJECTIVE:

At the end of this course the student is expected to understand what constitutes the environment, what are precious resources in the environment, how to conserve these resources, what is the role of a human being in maintaining a clean environment and useful environment for the future generations and how to maintain ecological balance and preserve bio-diversity. The role of government and non-government organization in environment managements.

UNIT I ENVIRONMENT, ECOSYSTEMS AND BIODIVERSITY 14

Definition, scope and importance of environment – need for public awareness - concept of an ecosystem – structure and function of an ecosystem – producers, consumers and decomposers – energy flow in the ecosystem – ecological succession – food chains, food webs and ecological pyramids – Introduction, types, characteristic features, structure and function of the (a) forest ecosystem (b) grassland ecosystem (c) desert ecosystem (d) aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries) – Introduction to biodiversity definition: genetic, species and ecosystem diversity – biogeographical classification of India – value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values – Biodiversity at global, national and local levels – India as a mega-diversity nation – hot-spots of biodiversity – threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts – endangered and endemic species of India – conservation of biodiversity: In-situ and ex-situ conservation of biodiversity.

Field study of common plants, insects, birds

Field study of simple ecosystems – pond, river, hill slopes, etc.

UNIT II ENVIRONMENTAL POLLUTION 8

Definition – causes, effects and control measures of: (a) Air pollution (b) Water pollution (c) Soil pollution (d) Marine pollution (e) Noise pollution (f) Thermal pollution (g) Nuclear hazards – soil waste management: causes, effects and control measures of municipal solid wastes – role of an individual in prevention of pollution – pollution case studies – disaster management: floods, earthquake, cyclone and landslides.
Field study of local polluted site – Urban / Rural / Industrial / Agricultural.

UNIT III NATURAL RESOURCES 10

Forest resources: Use and over-exploitation, deforestation, case studies- timber extraction, mining, dams and their effects on forests and tribal people – Water resources: Use and over-utilization of surface and ground water, floods, drought, conflicts over water, dams-benefits and problems – Mineral resources: Use and exploitation, environmental effects of extracting and using mineral resources, case studies – Food resources: World food problems, changes caused by agriculture and overgrazing, effects of modern agriculture, fertilizer-pesticide problems, water logging, salinity, case studies – Energy resources: Growing energy needs, renewable and non renewable energy sources, use of alternate energy sources. case studies – Land resources: Land as a resource, land degradation, man induced landslides, soil erosion and desertification – role of an individual in conservation of natural resources – Equitable use of resources for sustainable lifestyles.
Field study of local area to document environmental assets – river / forest / grassland / hill / mountain.

UNIT IV SOCIAL ISSUES AND THE ENVIRONMENT 7

From unsustainable to sustainable development – urban problems related to energy – water conservation, rain water harvesting, watershed management – resettlement and rehabilitation of people; its problems and concerns, case studies – role of non-governmental organization- environmental ethics: Issues and possible solutions – climate change, global warming, acid rain, ozone layer depletion, nuclear accidents and holocaust, case studies. – wasteland reclamation – consumerism and waste products – environment production act – Air (Prevention and Control of Pollution) act – Water (Prevention and control of Pollution) act – Wildlife protection act – Forest conservation act – enforcement machinery involved in environmental legislation- central and state pollution control boards- Public awareness.

UNIT V HUMAN POPULATION AND THE ENVIRONMENT 6

Population growth, variation among nations – population explosion – family welfare programme – environment and human health – human rights – value education – HIV / AIDS – women and child welfare – role of information technology in environment and human health – Case studies.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Gilbert M.Masters, 'Introduction to Environmental Engineering and Science', 2nd edition, Pearson Education (2004).
2. Benny Joseph, 'Environmental Science and Engineering', Tata McGraw-Hill, New Delhi, (2006).

REFERENCES:

1. R.K. Trivedi, 'Handbook of Environmental Laws, Rules, Guidelines, Compliances and Standards', Vol. I and II, Enviro Media.
2. Cunningham, W.P. Cooper, T.H. Gorhani, 'Environmental Encyclopedia', Jaico Publ., House, Mumbai, 2001.
3. Dharmendra S. Sengar, 'Environmental law', Prentice hall of India PVT LTD, New Delhi, 2007.
4. Rajagopalan, R, 'Environmental Studies-From Crisis to Cure', Oxford University Press (2005)

PTME2201**MANUFACTURING TECHNOLOGY – I****L T P C
3 0 0 3****AIM:**

To gain the comprehensive knowledge about the manufacturing processes

OBJECTIVE:

This course AIM:s to impart the knowledge about various manufacturing processes. It deals with metal casting, metal forming and metal joining processes. After this course, a student will have a good exposure about the manufacturing processes and various operations and machinery. This also gives the recent trends in these processes also.

UNIT I FOUNDRY TECHNOLOGY 11

Pattern and core making – moulding sand and testing - green sand moulding – melting furnaces: cupola and induction furnaces – special casting processes – shell, investment, die casting, centrifugal castings principles of gating system design - fettling and finishing of castings – defects in casting.

UNIT II HOT AND COLD WORKING 7

Hot and cold working process, rolling – introduction – rolling mills – rolling operations – production of seamless tube.

UNIT III FORGING 9

Introduction – forging operations – drop forging – warm forging – extrusion and drawing: extrusion practice – hot, cold, impact and hydrostatic extrusion. drawing process: defects and residual stresses, drawing equipment, stretch forming, deep forming, spinning processes and sheet metal forming.

UNIT IV ADVANCES IN FORMING PROCESS 9

High energy rate forming process; explosive forming, electro- hydraulic, electro magnetic forming, dynapack machine, advances in super forging. plastic materials and processes: types of plastics – types of moulding – compression moulding - transfer moulding – injection moulding – Powder Metallurgy - Advances in Manufacturing Processes

UNIT V PRINCIPLES AND APPLICATIONS OF JOINING PROCESSES 9

Gas welding, basic arc welding processes: thermit welding, electron beam welding, laser beam welding, and solid state welding: cold welding, ultrasonic welding, friction welding, resistance welding and explosive welding and welding defects. principles and applications of brazing and soldering – recent development in joining processes.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Kalpakjian, S., "Manufacturing Engineering and Technology", Pearson Education India Edition, 2006

REFERENCES:

1. Roy. A. Lindberg, Processes and Materials of Manufacture, PHI / Pearson Education, 2006
2. Hajra Choudhury S.K and Hajra Choudhury. A.K., Elements of Workshop Technology, Volume I and II, Media Promoters and Publishers Private Limited, Mumbai, 1997.
3. Paul Degarma E, Black J.T. and Ronald A. Kosher, Elighth Edition, Materials and Processes, in Manufacturing Prentice – Hall of India, 1997.
4. Sharma, P.C., A Text book of Production Technology, S. Chand and Co. Ltd., 2004.
5. P.N. Rao, Manufacturing Technology Foundry, Forming and Welding, TMH-2003; 2nd Edition, 2003.
6. S. Gowri, P. Hariharan, A. Suresh Babu, Manufacturing Technology I, Pearson Education, 2008

PTEE2211**ELECTRICAL DRIVES AND CONTROL****L T P C
3 0 0 3****AIM:**

To provide knowledge in the area of electrical drives and their control techniques

OBJECTIVE:

To impart knowledge on

- Basics of electric drives
- Different speed control methods
- Various motor starters and controllers
- Applications

UNIT I INTRODUCTION**9**

Fundamentals of electric drives – advances of electric drive-characteristics of loads – different types of mechanical loads – choice of an electric drive – control circuit components: Fuses, switches, circuit breakers, contactors. Relay – control transformers.

UNIT II SPEED CONTROL OF DC MACHINES**9**

DC shunt motors – Speed Torque characteristics - Ward Leonard method, DC series motor – series parallel control – solid state DC drives – Thyristor bridge rectifier circuits-chopper circuits.

UNIT III SPEED CONTROL OF AC MACHINES**9**

Induction motor – Speed torque Characteristics – pole changing, stator frequency variation - slip-ring induction motor – stator voltage variation - Rotor resistance variation, slip power recovery – basic inverter circuits- variable voltage frequency control.

UNIT IV MOTOR STARTERS AND CONTROLLERS 9

DC motor starters : using voltage sensing relays, current sensing relays and time delay relays - wound rotor induction motor starters – starters using frequency sensing relays - DOI -starter and auto transformers starter.

UNIT V HEATING AND POWER RATING OF DRIVE MOTORS 9

Load diagram, over load capacity, insulating materials, heating and cooling of motors, service condition of electric drive – continuous, intermittent and short time – industrial application.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. N.K De and P.K Sen 'Electric Drives' Prentice Hall of India Private Ltd, 2002.
2. Vedam Subramaniam 'Electric Drives' Tata McGraw Hill ,New Delhi,2007
3. V.K Mehta and Rohit Mehta ' Principle of Electrical Engineering' S Chand & Company,2008

REFERENCES:

1. S.K Bhattacharya Brinjinder Singh 'Control of Electrical Machines' New Age International Publishers,2002.
2. John Bird 'Electrical Circuit theory and technology' Elsevier, First Indian Edition,2006.

**PTME2101 HYDRAULICS AND PNEUMATICS L T P C
3 0 0 3**

AIM:

To understand the basis of fluid power and its application in Industrial automation.

OBJECTIVES:

This course will give an appreciation of the fundamental principles, design and operation of hydraulic and pneumatic machines, components and systems and their application in recent automation revolution.

UNIT I FLUID POWER PRINCIPLES AND FUNDEMENTALS (REVIEW) 3

Introduction to Fluid power- Advantages and Applications- Fluid power systems – Types of fluids- Properties of fluids Basics of Hydraulics – Pascal's Law- Principles of flow – Work, Power and Torque. Properties of air– Perfect Gas Laws.

UNIT II HYDRAULIC SYSTEM AND COMPONENTS 13

Sources of Hydraulic power: Pumping Theory – Pump Classification- Construction, Working, Design, Advantages, Disadvantages, Performance, Selection criterion of Linear, Rotary- Fixed and Variable displacement pumps, Hydraulic Actuators: Cylinders – Types and construction, Hydraulic motors Control Components: Direction control, Flow control and Pressure control valves- Types, Construction and Operation- Applications – Types of actuation. Accessories: Reservoirs, Accumulators, Intensifiers, Pressure Switches- Applications- Fluid Power ANSI Symbol.

UNIT III HYDRAULIC CIRCUITS 9

Industrial hydraulic circuits- Regenerative, Pump Unloading, Double-pump, Pressure Intensifier, Air-over oil, Sequence, Reciprocation, Synchronization, Fail-safe, Speed control, Hydrostatic transmission, Accumulators, Electro hydraulic circuits, Mechanical Hydraulic servo systems.

UNIT IV PNEUMATIC SYSTEM 8

Compressors- Filter, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust valves, Pneumatic actuators, Servo systems. Introduction to Fluidics, Pneumatic logic circuits.

UNIT V DESIGN OF HYDRALIC AND PNEMATIC CIRCUITS 9

Designing the components of hydraulic system for Drilling, Planning, Shaping, Punching, Press. – Selection, fault finding and maintenance of hydraulic components- Sequential circuit design for simple application using cascade method, Electro pneumatic circuits. Selection criteria of pneumatic components – Installation fault finding and maintenance of pneumatic components. Microprocessor and PLC- Applications in Hydraulic and Pneumatics- Low cost Automation – Hydraulic and Pneumatic power packs- case studies.

TOTAL : 45 PERIODS

TEXT BOOK:

1. Anthony Esposito," Fluid Power with Applications", PHI / Pearson Education, 2005.

REFERENCES:

1. Shanmugasundaram.K, "Hydraulic and Pneumatic controls", Chand & Co, 2006.
2. Majumdar, S.R., "Oil Hydraulics Systems- Principles and Maintenance", Tata McGraw Hill, 2001
3. Majumdar, S.R., "Pneumatic Systems – Principles and Maintenance", Tata McGraw Hill, 2007.
4. Micheal J, Pinches and Ashby, J.G., "Power Hydraulics", Prentice Hall, 1989.
5. Dudelyt, A Pease and John J Pippenger, "Basic Fluid Power", Prentice Hall, 1987.

PTME 2202

ENGINEERING THERMODYNAMICS

L T P C

3 1 0 4

OBJECTIVE

To achieve an understanding of principles of thermodynamics and to be able to use it in accounting for the bulk behaviour of the simple physical systems.

To provide in-depth study of thermodynamic principles, thermodynamics of state, basic thermodynamic relations, Principle of Psychrometry & Properties of pure substances

To enlighten the basic concepts of vapour power cycles.

UNIT I BASIC CONCEPT AND FIRST LAW 9+3

Basic concepts - concept of continuum, macroscopic approach, Thermodynamic systems - closed, open and isolated. Property, state, path and process, quasi-static process, work, modes of work, Zeroth law of thermodynamics – concept of temperature and heat. Concept of ideal and real gases. First law of thermodynamics – application to closed and open systems, internal energy, specific heat capacities, enthalpy, steady flow process with reference to various thermal equipments.

UNIT II SECOND LAW**9+3**

Second law of thermodynamics – Kelvin's and Clausius statements of second law. Reversibility and irreversibility. Carnot theorem, Carnot cycle, reversed Carnot cycle, efficiency, COP. Thermodynamic temperature scale, Clausius inequality, concept of entropy, entropy of ideal gas, principle of increase of entropy – availability.

UNIT III PROPERTIES OF PURE SUBSTANCE AND STEAM POWER CYCLE**9+3**

Properties of pure substances – Thermodynamic properties of pure substances in solid, liquid and vapour phases, phase rule, P-V, P-T, T-V, T-S, H-S diagrams, PVT surfaces, thermodynamic properties of steam. Calculations of work done and heat transfer in non-flow and flow processes. Standard Rankine cycle, Reheat and regenerative cycle.

UNIT IV IDEAL AND REAL GASES AND THERMODYNAMIC RELATIONS**9+3**

Gas mixtures – properties ideal and real gases, equation of state, Avogadro's Law, Vander Waal's equation of state, compressibility factor, compressibility chart – Dalton's law of partial pressure, exact differentials, T-D relations, Maxwell's relations, Clausius Clapeyron equations, Joule –Thomson coefficient.

UNIT V PSYCHROMETRY**9+3**

Psychrometry and psychrometric charts, property calculations of air vapour mixtures. Psychrometric process – Sensible heat exchange processes. Latent heat exchange processes. Adiabatic mixing, evaporative cooling

L= 45 T= 15 TOTAL : 60 PERIODS

(Use of standard thermodynamic tables, Mollier diagram, Psychometric chart and Refrigerant property tables are permitted)

TEXT BOOKS:

1. Nag.P.K., "Engineering Thermodynamics", Tata McGraw-Hill, New Delhi, 1998.
2. Cengel, 'Thermodynamics – An Engineering Approach' Third Edition – 2003 – Tata McGraw Hill, New Delhi.

REFERENCE BOOKS:

1. Holman.J.P., "Thermodynamics", 3rd Ed. McGraw-Hill, 1995.
2. Venwylen and Sontag, "Classical Thermodynamics", Wiley Eastern, 1987
3. Arora C.P, " Thermodynamics", Tata McGraw-Hill, New Delhi, 2003.
4. Merala C, Pother, Craig W, Somerton, " Thermodynamics for Engineers", Schaum Outline Series, Tata McGraw-Hill, New Delhi, 2004.

OBJECTIVES

- To understand the concept of machines, mechanisms and related terminologies.
- To analyse a mechanism for displacement, velocity and acceleration at any point in a moving link
- To understand the theory of gears, gear trains and cams
- To understand the role of friction in drives and brakes.

UNIT I BASICS OF MECHANISMS 7

Definitions – Link, Kinematic pair, Kinematic chain, Mechanism, and Machine. -Degree of Freedom – Mobility - Kutzbach criterion (Gruebler's equation) -Grashoff's law- Kinematic Inversions of four-bar chain and slider crank chain - Mechanical Advantage- Transmission angle.

Description of common Mechanisms - Offset slider mechanism as quick return mechanisms, Pantograph, Straight line generators (Peaucellier and Watt mechanisms), Steering gear for automobile, Hooke's joint, Toggle mechanism, Ratchets and escapements - Indexing Mechanisms.

UNIT II KINEMATIC ANALYSIS 10+5

Analysis of simple mechanisms (Single slider crank mechanism and four bar mechanism) - Graphical Methods for displacement, velocity and acceleration; Shaping machine mechanism - Coincident points – Coriolis acceleration - Analytical method of analysis of slider crank mechanism and four bar mechanism. Approximate analytical expression for displacement, velocity and acceleration of piston of reciprocating engine mechanism.

UNIT III KINEMATICS OF CAMS 8+3

Classifications - Displacement diagrams - Parabolic, Simple harmonic and Cycloidal motions – Graphical construction of displacement diagrams and layout of plate cam profiles - circular arc and tangent cams - Pressure angle and undercutting.

UNIT IV GEARS 10+4

Classification of gears – Gear tooth terminology - Fundamental Law of toothed gearing and involute gearing – Length of path of contact and contact ratio - Interference and undercutting - Gear trains – Simple, compound and Epicyclic gear trains - Differentials.

UNIT V FRICTION 10+3

Dry friction – Friction in screw jack – Pivot and collar friction - Plate clutches - Belt and rope drives - Block brakes, band brakes.

L= 45 T= 15 TOTAL : 60 PERIODS

TEXT BOOKS:

1. Ambekar A. G., Mechanism and Machine Theory, Prentice Hall of India, New Delhi, 2007.
2. Uicker J.J.,Pennock G.R., Shigley J.E., "Theory of Machines and Mechanisms"(Indian Edition), Oxford University Press, 2003.

REFERENCE BOOKS:

1. Thomas Bevan, "Theory of Machines", CBS Publishers and Distributors, 1984.
2. Ramamurti, V., 'Mechanism and Machine Theory', Second Edition, Narosa Publishing House, 2005
3. Ghosh A and A.K. Mallick, "Theory of Mechanisms and Machines", Affiliated East-West Pvt. Ltd., New Delhi, 1998.
4. Rao J.S and Dukkupati R.V, "Mechanism and Machine Theory", Wiley-Eastern Ltd., New Delhi, 1992.
5. John Hannah and Stephens R.C, "Mechanics of Machines", Viva Low-Prices Student Edition, 1999

BIS Codes of Practice/Useful Websites

1. IS 2458 : 2001, Vocabulary of Gear Terms – Definitions Related to Geometry
2. IS 2467 : 2002 (ISO 701: 1998), International Gear Notation – Symbols for Geometric Data.
3. IS 5267 : 2002 Vocabulary of Gear Terms – Definitions Related to Worm Gear Geometry.
4. IS 5037 : Part 1 : 2004, Straight Bevel Gears for General Engineering and Heavy Engineering - Part 1: Basic Rack.
5. IS 5037 : Part 2 : 2004, Straight Bevel Gears for General Engineering and Heavy Engineering - Part 2: Module and Diametral Pitches.

WEBSITE: www.howstuffworks.com

PTME 2252

MANUFACTURING TECHNOLOGY – II

L T P C
3 0 0 3

OBJECTIVE

To understand the concept and basic mechanics of metal cutting, working of standard machine tools such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching

To understand the basic concepts of computer numerical control (CNC) machine tool and CNC programming.

UNIT I THEORY OF METAL CUTTING 9

Introduction: material removal processes, types of machine tools – theory of metal cutting: chip formation, orthogonal cutting, cutting tool materials, tool wear, tool life, surface finish, cutting fluids.

UNIT II CENTRE LATHE AND SPECIAL PURPOSE LATHES 9

Centre lathe, constructional features, cutting tool geometry, various operations, taper turning methods, thread cutting methods, special attachments, machining time and power estimation. Capstan and turret lathes – automats – single spindle, Swiss type, automatic screw type, multi spindle - Turret Indexing mechanism, Bar feed mechanism.

UNIT III OTHER MACHINE TOOLS 9

Reciprocating machine tools: shaper, planer, slotter - Milling : types, milling cutters, operations - Hole making : drilling - Quill mechanism , Reaming, Boring, Tapping - Sawing machine: hack saw, band saw, circular saw; broaching machines: broach construction – push, pull, surface and continuous broaching machines

UNIT IV ABRASIVE PROCESSES AND GEAR CUTTING**9**

Abrasive processes: grinding wheel – specifications and selection, types of grinding process – cylindrical grinding, surface grinding, centreless grinding – honing, lapping, super finishing, polishing and buffing, abrasive jet machining - Gear cutting, forming, generation, shaping, hobbing.

UNIT V CNC MACHINE TOOLS AND PART PROGRAMMING**9**

Numerical control (NC) machine tools – CNC: types, constructional details, special features – design considerations of CNC machines for improving machining accuracy – structural members – slide ways – linear bearings – ball screws – spindle drives and feed drives. Part programming fundamentals – manual programming – computer assisted part programming.

TOTAL : 45 PERIODS**TEXT BOOKS:**

1. Hajra Choudry, “Elements of Work Shop Technology – Vol. II”, Media Promoters. 2002
2. HMT – “Production Technology”, Tata McGraw-Hill, 1998.

REFERENCE BOOKS:

1. Rao, P.N. “Manufacturing Technology”, Metal Cutting and Machine Tools, Tata McGraw–Hill, New Delhi, 2003.
2. P.C. Sharma, “A Text Book of Production Engineering”, S. Chand and Co. Ltd, IV edition, 1993.
3. Shrawat N.S. and Narang J.S, ‘CNC Machines’, Dhanpat Rai & Co., 2002.
4. P.N.Rao, ‘CAD/CAM Principles and Applications’, TATA Mc Craw Hill, 2007.
5. M.P.Groover and Zimers Jr., ‘CAD/CAM’ Prentice Hall of India Ltd., 2004.
6. Milton C.Shaw, ‘Metal Cutting Principles’, Oxford University Press, Second Edition, 2005.
7. Rajput R.K, ‘A text book of Manufacturing Technology’, Lakshmi Publications, 2007.
8. Philip F.Ostwald and Jairo Munoz, ‘Manufacturing Processes and systems’, John Wiley and Sons, 9th Edition, 2002.
9. Mikell P.Groover, ‘Fundamentals of Modern Manufacturing, Materials, Processes and Systems’, John Wiley and Sons, 9th Edition, 2007.
10. Chapman. W. A. J and S.J. Martin, Workshop Technology, Part III, Viva Books Private Ltd., 1998

OBJECTIVE

To impart knowledge on the structure, properties, treatment, testing and applications of metals and non-metallic materials so as to identify and select suitable materials for various engineering applications.

Review (Not for Exam):

Crystal structure – BCC, FCC and HCP structure – unit cell – crystallographic planes and directions, miller indices – crystal imperfections, point, line, planar and volume defects – Grain size, ASTM grain size number.

UNIT I CONSTITUTION OF ALLOYS AND PHASE DIAGRAMS 9

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectoid, eutectic, peritectic, and peritectoid reactions, Iron – Iron carbide equilibrium diagram. Classification of steel and cast Iron, microstructure, properties and applications.

UNIT II HEAT TREATMENT 9

Definition – Full annealing, stress relief, recrystallisation and spheroidizing –normalising, hardening and tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram, CCR - Hardenability, Jominy end quench test – Austempering, martempering – case hardening - carburising, nitriding, cyaniding, carbonitriding, flame and induction hardening.

UNIT III MECHANICAL PROPERTIES AND TESTING 9

Mechanism of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), Impact test - Izod and Charpy, Fatigue and creep tests, fracture toughness tests.

UNIT IV FERROUS AND NON FERROUS METALS 9

Effect of alloying elements on steel (Mn, Si, Cr, Mo, V, Ti & W) - stainless and tool steels – HSLA - maraging steels – Cast Irons - Grey, White malleable, spheroidal – Graphite, Alloy cast irons, Copper and Copper alloys - Brass, Bronze and Cupronickel – Aluminum and Al-Cu alloy – precipitation hardening– Bearing alloys.

UNIT V NON-METALLIC MATERIALS 9

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of PE, PP, PS, PVC, PMMA, PET, PC, PA, ABS, PI, PAI, PPO, PPS, PEEK, PTFE Polymers – Urea and Phenol Formaldehydes – Engineering Ceramics – Introduction to Fibre reinforced plastics.

TOTAL : 45 PERIODS**TEXT BOOKS:**

1. Kenneth G.Budinski and Michael K.Budinski “Engineering Materials” Prentice-Hall of India Private Limited, 4th Indian Reprint 2002.

REFERENCE BOOKS:

1. William D Callister “Material Science and Engineering”, John Wiley and Sons 2007.
2. Raghavan.V “Materials Science and Engineering”, Prentice Hall of India Pvt., Ltd., 2007.
3. Sydney H.Avner “Introduction to Physical Metallurgy” McGraw Hill Book Company, 2007.
4. Dieter G. E., Mechanical Metallurgy, Mc Graw Hill Book Company, 1988.
5. O.P. Khanna , A text book of Materials Science and Metallurgy, Khanna Publishers, 2003.
6. Vijaya. M.S. and G. Rangarajan, Material Science, Tata McGraw-Hill , 2007

PTME 2254**STRENGTH OF MATERIALS****L T P C****3 1 0 4****OBJECTIVES**

- To gain knowledge of simple stresses, strains and deformation in components due to external loads.
- To assess stresses and deformations through mathematical models of beams, twisting bars or combinations of both.
- Effect of component dimensions and shape on stresses and deformations are to be understood.
- The study would provide knowledge for use in the design courses

UNIT I STRESS STRAIN DEFORMATION OF SOLIDS 12

Rigid and Deformable bodies – Strength, Stiffness and Stability – Stresses; Tensile, Compressive and Shear – Deformation of simple and compound bars under axial load – Thermal stress – Elastic constants – Strain energy and unit strain energy – Strain energy in uniaxial loads.

UNIT II BEAMS - LOADS AND STRESSES 12

Types of beams: Supports and Loads – Shear force and Bending Moment in beams – Cantilever, Simply supported and Overhanging beams – Stresses in beams – Theory of simple bending – Stress variation along the length and in the beam section – Effect of shape of beam section on stress induced – Shear stresses in beams – Shear flow

UNIT III TORSION 12

Analysis of torsion of circular bars – Shear stress distribution – Bars of Solid and hollow circular section – Stepped shaft – Twist and torsion stiffness – Compound shafts – Fixed and simply supported shafts – Application to close-coiled helical springs – Maximum shear stress in spring section including Wahl Factor – Deflection of helical coil springs under axial loads – Design of helical coil springs – stresses in helical coil springs under torsion loads

UNIT IV BEAM DEFLECTION 12

Elastic curve of Neutral axis of the beam under normal loads – Evaluation of beam deflection and slope: Double integration method, Macaulay Method, and Moment-area Method – Columns – End conditions – Equivalent length of a column – Euler equation – Slenderness ratio – Rankine formula for columns

UNIT V ANALYSIS OF STRESSES IN TWO DIMENSIONS 12

Biaxial state of stresses – Thin cylindrical and spherical shells – Deformation in thin cylindrical and spherical shells – Biaxial stresses at a point – Stresses on inclined plane – Principal planes and stresses – Mohr's circle for biaxial stresses – Maximum shear stress - Strain energy in bending and torsion.

TUTORIALS 15 TOTAL: 60 PERIODS

TEXT BOOKS:

1. Popov E.P, "Engineering Mechanics of Solids", Prentice-Hall of India, New Delhi, 1997
2. Beer F. P. and Johnston R," Mechanics of Materials", McGraw-Hill Book Co, Third Edition, 2002.

REFERENCES:

1. Nash W.A, "Theory and problems in Strength of Materials", Schaum Outline Series, McGraw-Hill Book Co, New York, 1995
2. Kazimi S.M.A, "Solid Mechanics", Tata McGraw-Hill Publishing Co., New Delhi, 1981.
3. Ryder G.H, "Strength of Materials, Macmillan India Ltd"., Third Edition, 2002
4. Ray Hulse, Keith Sherwin & Jack Cain, "Solid Mechanics", Palgrave ANE Books, 2004.
5. Singh D.K "Mechanics of Solids" Pearson Education 2002.
6. Timoshenko S.P, "Elements of Strength of Materials", Tata McGraw-Hill, New Delhi, 1997.

PTME2301

THERMAL ENGINEERING

**L T P C
3 1 0 4**

OBJECTIVE:

- To integrate the concepts, laws and methodologies from the first course in thermodynamics into analysis of cyclic processes
- To apply the thermodynamic concepts into various thermal application like IC engines, Steam Turbines, Compressors and Refrigeration and Air conditioning systems

UNIT I GAS POWER CYCLES 12

Otto, Diesel, Dual, Brayton cycles, Calculation of mean effective pressure, and air standard efficiency -Actual and theoretical PV diagram of four stroke and two stroke engines

UNIT II INTERNAL COMBUSTION ENGINES 12

Classification - Components and their function - Valve timing diagram and port timing diagram - Comparison of two stroke and four stroke engines - Carburettor system, Diesel pump and injector system.

Performance calculation - Comparison of petrol and diesel engine - Lubrication system and Cooling system - Battery and Magneto Ignition System – Formation of exhaust emission in SI and CI engines

UNIT III STEAM NOZZLES AND TURBINES 12

Flow of steam through nozzles, shapes of nozzles, effect of friction, critical pressure ratio, supersaturated flow, Impulse and Reaction principles, compounding, velocity diagram for simple and multi-stage turbines, speed regulations –Governors.

UNIT IV AIR COMPRESSOR 12

Classification and working principle of various types of compressors, work of compression with and without clearance, Volumetric efficiency, Isothermal efficiency and Isentropic efficiency of reciprocating compressors, Multistage air compressor and inter cooling –work of multistage air compressor

UNIT V REFRIGERATION AND AIR CONDITIONING 12

Vapour compression refrigeration cycle- super heat, sub cooling - Performance calculations - working principle of vapour absorption system, Ammonia –Water, Lithium bromide –water systems (Description only) - Alternate refrigerants - Comparison between vapour compression and absorption systems - Air conditioning system: Types, Working Principles - Psychrometry, Psychrometric chart - Cooling Load calculations - Concept of RSHF, GSHF, ESHF -

(Use of standard thermodynamic tables, Mollier diagram, Psychrometric chart and refrigerant property tables are permitted in the examination)

TOTAL : 60 PERIODS

TEXT BOOKS:

1. Sarkar, B.K, "Thermal Engineering" Tata McGraw-Hill Publishers, 2007
2. Kothandaraman.C.P., Domkundwar.S, Domkundwar. A.V., "A course in thermal engineering," Dhanpat Rai & sons, Fifth edition, 2002

REFERENCES:

1. Rajput. R. K., "Thermal Engineering" S.Chand Publishers, 2000
2. Arora.C.P, "Refrigeration and Air Conditioning," Tata McGraw-Hill Publishers 1994
3. Ganesan V.." Internal Combustion Engines", Third Edition, Tata McGraw-Hill 2007
4. Rudramoorthy, R, "Thermal Engineering", Tata McGraw-Hill, New Delhi, 2003

PTME2302

DYNAMICS OF MACHINERY

L T P C

3 1 0 4

OBJECTIVE:

- To understand the method of static force analysis and dynamic force analysis of mechanisms
- To study the undesirable effects of unbalance in rotors and engines.
- To understand the concept of vibratory systems and their analysis
- To understand the principles of governors and gyroscopes.

UNIT I FORCE ANALYSIS AND FLYWHEELS 12

Static force analysis of mechanisms – D 'Alemberts principle - Inertia force and Inertia torque – Dynamic force analysis - Dynamic Analysis in Reciprocating Engines – Gas Forces - Equivalent masses - Bearing loads - Crank shaft Torque–Engine shaking Forces - Turning moment diagrams - Flywheels of engines and punch press

UNIT II BALANCING 12
Static and dynamic balancing - Balancing of rotating masses - Balancing a single cylinder Engine – Primary and secondary unbalanced forces - Balancing Multi-cylinder Engines – Firing order – Pivoted cradle balancing machines

UNIT III FREE VIBRATION 12
Basic features of vibratory systems - Basic elements and lumping of parameters - Degrees of freedom - Single degree of freedom - Free vibration - Equations of motion - natural frequency - Types of Damping - Damped free vibration – Whirling of shafts and critical speed - Torsional systems; Natural frequency of two and three rotor systems.

UNIT IV FORCED VIBRATION 12
Response to periodic forcing - Harmonic Forcing – Forced vibration caused by unbalance - Support motion – Force transmissibility and amplitude transmissibility - Vibration isolation

UNIT V MECHANISMS FOR CONTROL 12
Governors - Types - Centrifugal governors - Gravity controlled and spring controlled centrifugal governors –Characteristics - Effect of friction - Controlling Force – Quality of governors – effect of friction.
Gyroscopes - Gyroscopic couple - Gyroscopic stabilization - Gyroscopic effects in Automobiles and ships

TUTORIAL = 15 L = 45 TOTAL: 60 PERIODS

TEXT BOOK:

1. Ambekar A. G., Mechanism and Machine Theory, Prentice Hall of India, New Delhi, 2007.

REFERENCES:

1. Thomas Bevan, "Theory of Machines", CBS Publishers and Distributors, 1984.
2. Ghosh A. and Mallick A.K., "Theory of Mechanisms and Machines", Affiliated East-West Press Pvt. Ltd., New Delhi, 1988.
3. Shigley J.E. and Uicker J.J., "Theory of Machines and Mechanisms", McGraw-Hill, Inc., 1995.
4. Rao J.S. and Dukkipati R.V., "Mechanism and Machine Theory ", Wiley-Eastern Limited, New Delhi, 1992.
5. John Hannah and Stephens R.C., "Mechanics of Machines", Viva low-Priced Student Edition, 1999.
6. Sadhu Singh "Theory of Machines" Pearson Education, 2002.

STANDARDS:

1. IS 11717 : 2000, Vocabulary on Vibration and Shock
2. IS 13301 : 1992, Guidelines for vibration isolation for machine foundations
3. IS 10000 : Part 7 : 1980, Methods of tests for internal combustion engines: Part 7 Governing tests for constant speed engines and selection of engines for use with electrical generators
4. IS 13274 : 1992, Mechanical vibration - Balancing – Vocabulary
5. IS 13277 : 1992, Balancing machine - Description and evaluation

OBJECTIVES:

To familiarise the various steps involved in the Design Process

- To understand the principles involved in evaluating the shape and dimensions of a component to satisfy functional and strength requirements.
- To learn to use standard practices and standard data
- To learn to use catalogues and standard machine components

UNIT I STEADY STRESSES AND VARIABLE STRESSES IN MACHINE MEMBERS 12

Introduction to the design process - factor influencing machine design, selection of materials based on mechanical properties -- Preferred numbers, fits and tolerances – Direct, Bending and torsional stress equations – Impact and shock loading – calculation of principle stresses for various load combinations, eccentric loading – Design of curved beams – crane hook and ‘C’ frame - Factor of safety - theories of failure – stress concentration – design for variable loading – Soderberg, Goodman and Gerber relations

UNIT II DESIGN OF SHAFTS AND COUPLINGS 12

Design of solid and hollow shafts based on strength, rigidity and critical speed – Design of keys, key ways and splines - Design of crankshafts -- Design of rigid and flexible couplings.

UNIT III DESIGN OF TEMPORARY AND PERMANENT JOINTS 12

Threaded fasteners - Design of bolted joints including eccentric loading, Knuckle joints, Cotter joints – Design of welded joints, riveted joints for structures - theory of bonded joints.

UNIT IV DESIGN OF ENERGY STORING ELEMENTS 12

Design of various types of springs, optimization of helical springs -- rubber springs -- Design of flywheels considering stresses in rims and arms, for engines and punching machines.

UNIT V DESIGN OF BEARINGS AND MISCELLANEOUS ELEMENTS 12

Sliding contact and rolling contact bearings -- Design of hydrodynamic journal bearings, McKee's Eqn., Sommerfield Number, Raimondi & Boyd graphs, -- Selection of Rolling Contact bearings -- Design of Seals and Gaskets -- Design of Connecting Rod.

TUTORIAL = 15 L = 45 TOTAL: 60 PERIODS

Note: (Use of P S G Design Data Book is permitted in the University examination)

TEXT BOOKS:

1. Shigley J.E and Mischke C. R., “Mechanical Engineering Design”, Sixth Edition, Tata McGraw-Hill , 2003.
2. Bhandari V.B, “Design of Machine Elements”, Second Edition, Tata McGraw-Hill Book Co, 2007.

REFERENCES:

1. Sundararajamoorthy T. V, Shanmugam .N, "Machine Design", Anuradha Publications, Chennai, 2003.
2. Orthwein W, "Machine Component Design", Jaico Publishing Co, 2003.
3. Ugural A.C, "Mechanical Design – An Integral Approach, McGraw-Hill Book Co, 2004.
4. Spotts M.F., Shoup T.E "Design and Machine Elements" Pearson Education, 2004.

STANDARDS:

1. IS 10260 : Part 1 : 1982 Terms, definitions and classification of Plain bearings Part 1 : Construction.
2. IS 10260 : Part 1 : 1982 Terms, definitions and classification of Plain bearings Part 2 : Friction and Wear.
3. IS 10260 : Part 1 : 1982 Terms, definitions and classification of Plain bearings Part 3 : Lubrication.

PTME2304**ENGINEERING METROLOGY AND MEASUREMENTS****L T P C
3 0 0 3****OBJECTIVE:**

- To understand the basic principles of measurements
- To learn the various linear and angular measuring equipments, their principle of operation and applications
- To learn about various methods of measuring Mechanical parameters

UNIT I CONCEPT OF MEASUREMENT**9**

General concept – Generalised measurement system-Units and standards-measuring instruments: sensitivity, stability, range, accuracy and precision-static and dynamic response-repeatability-systematic and random errors-correction, calibration - Introduction to Dimensional and Geometric Tolerancing - interchangeability,

UNIT II LINEAR AND ANGULAR MEASUREMENT**9**

Definition of metrology-Linear measuring instruments: Vernier, micrometer, Slip gauges and classification, - Tool Makers Microscope - interferometry, optical flats, - Comparators: limit gauges Mechanical, pneumatic and electrical comparators, applications. Angular measurements: -Sine bar, Sine center, bevel protractor and angle Decker..

UNIT III FORM MEASUREMENT**9**

Measurement of screw threads: Thread gauges, floating carriage micrometer-measurement of gear tooth thickness: constant chord and base tangent method-Gleason gear testing machine – radius measurements-surface finish: equipment and parameters, straightness, flatness and roundness measurements.

UNIT IV LASER AND ADVANCES IN METROLOGY 9
 Precision instruments based on laser-Principles- laser interferometer-application in measurements and machine tool metrology- Coordinate measuring machine (CMM): need, construction, types, applications.- computer aided inspection.

UNIT V MEASUREMENT OF MECHANICAL PARAMETERS 9
 Force, torque, power:-mechanical, pneumatic, hydraulic and electrical type-Pressure measurement - Flow: Venturi, orifice, rotameter, pitot tube–Temperature: bimetallic strip, thermocouples, pyrometer, electrical resistance thermistor.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Jain R.K., “Engineering Metrology”, Khanna Publishers, 2005
2. Alan S. Morris, “The Essence of Measurement”, Prentice Hall of India, 1997

REFERENCES:

1. Gupta S.C, “Engineering Metrology”, Dhanpat rai Publications, 2005
2. Jayal A.K, “Instrumentation and Mechanical Measurements”, Galgotia Publications 2000
3. Beckwith, Marangoni, Lienhard, “Mechanical Measurements”, Pearson Education, 2006.
4. Donald Deckman, “Industrial Instrumentation”, Wiley Eastern, 1985.

PTME2306 THERMAL ENGINEERING LABORATORY - I L T P C
0 0 3 2

LIST OF EXPERIMENTS

I.C ENGINE LAB AND FUELS LAB 30
 Valve Timing and Port Timing Diagrams.
 Performance Test on 4-stroke Diesel Engine.
 Heat Balance Test on 4-stroke Diesel Engine.
 Morse Test on Multicylinder Petrol Engine.
 Retardation Test to find Frictional Power of a Diesel Engine.
 Determination of Viscosity – Red Wood Viscometer.
 Determination of Flash Point and Fire Point.

STEAM LAB 15
 Study of Steam Generators and Turbines.
 Performance and Energy Balance Test on a Steam Generator.
 Performance and Energy Balance Test on Steam Turbine.

TOTAL: 45 PERIODS

LIST OF EQUIPMENT

(for a batch of 30 students)
 I.C Engine – 2 stroke and 4 stroke model 1 set
 Red Wood Viscometer 1 No.
 Apparatus for Flash and Fire Point 1 No.
 4-stroke Diesel Engine with mechanical loading. 1 No.

4-stroke Diesel Engine with hydraulic loading.	1 No.
4-stroke Diesel Engine with electrical loading.	1 No.
Multi-cylinder Petrol Engine	1 No.
Single cylinder Petrol Engine	1 No.
Data Acquisition system with any one of the above engines	1 No.
Steam Boiler with turbine setup	1 No.

PTME2351 GAS DYNAMICS AND JET PROPULSION L T P C
3 1 0 4

AIM:

To impart knowledge to the students on compressible flow through ducts, jet propulsion and space propulsion.

OBJECTIVE:

- To understand the basic difference between incompressible and compressible flow.
- To understand the phenomenon of shock waves and its effect on flow. To gain some basic knowledge about jet propulsion and Rocket Propulsion.

UNIT I BASIC CONCEPTS AND ISENTROPIC FLOWS 6

Energy and momentum equations of compressible fluid flows – Stagnation states, Mach waves and Mach cone – Effect of Mach number on compressibility – Isentropic flow through variable ducts – Nozzle and Diffusers – Use of Gas tables.

UNIT II FLOW THROUGH DUCTS 9

Flows through constant area ducts with heat transfer (Rayleigh flow) and Friction (Fanno flow) – variation of flow properties – Use of tables and charts – Generalised gas dynamics.

UNIT III NORMAL AND OBLIQUE SHOCKS 10

Governing equations – Variation of flow parameters across the normal and oblique shocks – Prandtl – Meyer relations – Use of table and charts – Applications.

UNIT IV JET PROPULSION 10

Theory of jet propulsion – Thrust equation – Thrust power and propulsive efficiency – Operation principle, cycle analysis and use of stagnation state performance of ram jet, turbojet, turbofan and turbo prop engines.

UNIT V SPACE PROPULSION 10

Types of rocket engines – Propellants-feeding systems – Ignition and combustion – Theory of rocket propulsion – Performance study – Staging – Terminal and characteristic velocity – Applications – space flights.

TUTORIALS: 15, TOTAL: 60 PERIODS

TEXT BOOKS:

1. Anderson, J.D., Modern Compressible flow, McGraw Hill, 3rd Edition, 2003.
2. H. Cohen, G.E.C. Rogers and Saravanamutto, Gas Turbine Theory, Longman Group Ltd., 1980.
3. S.M. Yahya, fundamentals of Compressible Flow, New Age International (P) Limited, New Delhi, 1996.

REFERENCES:

1. P. Hill and C. Peterson, Mechanics and Thermodynamics of Propulsion, Addison – Wesley Publishing company, 1992.
2. N.J. Zucrow, Aircraft and Missile Propulsion, vol.1 & II, John Wiley, 1975.
3. N.J. Zucrow, Principles of Jet Propulsion and Gas Turbines, John Wiley, New York, 1970.
4. G.P. Sutton, Rocket Propulsion Elements, John Wiley, 1986, New York.
5. A.H. Shapiro, Dynamics and Thermodynamics of Compressible fluid Flow, , John Wiley, 1953, New York.
6. V. Ganesan, Gas Turbines, Tata McGraw Hill Publishing Co., New Delhi, 1999.
7. PR.S.L. Somasundaram, Gas Dynamics and Jet Propulsions, New Age International Publishers, 1996.
8. V. Babu, Fundamentals of Gas Dynamics, ANE Books India, 2008.

PTME2352

DESIGN OF TRANSMISSION SYSTEMS

L T P C
3 1 0 4

OBJECTIVE:

- To gain knowledge on the principles and procedure for the design of power Transmission components. To understand the standard procedure available for Design of Transmission sip terms To learn to use standard data and catalogues

UNIT I DESIGN OF TRANSMISSION SYSTEMS FOR FLEXIBLE ELEMENTS 12

Selection of V belts and pulleys-selection of Flat belts and pulleys-Wire ropes and pulleys – Selection of Transmission chains and Sprockets. Design of pulleys and sprockets.

UNIT II SPUR GEARS AND PARALLEL AXIS HELICAL GEARS 12

Gear Terminology-Speed ratios and number of teeth-Force analysis -Tooth stresses - Dynamic effects - Fatigue strength - Factor of safety - Gear materials – Module and Face width-power rating calculations based on strength and wear considerations - Parallel axis Helical Gears – Pressure angle in the normal and transverse plane-Equivalent number of teeth-forces and stresses. Estimating the size of the helical gears.

UNIT III BEVEL, WORM AND CROSS HELICAL GEARS 12

Straight bevel gear: Tooth terminology, tooth forces and stresses, equivalent number of teeth. Estimating the dimensions of pair of straight bevel gears.
Worm Gear: Merits and demerits- terminology. Thermal capacity, materials-forces and stresses, efficiency, estimating the size of the worm gear pair.
Cross helical: Terminology-helix angles-Estimating the size of the pair of cross helical gears.

UNIT IV DESIGN OF GEAR BOXES 12

Geometric progression - Standard step ratio - Ray diagram, kinematics layout -Design of sliding mesh gear box -Constant mesh gear box. – Design of multi speed gear box.

UNIT V DESIGN OF CAM CLUTCHES AND BRAKES 12

Cam Design: Types-pressure angle and under cutting base circle determination-forces and surface stresses.
Design of plate clutches –axial clutches-cone clutches-internal expanding rim clutches-internal and external shoe brakes.

TUTORIALS: 15, TOTAL: 60 PERIODS

NOTE: (Usage of P.S.G Design Data Book is permitted in the University examination).

TEXT BOOKS:

1. Shigley J.E and Mischke C. R., "Mechanical Engineering Design", Sixth Edition, Tata McGraw-Hill , 2003.
2. Sundararajamoorthy T. V, Shanmugam .N, "Machine Design", Anuradha Publications, Chennai, 2003.

REFERENCES:

1. Maitra G.M., Prasad L.V., "Hand book of Mechanical Design", II Edition, Tata McGraw-Hill, 1985.
2. Bhandari, V.B., "Design of Machine Elements", Tata McGraw-Hill Publishing Company Ltd., 1994.
3. Prabhu. T.J., "Design of Transmission Elements", Mani Offset, Chennai, 2000,
4. Hamrock B.J., Jacobson B., Schmid S.R., "Fundamentals of Machine Elements", McGraw-Hill Book Co., 1999.
5. Ugural A,C, "Mechanical Design, An Integrated Approach", McGraw-Hill , 2003.

STANDARDS:

1. IS 4460 : Parts 1 to 3 : 1995, Gears – Spur and Helical Gears – Calculation of Load Capacity.
2. IS 7443 : 2002, Methods of Load Rating of Worm Gears
3. IS 15151: 2002, Belt Drives – Pulleys and V-Ribbed belts for Industrial applications – PH, PJ, PK, PI and PM Profiles : Dimensions
4. IS 292: Part 1: 1973, Code of practice for selection, storage, installation and maintenance of belting for power transmission: Part 1 Flat Belt Drives.
5. IS 292: Part 2: 1991, Code of practice for selection, storage, installation and maintenance of belting for power transmission: Part 2 V-Belt Drives.

PTME2354

AUTOMOBILE ENGINEERING

**L T P C
3 0 0 3**

UNIT I VEHICLE STRUCTURE AND ENGINES 9

Types of automobiles , vehicle construction and different layouts ,chassis, frame and body, resistances to vehicle motion and need for a gearbox, components of engine-their forms ,functions and materials

UNIT II ENGINE AUXILIARY SYSTEMS 9

Electronically controlled gasoline injection system for SI engines., Electronically controlled diesel injection system (Unit injector system, Rotary distributor type and common rail direct injection system), Electronic ignition system ,Turbo chargers, Engine emission control by three way catalytic converter system .

UNIT III TRANSMISSION SYSTEMS 9

Clutch-types and construction ,gear boxes- manual and automatic, gear shift mechanisms,
Over drive, transfer box, fluid flywheel –torque converter , propeller shaft, slip joints, universal joints ,Differential, and rear axle, Hotchkiss Drive and Torque Tube Drive.

UNIT IV STEERING, BRAKES AND SUSPENSION SYSTEMS 9
Steering geometry and types of steering gear box-Power Steering, Types of Front Axle, Types of Suspension Systems , Pneumatic and Hydraulic Braking Systems, Antilock Braking System and Traction Control

UNIT V ALTERNATIVE ENERGY SOURCES 9
Use of Natural Gas, Liquefied Petroleum Gas. Bio-diesel, Bio-ethanol , Gasohol and Hydrogen in Automobiles- Engine modifications required –Performance ,Combustion and Emission Characteristics of SI and CI engines with these alternate fuels - Electric and Hybrid Vehicles, Fuel Cell

Note: A Practical Training in dismantling and assembling of engine parts and transmission systems may be given to the students.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Kirpal Singh, “ Automobile Engineering Vols 1 & 2 “, Standard Publishers, Seventh Edition ,1997, New Delhi
2. Jain,K.K.,and Asthana .R.B, “Automobile Engineering” Tata McGraw Hill Publishers, New Delhi, 2002

REFERENCES:

1. Newton ,Steeds and Garet,” Motor Vehicles “, Butterworth Publishers,1989
2. Joseph Heitner, “Automotive Mechanics,”, Second Edition ,East-West Press ,1999
3. Martin W. Stockel and Martin T Stockle , “ Automotive Mechanics Fundamentals,” The Goodheart –Will Cox Company Inc, USA ,1978
4. Heinz Heisler , ‘Advanced Engine Technology,” SAE International Publications USA,1998
5. Ganesan V..” Internal Combustion Engines” , Third Edition, Tata Mcgraw-Hill ,2007

PTME2401

MECHATRONICS

**L T P C
3 0 0 3**

UNIT I MECHATRONICS, SENSORS AND TRANSDUCERS 9
Introduction to Mechatronics Systems – Measurement Systems – Control Systems – Microprocessor based Controllers. Sensors and Transducers – Performance Terminology – Sensors for Displacement, Position and Proximity; Velocity, Motion, Force, Fluid Pressure, Liquid Flow, Liquid Level, Temperature,Light Sensors – Selection of Sensors.

UNIT II ACTUATION SYSTEMS 9
Pneumatic and Hydraulic Systems – Directional Control Valves – Rotary Actuators. Mechanical Actuation Systems – Cams – Gear Trains – Ratchet and pawl – Belt and Chain Drives – Bearings. Electrical Actuation Systems – Mechanical Switches – Solid State Switches – Solenoids – Construction and working principle of DC and AC Motors – speed control of AC and DC drives, Stepper Motors-switching circuitries for stepper motor – AC & DC Servo motors

UNIT III SYSTEM MODELS AND CONTROLLERS 9

Building blocks of Mechanical, Electrical, Fluid and Thermal Systems, Rotational – Transnational Systems, Electromechanical Systems – Hydraulic – Mechanical Systems. Continuous and discrete process Controllers – Control Mode – Two – Step mode – Proportional Mode – Derivative Mode – Integral Mode – PID Controllers – Digital Controllers – Velocity Control – Adaptive Control – Digital Logic Control – Micro Processors Control.

UNIT IV PROGRAMMING LOGIC CONTROLLERS 9

Programmable Logic Controllers – Basic Structure – Input / Output Processing – Programming – Mnemonics – Timers, Internal relays and counters – Shift Registers – Master and Jump Controls – Data Handling – Analogs Input / Output – Selection of a PLC.

UNIT V DESIGN OF MECHATRONICS SYSTEM 9

Stages in designing Mechatronics Systems – Traditional and Mechatronic Design – Possible Design Solutions. Case studies of Mechatronics systems- Pick and place Robot- Autonomous mobile robot-Wireless surveillance balloon- Engine Management system- Automatic car park barrier.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Bolton,W, “Mechatronics” , Pearson education, second edition, fifth Indian Reprint, 2003
2. Smaili.A and Mrad.F , "Mechatronics integrated technologies for intelligent machines", Oxford university press, 2008

REFERENCES:

1. Rajput. R.K, A textbook of mechatronics, S. Chand & Co, 2007
2. Michael B. Histan and David G. Alciatore, “ Introduction to Mechatronics and Measurement Systems”, McGraw-Hill International Editions, 2000.
3. Bradley D. A., Dawson D., Buru N.C. and. Loader A.J, “Mechatronics”, Chapman and Hall, 1993.
4. Dan Neculesu, “Mechatronics”, Pearson Education Asia, 2002 (Indian Reprint).
5. Lawrence J. Kamm, “Understanding Electro – Mechanical Engineering”, An Introduction to Mechatronics, Prentice – Hall of India Pvt., Ltd., 2000.
6. Nitaigour Premchand Mahadik, “Mechatronics”, Tata McGraw-Hill publishing Company Ltd, 2003

PTGE2022

TOTAL QUALITY MANAGEMENT

**LT PC
3 0 0 3**

UNIT I INTRODUCTION 9

Introduction - Need for quality - Evolution of quality - Definition of quality - Dimensions of manufacturing and service quality - Basic concepts of TQM - Definition of TQM – TQM Framework - Contributions of Deming, Juran and Crosby – Barriers to TQM.

UNIT II TQM PRINCIPLES 9
 Leadership – Strategic quality planning, Quality statements - Customer focus – Customer orientation, Customer satisfaction, Customer complaints, Customer retention - Employee involvement – Motivation, Empowerment, Team and Teamwork, Recognition and Reward, Performance appraisal - Continuous process improvement – PDSA cycle, 5s, Kaizen - Supplier partnership – Partnering, Supplier selection, Supplier Rating.

UNIT III TQM TOOLS & TECHNIQUES I 9
 The seven traditional tools of quality – New management tools – Six-sigma: Concepts, methodology, applications to manufacturing, service sector including IT – Bench marking – Reason to bench mark, Bench marking process – FMEA – Stages, Types.

UNIT IV TQM TOOLS & TECHNIQUES II 9
 Quality circles – Quality Function Deployment (QFD) – Taguchi quality loss function – TPM – Concepts, improvement needs – Cost of Quality – Performance measures.

UNIT V QUALITY SYSTEMS 9
 Need for ISO 9000- ISO 9000-2000 Quality System – Elements, Documentation, Quality auditing- QS 9000 – ISO 14000 – Concepts, Requirements and Benefits – Case studies of TQM implementation in manufacturing and service sectors including IT.

TOTAL : 45 PERIODS

TEXT BOOK:

1. Dale H.Besterfield, at., “Total Quality Management”, Pearson Education Asia, Third Edition, Indian Reprint (2006).

REFERENCE BOOKS:

1. James R. Evans and William M. Lindsay, “The Management and Control of Quality”, 6th Edition, South-Western (Thomson Learning), 2005.
2. Oakland, J.S. “TQM – Text with Cases”, Butterworth – Heinemann Ltd., Oxford, 3rd Edition, 2003.
3. Suganthi,L and Anand Samuel, “Total Quality Management”, Prentice Hall (India) Pvt. Ltd.,2006.
4. Janakiraman,B and Gopal, R.K, “Total Quality Management – Text and Cases”, Prentice Hall (India) Pvt. L

**PTME2402 COMPUTER INTEGRATED MANUFACTURING L T P C
 3 0 0 3**

OBJECTIVE:

- This course will enable the student
- To gain knowledge about the basic fundamental of CAD.
- To gain knowledge on how computers are integrated at various levels of planning and manufacturing understand computer aided planning and control and computer monitoring.

UNIT I COMPUTER AIDED DESIGN 9

Concept of CAD as drafting and designing facility, desirable features of CAD package, drawing features in CAD – Scaling, rotation, translation, editing, dimensioning, labeling, Zoom, pan, redraw and regenerate, typical CAD command structure, wire frame modeling, surface modeling and solid modeling (concepts only) in relation to popular CAD packages.

UNIT II COMPONENTS OF CIM 9

CIM as a concept and a technology, CASA/Sme model of CIM, CIM II, benefits of CIM, communication matrix in CIM, fundamentals of computer communication in CIM – CIM data transmission methods – serial, parallel, asynchronous, synchronous, modulation, demodulation, simplex and duplex. Types of communication in CIM – point to point (PTP), star and multiplexing. Computer networking in CIM – the seven layer OSI model, LAN model, MAP model, network topologies – star, ring and bus, advantages of networks in CIM

UNIT III GROUP TECHNOLOGY AND COMPUTER AIDED PROCESS PLANNING 9

History Of Group Technology – role of G.T in CAD/CAM Integration – part families-classification and coding – DCLASS and MCLASS and OPTIZ coding systems – facility design using G.T – benefits of G.T – cellular manufacturing.Process planning - role of process planning in CAD/CAM Integration – approaches to computer aided process planning – variant approach and generative approaches – CAPP and CMPP systems.

UNIT IV SHOP FLOOR CONTROL AND INTRODUCTION TO FMS 9

shop floor control – phases – factory data collection system – automatic identification methods – Bar code technology – automated data collection system.
FMS – components of FMS – types – FMS workstation – material handling and storage system –FMS layout- computer control systems – applications and benefits.

UNIT V COMPUTER AIDED PLANNING AND CONTROL AND COMPUTER MONITORING 9

Production planning and control – cost planning and control – inventory management – material requirements planning (MRP) – shop floor control. Lean and Agile Manufacturing. Types of production monitoring systems – structure model of manufacturing – process control and strategies – direct digital control.

TOTAL : 45 PERIODS

TEXT BOOK:

1. Mikell. P. Groover “Automation, Production Systems and Computer Integrated Manufacturing”, Pearson Education 2001.

REFERENCES:

1. Mikell. P. Groover and Emory Zimmers Jr., “CAD/CAM”, Prentice hall of India Pvt. Ltd., 1998.
2. James A. Regh and Henry W. Kreabber, “Computer Integrated Manufacturing”, Pearson Education second edition, 2005.
3. Chris McMahan and Jimmie Browne, “CAD CAM Principles, Practice and Manufacturing Management”, Pearson Education second edition, 2005.
4. Ranky, Paul G., “Computer Integrated Manufacturing”, Prentice hall of India Pvt. Ltd., 2005.
5. Yorem Koren, “ Computer Integrated Manufacturing”, McGraw Hill, 2005.
6. P N Rao, “ CAD/CAM Principles and Applications”, TMH Publications, 2007.

UNIT I CONDUCTION**11+3**

Basic Concepts – Mechanism of Heat Transfer – Conduction, Convection and Radiation – Fourier Law of Conduction - General Differential equation of Heat Conduction — Cartesian and Cylindrical Coordinates – One Dimensional Steady State Heat Conduction – Conduction through Plane Wall, Cylinders and Spherical systems – Composite Systems – Conduction with Internal Heat Generation – Extended Surfaces – Unsteady Heat Conduction – Lumped Analysis – Use of Heislers Chart.

UNIT II CONVECTION**10+3**

Basic Concepts –Heat Transfer Coefficients – Boundary Layer Concept – Types of Convection – Forced Convection – Dimensional Analysis – External Flow – Flow over Plates, Cylinders and Spheres – Internal Flow – Laminar and Turbulent Flow – Combined Laminar and Turbulent – Flow over Bank of tubes – Free Convection – Dimensional Analysis – Flow over Vertical Plate, Horizontal Plate, Inclined Plate, Cylinders and Spheres.

UNIT III PHASE CHANGE HEAT TRANSFER AND HEAT EXCHANGERS**9+3**

Nusselts theory of condensation-pool boiling, flow boiling, correlations in boiling and condensation. Types of Heat Exchangers – Heat Exchanger Analysis – LMTD Method and NTU - Effectiveness – Overall Heat Transfer Coefficient – Fouling Factors.

UNIT IV RADIATION**8+3**

Basic Concepts, Laws of Radiation – Stefan Boltzman Law, Kirchoffs Law –Black Body Radiation –Grey body radiation -Shape Factor Algebra – Electrical Analogy – Radiation Shields –Introduction to Gas Radiation

UNIT V MASS TRANSFER**7+3**

Basic Concepts – Diffusion Mass Transfer – Fick's Law of Diffusion – Steady state Molecular Diffusion – Convective Mass Transfer – Momentum, Heat and Mass Transfer Analogy – Convective Mass Transfer Correlations

L = 45 T = 15 TOTAL = 60 PERIODS**TEXT BOOKS:**

1. Sachdeva R C, "Fundamentals of Engineering Heat and Mass Transfer" New Age International, 1995.
2. Frank P. Incropera and David P. DeWitt, "Fundamentals of Heat and Mass Transfer", John Wiley and Sons, 1998.

REFERENCE BOOKS:

1. Yadav R "Heat and Mass Transfer" Central Publishing House, 1995.
2. Ozisik M.N, "Heat Transfer", McGraw-Hill Book Co., 1994.
3. Nag P.K, " Heat Transfer", Tata McGraw-Hill, New Delhi, 2002
4. Holman J.P "Heat and Mass Transfer" Tata McGraw-Hill, 2000.
5. Kothandaraman C.P "Fundamentals of Heat and Mass Transfer" New Age International, New Delhi, 1998

OBJECTIVES:

- To understand and handle design problems in a systematic manner.
- To gain practical experience in handling 2D drafting and 3D modeling software systems.
- To apply CAD in real life applications.
- To understand the concepts G and M codes and manual part programming.
- To expose students to modern control systems (Fanuc, Siemens etc)
- To know the application of various CNC machines
- To expose students to modern CNC application machines EDM, EDM wire cut and Rapid Prototyping

3D GEOMETRIC MODELING

Creation of 3D Models - Wire Frame, Surface, Solid modeling Techniques Using CAD Packages – CSG, B-Rep Approaches in Solid Modeling - Feature Based Modeling Technique – Assembly – Detailing - Exposure to Industrial Components – Application of GD&T

STL FILE GENERATION – REVERSE ENGINEERING

Manual CNC Part Programming

Manual CNC Part Programming Using Standard G and M Codes - Tool Path Simulation – Exposure to Various Standard Control Systems- Machining simple components by Using CNC machines.

COMPUTER AIDED PART PROGRAMMING

CL Data Generation by Using CAM Software– Post Process Generation for Different Control System – Machining of Computer Generated Part Program by Using Machining Center and Turning Center.

STUDY OF EXPERIMENTS

Multi-axial Machining in CNC Machining Center –EDM – EDM Wire Cut - Rapid Prototyping.

(Requirement for a batch of 30 students)

S.NO	DESCRIPTION OF EQUIPMENT	QUANTITY REQUIRED
HARDWARE		
1.	Computer Server	1
2.	Computer nodes or systems(High end CPU with at least 1 GB main memory) networked to the server	30
3.	A3 size plotter	1

4.	Laser Printer	1
5.	Trainer CNC Lathe	1
6.	Trainer CNC Milling	1
SOFTWARE		
1.	CAD/CAM software (Pro-E or IDEAS or Unigraphics or CATIA)	15 Licenses
2.	CAM Software (CNC Programming and tool path simulation for FANUC/ Sinumeric and Heiden controller)	15 Licenses
3.	Licensed operating system	Adequate

TOTAL : 45 PERIODS

PTMG2451 ENGINEERING ECONOMICS AND COST ANALYSIS L T P C
3 0 0 3

OBJECTIVES:

To learn about the basics of economics and cost analysis related to engineering so as to take economically sound decisions.

UNIT I INTRODUCTION TO ECONOMICS 8
Introduction to Economics- Flow in an economy, Law of supply and demand, Concept of Engineering Economics – Engineering efficiency, Economic efficiency, Scope of engineering economics- Element of costs, Marginal cost, Marginal Revenue, Sunk cost, Opportunity cost, Break-even analysis- V ratio, Elementary economic Analysis – Material selection for product Design selection for a product, Process planning.

UNIT II VALUE ENGINEERING 10
Make or buy decision, Value engineering – Function, aims, Value engineering procedure. Interest formulae and their applications –Time value of money, Single payment compound amount factor, Single payment present worth factor, Equal payment series sinking fund factor, Equal payment series payment Present worth factor- equal payment series capital recovery factor-Uniform gradient series annual equivalent factor, Effective interest rate, Examples in all the methods.

UNIT III CASH FLOW 9
Methods of comparison of alternatives – present worth method (Revenue dominated cash flow diagram), Future worth method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), Annual equivalent method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), rate of return method, Examples in all the methods.

UNIT II STEAM POWER PLANT 9

Fuel and ash handling ,Combustion Equipment for burning coal, Mechanical Stokers. Pulveriser, Electrostatic Precipitator, Draught- Different Types, Surface condenser types, cooling Towers

UNIT III NUCLEAR AND HYDEL POWER PLANTS 9

Nuclear Energy-Fission , Fusion Reaction, Types of Reactors, Pressurized water reactor ,Boiling water reactor, Waste disposal and safety Hydel Power plant- Essential elements, Selection of turbines, governing of Turbines- Micro hydel developments

UNIT IV DIESEL AND GAS TURBINE POWER PLANTS 9

Types of diesel plants, components , Selection of Engine type, applications-Gas turbine power plant- Fuels- Gas turbine material – open and closed cycles- reheating – Regeneration and intercooling – combines cycle

UNIT V OTHER POWER PLANTS AND ECONOMICS OF POWER PLANTS 9

Geo thermal- OTEC- tidal- Pumped storage –Solar central receiver system Cost of electric Energy- Fixed and operating costs-Energy rates- Types tariffs- Economics of load sharing, comparison of various power plants.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Arora S.C and Domkundwar S, "A Course in Power Plant Engineering", Dhanpat Rai , 2001
2. Nag P.K , "Power Plant Engineering". Third edition Tata McGraw- Hill ,2007

REFERENCES:

1. El-Wakil M.M ,Power "Plant Technology," Tata McGraw-Hill 1984
2. K.K.Ramalingam , " Power Plant Engineering ", Scitech Publications, 2002
3. G.R,Nagpal , "Power Plant Engineering", Khanna Publishers 1998
4. G.D.Rai, "Introduction to Power Plant Technology" Khanna Publishers,1995

PTME2453

PROJECT WORK

**L T P C
0 0 12 6**

OBJECTIVE:

- The objective of the project work is to enable the students in convenient groups of not more than 4 members on a project involving theoretical and experimental studies related to the branch of study.
- Every project work shall have a guide who is the member of the faculty of the institution.
- Six periods per week shall be allotted in the time table and this time shall be utilized by the students to receive the directions from the guide, on library reading, laboratory work, computer analysis or field work as assigned by the guide and also to present in periodical seminars on the progress made in the project.

- The aim of the project work is to deepen comprehension of principles by applying them to a new problem which may be the design and manufacture of a device, a research investigation, a computer or management project or a design problem.
- The progress of the project is evaluated based on a minimum of three reviews.
- The review committee may be constituted by the Head of the Department.
- Each student shall finally produce a comprehensive report covering background information, literature survey, problem statement, project work details and conclusion.
- This final report shall be typewritten form as specified in the guidelines.
- The continuous assessment shall be made as prescribed in the regulations (vide clause 10.3 of Regulations 2009 for B.E., B.Tech. programmes)

PTMG 2021

MARKETING MANAGEMENT

**L T P C
3 0 0 3**

OBJECTIVE

- To understand the various processes involved in Marketing and its Philosophy.
- To learn the Psychology of consumers.
- To formulate strategies for advertising, pricing and selling

UNIT I MARKETING PROCESS 9

Definition, Marketing process, dynamics, needs, wants and demands, marketing concepts, environment, mix, types. Philosophies, selling versus marketing, organizations, industrial versus consumer marketing, consumer goods, industrial goods, product hierarchy

UNIT II BUYING BEHAVIOUR AND MARKET SEGMENTATION 9

Cultural, demographic factors, motives, types, buying decisions, segmentation factors - demographic -Psycho graphic and geographic segmentation, process, patterns.

UNIT III PRODUCT PRICING AND MARKETING RESEARCH 9

Objectives, pricing, decisions and pricing methods, pricing management. Introduction, uses, process of marketing research.

UNIT IV MARKETING PLANNING AND STRATEGY FORMULATION 9

Components of marketing plan-strategy formulations and the marketing process, implementations, portfolio analysis, BCG, GEC grids.

UNIT V ADVERTISING, SALES PROMOTION AND DISTRIBUTION 9

Characteristics, impact, goals, types, and sales promotions- point of purchase- unique selling proposition. Characteristics, wholesaling, retailing, channel design, logistics, and modern trends in retailing.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Govindarajan. M, "Marketing management – concepts, cases, challenges and trends", Prentice hall of India, second edition 2007.
2. Philip Kotler, Koshy Jha "Marketing Management", Pearson Education ,Indian adapted edition.2007

REFERENCES:

1. Ramasamy and Nama kumari, "Marketing Environment: Planning, implementation and control the Indian context", 1990.
2. Czinkota&Kotabe, "Marketing management", Thomson learning, Indian edition 2007
3. Adrain palmer, " Introduction to marketing theory and practice", Oxford university press IE 2004.
4. Donald S. Tull and Hawkins, "Marketing Reasearch", Prentice Hall of Inida-1997.
5. Philip Kotler and Gary Armstrong "Principles of Marketing" Prentice Hall of India, 2000.
6. Steven J.Skinner, "Marketing", All India Publishers and Distributes Ltd. 1998.
7. Graeme Drummond and John Ensor, Introduction to marketing concepts, Elsevier, Indian Reprint, 2007

PTME2021 QUALITY CONTROL AND RELIABILITY ENGINEERING

L T P C
3 0 0 3

OBJECTIVE:

- To introduce the concept of SQC
- To understand process control and acceptance sampling procedure and their application.
- To learn the concept of reliability.

UNIT I INTRODUCTION AND PROCESS CONTROL FOR VARIABLES 10

Introduction, definition of quality, basic concept of quality, definition of SQC, benefits and limitation of SQC, Quality assurance, Quality control: Quality cost-Variation in process-causes of variation – Theory of control chart- uses of control chart – Control chart for variables – X chart, R chart and σ chart -process capability – process capability studies and simple problems. Six sigma concepts.

UNIT II PROCESS CONTROL FOR ATTRIBUTES 8

Control chart for attributes – control chart for non conformings– p chart and np chart – control chart for nonconformities– C and U charts, State of control and process out of control identification in charts, pattern study.

UNIT III ACCEPTANCE SAMPLING 9

Lot by lot sampling – types – probability of acceptance in single, double, multiple sampling techniques – O.C. curves – producer's Risk and consumer's Risk. AQL, LTPD, AOQL concepts-standard sampling plans for AQL and LTPD- uses of standard sampling plans.

UNIT IV LIFE TESTING - RELIABILITY 9

Life testing – Objective – failure data analysis, Mean failure rate, mean time to failure, mean time between failure, hazard rate – Weibull model, system reliability, series, parallel and mixed configuration – simple problems. Maintainability and availability – simple problems. Acceptance sampling based on reliability test – O.C Curves.

UNIT V QUALITY AND RELIABILITY 9

Reliability improvements – techniques- use of Pareto analysis – design for reliability – redundancy unit and standby redundancy – Optimization in reliability – Product design – Product analysis – Product development – Product life cycles.

TOTAL: 45 PERIODS

Note: Use of approved statistical table permitted in the examination.

TEXT BOOKS

1. Douglas.C.Montgomery, “ Introduction to Statistical quality control” John wiley 4th edition 2001.
2. L.S.Srinath, “Reliability Engineering”, Affiliated East west press, 1991.

REFERENCES

1. John.S. Oakland. “Statistical process control”, Elsevier, 5th edition, 2005
2. Connor, P.D.T.O., “ Practical Reliability Engineering”, John Wiley, 1993
3. Grant, Eugene .L “Statistical Quality Control”, McGraw-Hill, 1996
4. Monohar Mahajan, “Statistical Quality Control”, Dhanpat Rai & Sons, 2001.
5. R.C.Gupta, “Statistical Quality control”, Khanna Publishers, 1997.
6. Besterfield D.H., “Quality Control”, Prentice Hall, 1993.
7. Sharma S.C., “Inspection Quality Control and Reliability”, Khanna Publishers, 1998.
8. Danny Samson, “Manufacturing & Operations Strategy”, Prentice Hall, 1991

**PTME 2022 REFRIGERATION AND AIR CONDITIONING L T P C
3 0 0 3**

AIM:

To reach the underlying principles of operation in different Refrigeration & Air conditioning systems and components.

OBJECTIVES:

- To provide knowledge on various refrigeration cycles, system components and refrigerants. To provide knowledge on design aspects of Refrigeration & Air conditioning Systems.

UNIT I REFRIGERATION CYCLE 7

Review of thermodynamic principles of refrigeration. Carnot refrigeration cycle – Vapour compression refrigeration cycle – use of P.H. charts – multistage and multiple evaporator systems – cascade system – COP comparison. Air Refrigeration cycles.

UNIT II REFRIGERANTS AND SYSTEM COMPONENTS 10

Compressors – reciprocating and rotary (elementary treatment), Types of condensers, evaporators, cooling towers – Functional aspects. Refrigerants – properties – selection of refrigerants, Alternate Refrigerants, Cycling controls.

UNIT III PSYCHROMETRY 10

Psychrometric processes use of psychrometric charts – Grand and Room Sensible Heat Factors – bypass factor – air washers, requirements of comfort air conditioning, summer and Winter Air conditioning.

UNIT IV AIR CONDITIONING SYSTEMS 9
 Cooling load calculation working principles of – Centralized Air conditioning systems, Split, Ductable split, Packaged Air conditioning, VAV & VRV Systems. Duct Design by equal friction method, Indoor Air quality concepts.

UNIT V UNCONVENTIONAL REFRIGERATION CYCLES 9
 Vapor Absorption system – Ejector jet, Steam jet refrigeration, thermo electric refrigeration. APPLICATIONS – ice plant – food storage plants – milk – chilling plants.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Manohar Prasad, "Refrigeration and Air Conditioning", Wiley Eastern Ltd., 1983.
2. Arora C.P., "Refrigeration and Air Conditioning", Tata McGraw Hill, New Delhi, 1988.

REFERENCES:

1. Roy. J. Dossat, "Principles of Refrigeration", Pearson Education 1997.
2. Jordon and Priester, "Refrigeration and Air Conditioning", Prentice Hall of India Pvt. Ltd., New Delhi, 1985.
3. Stoecker N.F. and Jones, "Refrigeration and Air Conditioning", TMH, New Delhi, 1981.

**PTME 2023 RENEWABLE SOURCES OF ENERGY L T P C
 3 0 0 3**

AIM:

To instruct the importance of renewable energy and its utilization for the thermal and electrical energy needs and also the environmental aspects of these resources.

OBJECTIVE:

At the end of the course, the student expected to do Understand and analyze the pattern of renewable energy resources Suggest methodologies / technologies for its utilization Economics of the utilization and environmental merits

UNIT I SOLAR ENERGY 9
 Solar Radiation – Measurements of solar Radiation and sunshine – Solar Thermal Collectors – Flat Plate and Concentrating Collectors – Solar Applications – fundamentals of photo Voltaic Conversion – solar Cells – PV Systems – PV Applications.

UNIT II WIND ENERGY 9
 Wind Data and Energy Estimation – wind Energy Conversion Systems – Wind Energy generators and its performance – Wind Energy Storage – Applications – Hybrid systems.

UNIT III BIO - ENERGY 9
 Biomass, Biogas, Source, Composition, Technology for utilization – Biomass direct combustion – Biomass gasifier – Biogas plant – Digesters – Ethanol production – Bio diesel production and economics.

UNIT IV OTEC, TODAL, GEOTHERMAL AND HYDEL ENERGY 9
 Tidal energy – Wave energy – Data, Technology options – Open and closed OTEC Cycles – Small hydro, turbines – Geothermal energy sources, power plant and environmental issues.

UNIT V NEW ENERGY SOURCES 9
 Hydrogen, generation, storage, transport and utilization, Applications : power generation, transport – Fuel cells – technologies, types – economics and the power generation

TOTAL: 45 PERIODS

TEXT BOOK:

1. G.D. Rai, Non Conventional Energy Sources, Khanna Publishers, New Delhi, 1999.
2. S.P. Sukhatme, Solar Energy, Tata McGraw-Hill Publishing Company Ltd., New Delhi, 1997.

REFERENCES:

1. Godfrey Boyle, Renewable Energy, Power for a Sustainable Future, Oxford University Press, U.K., 1996.
2. Twidell, J.W. & Weir, A., Renewable Energy Sources, EFN Spon Ltd., UK, 1986.
3. G.N. Tiwari, solar Energy – Fundamentals Design , Modelling and applications, Narosa Publishing House, New Delhi, 2002.
4. L.L. Freris, Wind Energy Conversion systems, Prentice Hall, UK, 1990.

**PTME2024 INDUSTRIAL TRIBOLOGY LT P C
 3 0 0 3**

UNIT I SURFACES AND FRICTION 9
 Topography of Engineering surfaces- Contact between surfaces - Sources of sliding Friction – Adhesion-Ploughing- Energy dissipation mechanisms Friction Characteristics of metals - Friction of non metals. Friction of lamellar solids - friction of Ceramic materials and polymers - Rolling Friction - Source of Rolling Friction – Stick slip motion - Measurement of Friction.

UNIT II WEAR 9
 Types of wear - Simple theory of Sliding Wear Mechanism of sliding wear of metals - Abrasive wear – Materials for Adhesive and Abrasive wear situations - Corrosive wear - Surface Fatigue wear situations - Brittle Fracture - wear - Wear of Ceramics and Polymers - Wear Measurements.

UNIT III LUBRICANTS AND LUBRICATION TYPES 9
 Types and properties of Lubricants - Testing methods - Hydrodynamic Lubrication – Elasto-hydrodynamic lubrication- Boundary Lubrication - Solid Lubrication- Hydrostatic Lubrication.

UNIT IV FILM LUBRICATION THEORY 9
 Fluid film in simple shear - Viscous flow between very close parallel plates - Shear stress variation Reynolds Equation for film Lubrication - High speed unloaded journal bearings - Loaded journal bearings – Reaction torque on the bearings - Virtual Co-efficient of friction - The Sommerfield diagram.

UNIT V SURFACE ENGINEERING AND MATERIALS FOR BEARINGS 9
Surface modifications - Transformation Hardening, surface fusion - Thermo chemical processes – Surface coatings - Plating and anodizing - Fusion Processes - Vapour Phase processes - Materials for rolling Element bearings - Materials for fluid film bearings - Materials for marginally lubricated and dry bearings.

TOTAL: 45 PERIODS

TEXT BOOK:

1.A.Harnoy “ Bearing Design in Machinery “Marcel Dekker Inc,NewYork,2003

REFERENCES:

1. M.M.Khonsari & E.R.Booser, “ Applied Tribology”,John Willey & Sons,New York,2001
2. E.P.Bowden and D.Tabor., "Friction and Lubrication ", Heinemann Educational Books Ltd., 1974.
3. A.Cameron, " Basic Lubrication theory ", Longman, U.K., 1981.
4. M.J.Neale (Editor), " Tribology Handbook ", Newnes. Butter worth, Heinemann, U.K., 1995.

PTME2025

VIBRATION AND NOISE CONTROL

**L T P C
3 0 0 3**

OBJECTIVES:

- The student will be able to understand the sources of vibration and noise in automobiles and make design modifications to reduce the vibration and noise and improve the life of the components

UNIT I BASICS OF VIBRATION 9

Introduction, classification of vibration: free and forced vibration, undamped and damped vibration, linear and non linear vibration, response of damped and undamped systems under harmonic force, analysis of single degree and two degree of freedom systems, torsional vibration, determination of natural frequencies.

UNIT II BASICS OF NOISE 9

Introduction, amplitude, frequency, wavelength and sound pressure level, addition, subtraction and averaging decibel levels, noise dose level, legislation, measurement and analysis of noise, measurement environment, equipment, frequency analysis, tracking analysis, sound quality analysis.

UNIT III AUTOMOTIVE NOISE SOURCES 9

Noise Characteristics of engines, engine overall noise levels, assessment of combustion noise, assessment of mechanical noise, engine radiated noise, intake and exhaust noise, engine accessory contributed noise, transmission noise, aerodynamic noise, tyre noise, brake noise.

UNIT IV CONTROL TECHNIQUES 9

Vibration isolation, tuned absorbers, untuned viscous dampers, damping treatments, application dynamic forces generated by IC engines, engine isolation, crank shaft damping, modal analysis of the mass elastic model shock absorbers.

UNIT V SOURCE OF NOISE AND CONTROL 9

Methods for control of engine noise, combustion noise, mechanical noise, predictive analysis, palliative treatments and enclosures, automotive noise control principles, sound in enclosures, sound energy absorption, sound transmission through barriers

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Singiresu S.Rao - "Mechanical Vibrations" - Pearson Education, ISBN –81-297-0179-0 - 2004.
2. Kewal Pujara "Vibrations and Noise for Engineers", Dhanpat Rai & Sons, 1992.

REFERENCES:

1. Bernard Challen and Rodica Baranescu - "Diesel Engine Reference Book" - Second edition - SAE International - ISBN 0-7680-0403-9 – 1999.
2. Julian Happian-Smith - "An Introduction to Modern Vehicle Design"- Butterworth-Heinemann, ISBN 0750-5044-3 - 2004
3. John Fenton - "Handbook of Automotive body Construction and Design Analysis - Professional Engineering Publishing, ISBN 1-86058-073- 1998.

**PTME2026 UNCONVENTIONAL MACHINING PROCESSES L T P C
3 0 0 3**

OBJECTIVE:

- To learn about various unconventional machining processes, the various process parameters and their influence on performance and their applications

UNIT I INTRODUCTION 5

Unconventional machining Process – Need – classification – Brief overview .

UNIT II MECHANICAL ENERGY BASED PROCESSES 10

Abrasive Jet Machining – Water Jet Machining – Abrasive Water Jet Machining - Ultrasonic Machining. (AJM, WJM, AWJM and USM). Working Principles – equipment used – Process parameters – MRR-Variation in techniques used – Applications.

UNIT III ELECTRICAL ENERGY BASED PROCESSES 8

Electric Discharge Machining (EDM)- working Principle-equipments-Process Parameters-Surface Finish and MRR- electrode / Tool – Power and control Circuits-Tool Wear – Dielectric – Flushing – Wire cut EDM – Applications.

UNIT IV CHEMICAL AND ELECTRO-CHEMICAL ENERGY BASED PROCESSES 9

Chemical machining and Electro-Chemical machining (CHM and ECM)-Etchants-maskant-techniques of applying maskants-Process Parameters – Surface finish and MRR-Applications. Principles of ECM-equipments-Surface Roughness and MRR-Electrical circuit-Process Parameters-ECG and ECH - Applications.

UNIT V THERMAL ENERGY BASED PROCESSES 10

Laser Beam machining and drilling (LBM), plasma arc machining (PAM) and Electron Beam Machining (EBM). Principles – Equipment –Types - Beam control techniques – Applications.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Vijay.K. Jain "Advanced Machining Processes" Allied Publishers Pvt. Ltd., New Delhi, 2007

REFERENCES:

1. Benedict. G.F. "Nontraditional Manufacturing Processes" Marcel Dekker Inc., New York (1987).
2. Pandey P.C. and Shan H.S. "Modern Machining Processes" Tata McGraw-Hill, New Delhi (2007).
3. Mc Geough, "Advanced Methods of Machining" Chapman and Hall, London (1998).
4. Paul De Garmo, J.T.Black, and Ronald.A.Kohser, "Material and Processes in Manufacturing" Prentice Hall of India Pvt. Ltd., New Delhi ,8th Edition,2001.

PTGE2023**FUNDAMENTALS OF NANOSCIENCE****L T P C
3 0 0 3****UNIT I INTRODUCTION 9**

Nanoscale Science and Technology- Implications for Physics, Chemistry, Biology and Engineering-Classifications of nanostructured materials- nano particles- quantum dots, nanowires-ultra-thinfilms-multilayered materials. Length Scales involved and effect on properties: Mechanical, Electronic, Optical, Magnetic and Thermal properties. Introduction to properties and motivation for study (qualitative only).

UNIT II PREPARATION METHODS 10

Bottom-up Synthesis-Top-down Approach: Precipitation, Mechanical Milling, Colloidal routes, Self-assembly, Vapour phase deposition, MOCVD, Sputtering, Evaporation, Molecular Beam Epitaxy, Atomic Layer Epitaxy, MOMBE.

UNIT III PATTERNING AND LITHOGRAPHY FOR NANOSCALE DEVICES 7

Introduction to optical/UV electron beam and X-ray Lithography systems and processes, Wet etching, dry (Plasma /reactive ion) etching, Etch resists-dip pen lithography

UNIT IV PREPARATION ENVIRONMENTS 9

Clean rooms: specifications and design, air and water purity, requirements for particular processes, Vibration free environments: Services and facilities required. Working practices, sample cleaning, Chemical purification, chemical and biological contamination, Safety issues, flammable and toxic hazards, biohazards.

UNIT V CHARECTERISATION TECHNIQUES 10

X-ray diffraction technique, Scanning Electron Microscopy - environmental techniques, Transmission Electron Microscopy including high-resolution imaging, Surface Analysis techniques- AFM, SPM, STM, SNOM, ESCA, SIMS-Nanoindentation

TOTAL: 45 PERIODS**TEXT BOOKS:**

1. A.S. Edelstein and R.C. Cammearata, eds., "Nanomaterials: Synthesis, Properties and Applications", Institute of Physics Publishing, Bristol and Philadelphia, 1996.
2. N John Dinardo, "Nanoscale charecterisation of surfaces & Interfaces", 2nd Edition, Weinheim Cambridge, Wiley-VCH, 2000

REFERENCES:

1. G Timp (Editor), "Nanotechnology", AIP press/Springer, 1999
2. Akhlesh Lakhtakia (Editor), "The Hand Book of Nano Technology, Nanometer Structure", Theory, Modeling and Simulations", Prentice-Hall of India (P) Ltd, New Delhi, 2007.

PTME2035**ENTREPRENEURSHIP DEVELOPMENT****L T P C
3 0 0 3****OBJECTIVE:**

- Study of this subject provides an understanding of the scope of an entrepreneur, key areas of development, financial assistance by the institutions, methods of taxation and tax benefits, etc.

UNIT I ENTREPRENEURSHIP 9

Entrepreneur – Types of Entrepreneurs – Difference between Entrepreneur and Intrapreneur – Entrepreneurship in Economic Growth, Factors Affecting Entrepreneurial Growth.

UNIT II MOTIVATION 9

Major Motives Influencing an Entrepreneur – Achievement Motivation Training, self Rating, Business Game, Thematic Apperception Test – Stress management, Entrepreneurship Development Programs – Need, Objectives.

UNIT III BUSINESS 9

Small Enterprises – Definition, Classification – Characteristics, Ownership Structures – Project Formulation – Steps involved in setting up a Business – identifying, selecting a Good Business opportunity, Market Survey and Research, Techno Economic Feasibility Assessment – Preparation of Preliminary Project Reports – Project Appraisal – Sources of Information – Classification of Needs and Agencies.

UNIT IV FINANCING AND ACCOUNTING 9

Need – Sources of Finance, Term Loans, Capital Structure, Financial Institution, management of working Capital, Costing, Break Even Analysis, Network Analysis Techniques of PERT/CPM – Taxation – Income Tax, Excise Duty – Sales Tax.

UNIT V SUPPORT TO ENTREPRENEURS 9

Sickness in small Business – Concept, Magnitude, causes and consequences, Corrective Measures – Government Policy for Small Scale Enterprises – Growth Strategies in small industry – Expansion, Diversification, Joint Venture, Merger and Sub Contracting.

TOTAL: 45 PERIODS**TEXT BOOKS:**

1. S.S.Khanka "Entrepreneurial Development" S.Chand & Co. Ltd. Ram Nagar New Delhi, 1999.
2. Kuratko & Hodgetts, "Enterprenuership – Theory, process and practices", Thomson learning 6th edition.

REFERENCES:

1. Hisrich R D and Peters M P, "Entrepreneurship" 5th Edition Tata McGraw-Hill, 2002.
2. Mathew J Manimala," Enterprenuership theory at cross roads: paradigms and praxis" Dream tech 2nd edition 2006.
3. Rabindra N. Kanungo "Entrepreneurship and innovation", Sage Publications, New Delhi, 1998.
4. EDII " Faulty and External Experts – A Hand Book for New Entrepreneurs Publishers: Entrepreneurship Development" Institute of India, Ahmadabad, 1986.

PTME2038**OPERATIONS RESEARCH****L T P C
3 0 0 3****OBJECTIVE:**

- To create awareness about optimisation in utilization of resources.
- To understand and apply operations research techniques to industrial operations.

UNIT I LINEAR MODEL 10

The phases of OR study – formation of an L.P model- graphical solution – simplex algorithm – artificial variables technique– Big M method, two phase method, Duality in LPP. Transportation problems- VAM – MODI technique, Assignment problems.

UNIT II NETWORK MODELS 8

Shortest route – minimal spanning tree - maximum flow models – project network- CPM and PERT network-critical path scheduling.

UNIT III INVENTORY MODEL 9

Types of Inventory- EOQ –ERL- Deterministic inventory problems – Price breaks - Stochastic inventory problems- selective inventory control techniques.

UNIT IV REPLACEMENT MODELS 9

Replacement of items that deteriorate with time – value of money changing with time – not charging with time – optimum replacement policy – individual and group replacement. Sequencing problem: models with n jobs with 2 machines – problem with n jobs with m machines.

UNIT V QUEUING THEORY 9

Queuing models – queuing systems and structures – notation –parameter – single server and multiserver models – Poisson input – exponential service – constant rate service – infinite population.

TOTAL: 45 PERIODS**TEXT BOOK:**

1. Wayne.L.Winston, Operations research applications and algorithms, Thomson learning,4th edition 2007.
2. Taha H.A, "Operation Research", Pearson Education, sixth edition, 2003

REFERENCES:

1. Frederick.S.Hiller and Gerald.J.Lieberman, "Operations research concepts and cases", TMH (SIE) 8th edition.
2. J.K.Sharma, "Operations research theory and applications", Macmillan India .3rd edition 2007,
3. Hira and Gupta " Problems in Operations Research", S.Chand and Co,2002.
4. Panneerselvam, "Operations Research" Prentice Hall of India, 2003.
5. G Srinivasan, "Operations research principles and applications", PHI (EEE) 2007.
6. Wagner, "Operations Research", Prentice Hall of India, 2000.

PTME2040**DESIGN OF PRESSURE VESSELS AND PIPING****L T P C
3 0 0 3****AIM:**

To give exposure to various types of process equipments and their design.

OBJECTIVES:

- To understand the different types of stresses and their effects in pressure vessel.
- To understand the piping layout and the stresses acting on it.

UNIT I CYLINDRICAL SHELL AND VARIOUS CLOSURES 9

Membrane theory for thin shells, stresses in cylindrical, spherical and conical shells, dilation of above shells, general theory of membrane stresses in vessel under internal pressure and its application to ellipsoidal and torispherical end closures. Bending of circular plates and determination of stresses in simply supported and clamped circular plate. Introduction to ASME code and formulae

UNIT II JUNCTION STRESSES, OPENING AND REINFORCEMENTS 9

Discontinuity stresses. Stress concentration in plate having circular hole due to bi-axial loading. Theory of reinforced opening and reinforcement limits.

UNIT III SUPPORT DESIGN 9

Supports for vertical & horizontal vessels. Design of base plate and support lugs. Types of anchor bolt, its material and allowable stresses. Design of saddle supports.

UNIT IV BUCKLING IN VESSELS 9

Buckling of vessels under external pressure. Elastic buckling of long cylinders, buckling modes, Collapse under external pressure. Design for stiffening rings. Buckling under combined external pressure and axial loading.

UNIT V PIPING STRESS ANALYSIS 9

Flow diagram, Piping layout and piping stress analysis. Flexibility factor and stress intensification factor. Design of piping system as per B31.1 piping code. Piping components – bends, tees, bellows and valves. Types of piping supports and their behaviour.

TOTAL : 45 PERIODS**TEXT BOOKS:**

1. Harvey J F , 'Pressure vessel design' CBS publication
2. Brownell. L. E & Young. E. D , 'Process equipment design', Wiley Eastern Ltd., India

REFERENCES:

1. ASME Pressure Vessel and Boiler code, Section VIII Div 1 & 2, 2003
2. American standard code for pressure piping , B 31.1
3. Henry H Bednar, Pressure vessel Design Hand book,CBS publishers and distributors
4. Stanley M Wales, Chemical Process equipment, selection and design, Butterworths, series in Chemical Engineering,1988
5. William.j.,Bees,"Approximate methods in the Design and Analysis of pressure vessels and piping", ASME Pressure vessels and piping conference,1997

PTME2027 PROCESS PLANNING AND COST ESTIMATION L T P C
3 0 0 3

OBJECTIVE:

- To introduce the process planning concepts to make cost estimation for various products after process planning

UNIT I WORK STUDY AND ERGONOMICS 10

Method study – Definition – Objectives-Motion economy- Principles – Tools and Techniques-Applications – Work measurements- purpose – use – procedure – tools and techniques- Standard time –Ergonomics – principles – applications.

UNIT II PROCESS PLANNING 10

Definition – Objective – Scope – approaches to process planning- Process planning activities – Finished part requirements- operating sequences- machine selection – material selection parameters- Set of documents for process planning- Developing manufacturing logic and knowledge- production time calculation – selection of cost optimal processes.

UNIT III INTRODUCTION TO COST ESTIMATION 7

Objective of cost estimation- costing – cost accounting- classification of cost- Elements of cost.

UNIT IV COST ESTIMATION 8

Types of estimates – methods of estimates – data requirements and sources- collection of cost- allowances in estimation.

UNIT V PRODUCTION COST ESTIMATION 10

Estimation of material cost, labour cost and over heads, allocation of overheads – Estimation for different types of jobs.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Sinha.B.P., "Mechanical Estimating and Costing", Tata McGraw-Hill, Publishing Co., 1995

REFERENCES:

1. Phillip.F Ostwalal and Jairo Munez, "Manufacturing Processes and systems", John Wiley, 9th Edition, 1998
2. Russell.R.S and Tailor, B.W, "Operations Management", PHI, 4th Edition, 2003.
3. Chitale.A.V. and Gupta.R.C., "Product Design and Manufacturing", PHI, 2nd Edition, 2002.

OBJECTIVES:

- To understand the basic concepts associated with the design and functioning and applications of Robots To study about the drives and sensors used in Robots
- To learn about analyzing robot kinematics and robot programming

UNIT I FUNDAMENTALS OF ROBOT 7

Robot – Definition – Robot Anatomy – Co-ordinate Systems, Work Envelope, types and classification – Specifications – Pitch, Yaw, Roll, Joint Notations, Speed of Motion, Pay Load – Robot Parts and Functions – Need for Robots – Different Applications

UNIT II ROBOT DRIVE SYSTEMS AND END EFFECTORS 10

Pneumatic Drives – Hydraulic Drives – Mechanical Drives – Electrical Drives – D.C. Servo Motors, Stepper Motor, A.C. Servo Motors – Salient Features, Applications and Comparison of Drives End Effectors – Grippers – Mechanical Grippers, Pneumatic and Hydraulic Grippers, Magnetic Grippers, Vacuum Grippers; Two Fingered and Three Fingered Grippers; Internal Grippers and External Grippers; Selection and Design Considerations

UNIT III SENSORS AND MACHINE VISION 10

Requirements of a sensor, Principles and Applications of the following types of sensors – Position of sensors (Piezo Electric Sensor, LVDT, Resolvers, Optical Encoders, Pneumatic Position Sensors), Range Sensors (Triangulation Principle, Structured, Lighting Approach, Time of Flight Range Finders, Laser Range Meters), Proximity Sensors (Inductive, Hall Effect, Capacitive, Ultrasonic and Optical Proximity Sensors), Touch Sensors, (Binary Sensors, Analog Sensors), Wrist Sensors, Compliance Sensors, Slip Sensors. Camera, Frame Grabber, Sensing and Digitizing Image Data – Signal Conversion, Image Storage, Lighting Techniques. Image Processing and Analysis – Data Reduction: Edge detection, Segmentation Feature Extraction and Object Recognition - Algorithms. Applications – Inspection, Identification, Visual Servicing and Navigation.

UNIT IV ROBOT KINEMATICS AND ROBOT PROGRAMMING 10

Forward Kinematics, Inverse Kinematics and Differences; Forward Kinematics and Reverse Kinematics of Manipulators with Two, Three Degrees of Freedom (In 2 Dimensional), Four Degrees of Freedom (In 3 Dimensional) – Deviations and Problems. Teach Pendant Programming, Lead through programming, Robot programming Languages – VAL Programming – Motion Commands, Sensor Commands, End effector commands, and Simple programs

UNIT V IMPLEMENTATION AND ROBOT ECONOMICS 8

RGV, AGV; Implementation of Robots in Industries – Various Steps; Safety Considerations for Robot Operations; Economic Analysis of Robots – Pay back Method, EUAC Method, Rate of Return Method.

TOTAL: 45 PERIODS**TEXT BOOK:**

1. M.P.Groover, "Industrial Robotics – Technology, Programming and Applications", McGraw-Hill, 2001

REFERENCES:

1. Fu.K.S. Gonzalz.R.C., and Lee C.S.G., "Robotics Control, Sensing, Vision and Intelligence", McGraw-Hill Book Co., 1987
2. Yoram Koren, "Robotics for Engineers", McGraw-Hill Book Co., 1992
3. Janakiraman.P.A., "Robotics and Image Processing", Tata McGraw-Hill, 1995

OBJECTIVES:

- To understand the functions and design principles of Jigs, fixtures and press tools
- To gain proficiency in the development of required views of the final design.

UNIT I LOCATING AND CLAMPING PRINCIPLES: 8

Objectives of tool design- Function and advantages of Jigs and fixtures – Basic elements – principles of location – Locating methods and devices – Redundant Location – Principles of clamping – Mechanical actuation – pneumatic and hydraulic actuation Standard parts – Drill bushes and Jig buttons – Tolerances and materials used.

UNIT II JIGS AND FIXTURES 10

Design and development of jigs and fixtures for given component- Types of Jigs – Post, Turnover, Channel, latch, box, pot, angular post jigs – Indexing jigs – General principles of milling, Lathe, boring, broaching and grinding fixtures – Assembly, Inspection and Welding fixtures – Modular fixturing systems- Quick change fixtures.

UNIT III PRESS WORKING TERMINOLOGIES AND ELEMENTS OF CUTTING DIES 10

Press Working Terminologies - operations – Types of presses – press accessories – Computation of press capacity – Strip layout – Material Utilization – Shearing action – Clearances – Press Work Materials – Center of pressure- Design of various elements of dies – Die Block – Punch holder, Die set, guide plates – Stops – Strippers – Pilots – Selection of Standard parts – Design and preparation of four standard views of simple blanking, piercing, compound and progressive dies.

UNIT IV BENDING FORMING AND DRAWING DIES 10

Difference between bending, forming and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back – knockouts – direct and indirect – pressure pads – Ejectors – Variables affecting Metal flow in drawing operations – draw die inserts – draw beads- ironing – Design and development of bending, forming, drawing reverse re-drawing and combination dies – Blank development for ax- symmetric, rectangular and elliptic parts – Single and double action dies.

UNIT V MISCELLANEOUS TOPICS 7

Bulging, Swaging, Embossing, coining, curling, hole flanging, shaving and sizing, assembly, fine Blanking dies – recent trends in tool design- computer Aids for sheet metal forming Analysis – basic introduction - tooling for numerically controlled machines- setup reduction for work holding – Single minute exchange of dies – Poka Yoke - Course should be supplemented with visits to industries.
(Use of Approved design Data Book permitted).

TOTAL: 45 PERIODS**TEXT BOOKS:**

1. Joshi, P.H. "Jigs and Fixtures", Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi, 2004.
2. Donaldson, Lecain and Goold "Tool Design", III rd Edition Tata McGraw Hill, 2000.

REFERENCES:

1. K. Venkataraman, "Design of Jigs Fixtures & Press Tools", Tata McGraw Hill, New Delhi, 2005.
2. Kempster, "Jigs and Fixture Design", Hoddes and Stoughton – Third Edition 1974.
3. Joshi, P.H. "Press Tools" – Design and Construction", Wheels publishing, 1996.
4. Hoffman "Jigs and Fixture Design" – Thomson Delmar Learning, Singapore, 2004.
5. ASTME Fundamentals of Tool Design Prentice Hall of India.
6. Design Data Hand Book, PSG College of Technology, Coimbatore.

PTME2030**COMPOSITE MATERIALS****L T P C
3 0 0 3****OBJECTIVES:**

- To understand the fundamentals of composite material strength and its mechanical behavior Understanding the analysis of fiber reinforced Laminate design for different combinations of plies with different orientations of the fiber.
- Thermo-mechanical behavior and study of residual stresses in Laminates during processing. Implementation of Classical Laminate Theory (CLT) to study and analysis for residual stresses in an isotropic layered structure such as electronic chips.

UNIT I INTRODUCTION, LAMINA CONSTITUTIVE EQUATIONS & MANUFACTURING**9**

Definition –Need – General Characteristics, Applications. Fibers – Glass, Carbon, Ceramic and Aramid fibers. Matrices – Polymer, Graphite, Ceramic and Metal Matrices – Characteristics of fibers and matrices. Lamina Constitutive Equations: Lamina Assumptions – Macroscopic Viewpoint. Generalized Hooke's Law. Reduction to Homogeneous Orthotropic Lamina – Isotropic limit case, Orthotropic Stiffness matrix (Q_{ij}), Typical Commercial material properties, Rule of Mixtures. Generally Orthotropic Lamina –Transformation Matrix, Transformed Stiffness. Manufacturing: Bag Moulding – Compression Moulding – Pultrusion – Filament Winding – Other Manufacturing Processes

UNIT II FLAT PLATE LAMINATE CONSTITUTE EQUATIONS**10**

Definition of stress and Moment Resultants. Strain Displacement relations. Basic Assumptions of Laminated anisotropic plates. Laminate Constitutive Equations – Coupling Interactions, Balanced Laminates, Symmetric Laminates, Angle Ply Laminates, Cross Ply Laminates. Laminate Structural Moduli. Evaluation of Lamina Properties from Laminate Tests. Quasi-Isotropic Laminates. Determination of Lamina stresses within Laminates.

UNIT III LAMINA STRENGTH ANALYSIS**5**

Introduction - Maximum Stress and Strain Criteria. Von-Misses Yield criterion for Isotropic Materials. Generalized Hill's Criterion for Anisotropic materials. Tsai-Hill's Failure Criterion for Composites. Tensor Polynomial (Tsai-Wu) Failure criterion. Prediction of laminate Failure

UNIT IV THERMAL ANALYSIS 8

Assumption of Constant C.T.E's. Modification of Hooke's Law. Modification of Laminate Constitutive Equations. Orthotropic Lamina C.T.E's. C.T.E's for special Laminate Configurations – Unidirectional, Off-axis, Symmetric Balanced Laminates, Zero C.T.E laminates, Thermally Quasi-Isotropic Laminates

UNIT V ANALYSIS OF LAMINATED FLAT PLATES 10

Equilibrium Equations of Motion. Energy Formulations. Static Bending Analysis. Buckling Analysis. Free Vibrations – Natural Frequencies

TOTAL: 45 PERIODS

TEXT BOOK:

1. Gibson, R.F., Principles of Composite Material Mechanics, McGraw-Hill, 1994, Second Edition - CRC press in progress.
2. Hyer, M.W., "Stress Analysis of Fiber – Reinforced Composite Materials", McGraw-Hill, 1998

REFERENCES:

1. Issac M. Daniel and Ori Ishai, "Engineering Mechanics of Composite Materials", Oxford University Press-2006, First Indian Edition - 2007
2. Mallick, P.K., Fiber –Reinforced Composites: Materials, Manufacturing and Design", Maneel Dekker Inc, 1993.
3. Halpin, J.C., "Primer on Composite Materials, Analysis", Techomic Publishing Co., 1984.
4. Agarwal, B.D., and Broutman L.J., "Analysis and Performance of Fiber Composites", John Wiley and Sons, New York, 1990.
5. Mallick, P.K. and Newman, S., (edition), "Composite Materials Technology: Processes and Properties", Hansen Publisher, Munish, 1990.

PTME 2031

THERMAL TURBOMACHINES

**L T P C
3 0 0 3**

AIM:

To instruct the importance of the principles of various turbomachines

OBJECTIVE:

To understand the various systems, principles, operations and applications of different types of turbo machinery components.

UNIT I PRINCIPLES 9

Energy transfer between fluid and rotor-classification of fluid machinery,-dimensionless parameters-specific speed-applications-stage velocity triangles-work and efficiency.

UNIT II CENTRIFUGAL FANS AND BLOWERS 9

Types- stage and design parameters-flow analysis in impeller blades-volute and diffusers, losses, characteristic curves and selection, fan drives and fan noise.

UNIT III CENTRIFUGAL COMPRESSOR 9

Construction details, impeller flow losses, slip factor, diffuser analysis, losses and performance curves.

UNIT IV AXIAL FLOW COMPRESSOR 9
Stage velocity diagrams, enthalpy-entropy diagrams, stage losses and efficiency, work done simple stage design problems and performance characteristics.

UNIT V AXIAL AND RADIAL FLOW TURBINES 9
Stage velocity diagrams, reaction stages, losses and coefficients, blade design principles, testing and performance characteristics.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Yahya, S.H., Turbines, Compressors and Fans, Tata McGraw-Hill Publishing Company, 1996.

REFERENCES:

1. Bruneck, Fans, Pergamom Press, 1973.
2. Earl Logan, Jr., Hand book of Turbomachinery, Marcel Dekker Inc., 1992.
3. Dixon, S.I., Fluid Mechanics and Thermodynamics of Turbomachinery, Pergamon Press, 1990.
4. Shepherd, D.G., Principles of Turbomachinery, Macmillan, 1969.
5. Stepanpff, A.J., Blowers and Pumps, John Wiley and Sons Inc. 1965.
6. Ganesan, V., Gas Turbines, Tata McGraw Hill Pub. Co., 1999.
7. Gopalakrishnan .G and Prithvi Raj .D, A Treatise on Turbomachines, Scifech Publications (India) Pvt. Ltd., 2002.

PTME 2032

COMPUTATIONAL FLUID DYNAMICS

**L T P C
3 0 0 3**

AIM:

To impart the knowledge of numerical techniques to the solution of fluid dynamics and heat transfer problems.

OBJECTIVE:

- To introduce Governing Equations of viscous fluid flows
- To introduce numerical modeling and its role in the field of fluid flow and heat transfer
- To enable the students to understand the various discretization methods, solution procedures and turbulence modeling.
- To create confidence to solve complex problems in the field of fluid flow and heat transfer by using high speed computers.

PREREQUISITE:

Fundamental Knowledge of partial differential equations, Heat Transfer and Fluid Mechanics

UNIT I GOVERNING EQUATIONS AND BOUNDARY CONDITIONS 8

Basics of computational fluid dynamics – Governing equations of fluid dynamics – Continuity, Momentum and Energy equations – Chemical species transport – Physical boundary conditions – Time-averaged equations for Turbulent Flow – Turbulent–Kinetic Energy Equations – Mathematical behaviour of PDEs on CFD - Elliptic, Parabolic and Hyperbolic equations.

UNIT II FINITE DIFFERENCE METHOD 9
Derivation of finite difference equations – Simple Methods – General Methods for first and second order accuracy – solution methods for finite difference equations – Elliptic equations – Iterative solution Methods – Parabolic equations – Explicit and Implicit schemes – Example problems on elliptic and parabolic equations.

UNIT III FINITE VOLUME METHOD (FVM) FOR DIFFUSION 9
Finite volume formulation for steady state One, Two and Three -dimensional diffusion problems. One dimensional unsteady heat conduction through Explicit, Crank – Nicolson and fully implicit schemes.

UNIT IV FINITE VOLUME METHOD FOR CONVECTION DIFFUSION 10
Steady one-dimensional convection and diffusion – Central, upwind differencing schemes-properties of discretization schemes – Conservativeness, Boundedness, Transportiveness, Hybrid, Power-law, QUICK Schemes.

UNIT V CALCULATION FLOW FIELD BY FVM 9
Representation of the pressure gradient term and continuity equation – Staggered grid – Momentum equations – Pressure and Velocity corrections – Pressure Correction equation, SIMPLE algorithm and its variants. Turbulence models, mixing length model, Two equation (k-ε) models – High and low Reynolds number models

TOTAL: 45 PERIODS

TEXT BOOKS:

1. T.J. Chung, Computational Fluid Dynamics, Cambridge University, Press, 2002.
2. Versteeg, H.K., and Malalasekera, W., An Introduction to Computational Fluid Dynamics: The finite volume Method, Longman, 1998.
3. Ghoshdastidar , P.S., computer Simulation of flow and heat transfer, Tata McGraw Hill Publishing Company Ltd., 1998.

REFERENCES:

1. Patankar, S.V. Numerical Heat Transfer and Fluid Flow, Hemisphere Publishing Corporation, 2004.
2. Muralidhar, K., and Sundararajan, T., computational Fluid Flow and Heat Transfer, Narosa Publishing House, NewDelhi, 1995.
3. Ghoshdastidar P.S., Heat Transfer, Oxford University Press, 2005.
4. Prodip Niyogi, Chakrabarty .S.K., Laha .M.K. Introduction to Computational Fluid Dynamics, Pearson Education, 2005.
5. Introduction to Computational Fluid Dynamics Anil W. Date Cambridge University Press, 2005.

PTME2034

NUCLEAR ENGINEERING

L T P C
3 0 0 3

OBJECTIVE:

To gain some fundamental knowledge about nuclear physics, nuclear reactor, nuclear fuels, reactors and safe disposal of nuclear wastes.

UNIT I NUCLEAR PHYSICS 9

Nuclear model of an atom-Equivalence of mass and energy-binding- radio activity-half life-neutron interactions-cross sections.

UNIT II NUCLEAR REACTIONS AND REACTION MATERIALS 9

Mechanism of nuclear fission and fusion- radio activity- chain reactions-critical mass and composition-nuclear fuel cycles and its characteristics-uranium production and purification-Zirconium, thorium, beryllium.

UNIT III REPROCESSING 9

Reprocessing: nuclear fuel cycles-spent fuel characteristics-role of solvent extraction in reprocessing-solvent extraction equipment.

UNIT IV NUCLEAR REACTOR 9

Nuclear reactors: types of fast breeding reactors-design and construction of fast breeding reactors-heat transfer techniques in nuclear reactors- reactor shielding. Fusion reactors.

UNIT V SAFETY AND DISPOSAL 9

Safety and disposal: Nuclear plant safety-safety systems-changes and consequences of accident-criteria for safety-nuclear waste-types of waste and its disposal-radiation hazards and their prevention-weapons proliferation.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Thomas J.Cannoly, "Fundamentals of nuclear Engineering" John Wiley 1978.

REFERENCES:

1. Collier J.G., and Hewitt G.F, "Introduction to Nuclear power", Hemisphere publishing, New York. 1987
2. Wakil M.M.El., "Power Plant Technology" – McGraw-Hill International, 1984.

PTGE2025

PROFESSIONAL ETHICS IN ENGINEERING

L T P C
3 0 0 3

UNIT I ENGINEERING ETHICS 9

Senses of 'Engineering Ethics' – Variety of moral issues – Types of inquiry – Moral dilemmas – Moral Autonomy – Kohlberg's theory – Gilligan's theory – Consensus and Controversy – Professions and Professionalism – Professional Ideals and Virtues – Uses of Ethical Theories

UNIT II ENGINEERING AS SOCIAL EXPERIMENTATION 9

Engineering as Experimentation – Engineers as responsible Experimenters – Research Ethics - Codes of Ethics – Industrial Standards - A Balanced Outlook on Law – The Challenger Case Study

UNIT III ENGINEER'S RESPONSIBILITY FOR SAFETY 9

Safety and Risk – Assessment of Safety and Risk – Risk Benefit Analysis – Reducing Risk – The Government Regulator's Approach to Risk - Chernobyl Case Studies and Bhopal

UNIT IV RESPONSIBILITIES AND RIGHTS 9

Collegiality and Loyalty – Respect for Authority – Collective Bargaining – Confidentiality – Conflicts of Interest – Occupational Crime – Professional Rights – Employee Rights – Intellectual Property Rights (IPR) - Discrimination

UNIT V GLOBAL ISSUES 9

Multinational Corporations – Business Ethics - Environmental Ethics – Computer Ethics - Role in Technological Development – Weapons Development – Engineers as Managers – Consulting Engineers – Engineers as Expert Witnesses and Advisors – Honesty – Moral Leadership – Sample Code of Conduct

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Mike Martin and Roland Schinzinger, "Ethics in Engineering", McGraw Hill, New York (2005).
2. Charles E Harris, Michael S Pritchard and Michael J Rabins, "Engineering Ethics – Concepts and Cases", Thompson Learning, (2000).

REFERENCES:

1. Charles D Fleddermann, "Engineering Ethics", Prentice Hall, New Mexico, (1999).
2. John R Boatright, "Ethics and the Conduct of Business", Pearson Education, (2003)
3. Edmund G Seebauer and Robert L Barry, "Fundamentals of Ethics for Scientists and Engineers", Oxford University Press, (2001)
4. Prof. (Col) P S Bajaj and Dr. Raj Agrawal, "Business Ethics – An Indian Perspective", Biztantra, New Delhi, (2004)
5. David Ermann and Michele S Shauf, "Computers, Ethics and Society", Oxford University Press, (2003)

PTME2036

PRODUCTION PLANNING AND CONTROL

L T P C

3 0 0 3

OBJECTIVE:

- To understand the various components and functions of production planning and control such as work study, product planning, process planning, production scheduling, Inventory Control.
- To know the recent trends like manufacturing requirement Planning (MRP II) and Enterprise Resource Planning (ERP).

UNIT I INTRODUCTION 9

Objectives and benefits of planning and control-Functions of production control-Types of production-job- batch and continuous-Product development and design-Marketing aspect - Functional aspects-Operational aspect-Durability and dependability aspect-aesthetic aspect. Profit consideration-Standardization, Simplification & specialization-Break even analysis-Economics of a new design.

UNIT II WORK STUDY 9
Method study, basic procedure-Selection-Recording of process - Critical analysis, Development - Implementation - Micro motion and memo motion study - work measurement - Techniques of work measurement - Time study - Production study - Work sampling - Synthesis from standard data - Predetermined motion time standards.

UNIT III PRODUCT PLANNING AND PROCESS PLANNING 9
Product planning-Extending the original product information-Value analysis-Problems in lack of product planning-Process planning and routing-Pre requisite information needed for process planning-Steps in process planning-Quantity determination in batch production-Machine capacity, balancing-Analysis of process capabilities in a multi product system.

UNIT IV PRODUCTION SCHEDULING 9
Production Control Systems-Loading and scheduling-Master Scheduling-Scheduling rules-Gantt charts-Perpetual loading-Basic scheduling problems - Line of balance - Flow production scheduling-Batch production scheduling-Product sequencing - Production Control systems-Periodic batch control-Material requirement planning kanban – Dispatching-Progress reporting and expediting-Manufacturing lead time-Techniques for aligning completion times and due dates.

UNIT V INVENTORY CONTROL AND RECENT TRENDS IN PPC 9
Inventory control-Purpose of holding stock-Effect of demand on inventories-Ordering procedures. Two bin system -Ordering cycle system-Determination of Economic order quantity and economic lot size-ABC analysis-Recorder procedure-Introduction to computer integrated production planning systems-elements of JUST IN TIME SYSTEMS-Fundamentals of MRP II and ERP.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Martand Telsang, "Industrial Engineering and Production Management", S. Chand and Company, First edition, 2000.
2. James.B.Dilworth,"Operations management – Design, Planning and Control for manufacturing and services" Mcgraw Hill International edition1992.

REFERENCES:

1. Samson Eilon, "Elements of production planning and control", Universal Book Corpn.1984
2. Elwood S.Buffa, and Rakesh K.Sarin, "Modern Production / Operations Management", 8th Ed. John Wiley and Sons, 2000.
3. Kanishka Bedi, " Production and Operations management", Oxford university press, 2nd Edition 2007.
4. Melynk, Denzler, " Operations management – A value driven approach" Irwin Mcgrawhill.
5. Norman Gaither, G. Frazier, " operations management" Thomson learning 9th edition IE, 2007
6. K.C.Jain & L.N. Aggarwal, "Production Planning Control and Industrial Management", Khanna Publishers, 1990.
7. S.N.Chary, "Theory and Problems in Production & Operations Management", Tata McGraw Hill, 1995.
8. Upendra Kachru, " Production and operations management – Text and cases" Excel books 1st edition 2007.

OBJECTIVES:

- To enable the student to understand the principles, functions and practices adapted in industry for the successful management of maintenance activities.
- To explain the different maintenance categories like Preventive maintenance, condition monitoring and repair of machine elements.
- To illustrate some of the simple instruments used for condition monitoring in industry.

UNIT I PRINCIPLES AND PRACTICES OF MAINTENANCE PLANNING 10

Basic Principles of maintenance planning – Objectives and principles of planned maintenance activity – Importance and benefits of sound Maintenance systems – Reliability and machine availability – MTBF, MTTR and MWT – Factors of availability – Maintenance organization – Maintenance economics.

UNIT II MAINTENANCE POLICIES – PREVENTIVE MAINTENANCE 9

Maintenance categories – Comparative merits of each category – Preventive maintenance, maintenance schedules, repair cycle - Principles and methods of lubrication – TPM.

UNIT III CONDITION MONITORING 9

Condition Monitoring – Cost comparison with and without CM – On-load testing and off-load testing – Methods and instruments for CM – Temperature sensitive tapes – Pistol thermometers – wear-debris analysis

UNIT IV REPAIR METHODS FOR BASIC MACHINE ELEMENTS 10

Repair methods for beds, slideways, spindles, gears, lead screws and bearings – Failure analysis – Failures and their development – Logical fault location methods – Sequential fault location.

UNIT V REPAIR METHODS FOR MATERIAL HANDLING EQUIPMENT 7

Repair methods for Material handling equipment - Equipment records –Job order systems -Use of computers in maintenance.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Srivastava S.K., “Industrial Maintenance Management”, - S. Chand and Co., 1981
2. Bhattacharya S.N., “Installation, Servicing and Maintenance”, S. Chand and Co., 1995

REFERENCES:

1. White E.N., “Maintenance Planning”, I Documentation, Gower Press, 1979.
2. Garg M.R., “Industrial Maintenance”, S. Chand & Co., 1986.
3. Higgins L.R., “Maintenance Engineering Hand book”, McGraw Hill, 5th Edition, 1988.
4. Armstrong, “Condition Monitoring”, BSIRSA, 1988.
5. Davies, “Handbook of Condition Monitoring”, Chapman &Hall, 1996.
6. “Advances in Plant Engineering and Management”, Seminar Proceedings - IIPPE, 1996.

- UNIT I SPARK IGNITION ENGINES 9**
Air-fuel ratio requirements ,Design of carburetor –fuel jet size and venture size, Stages of combustion-normal and abnormal combustion, Factors affecting knock, Combustion chambers, Introduction to thermodynamic analysis of SI Engine combustion process.
- UNIT II COMPRESSION IGNITION ENGINES 9**
Stages of combustion-normal and abnormal combustion – Factors affecting knock, Direct and Indirect injection systems, Combustion chambers, Turbo charging , Introduction to Thermodynamic Analysis of CI Engine Combustion process.
- UNIT III ENGINE EXHAUST EMISSION CONTROL 9**
Formation of NO_x , HC/CO mechanism , Smoke and Particulate emissions, Green House Effect , Methods of controlling emissions , Three way catalytic converter and Particulate Trap, Emission (HC,CO, NO and NO_x ,) measuring equipments, Smoke and Particulate measurement, Indian Driving Cycles and emission norms
- UNIT IV ALTERNATE FUELS 9**
Alcohols , Vegetable oils and bio-diesel, Bio-gas, Natural Gas , Liquefied Petroleum Gas ,Hydrogen , Properties , Suitability, Engine Modifications, Performance , Combustion and Emission Characteristics of SI and CI Engines using these alternate fuels.
- UNIT V RECENT TRENDS 9**
Homogeneous Charge Compression Ignition Engine, Lean Burn Engine ,Stratified Charge Engine, Surface Ignition Engine , Four Valve and Overhead cam Engines, Electronic Engine Management, Common Rail Direct Injection Diesel Engine, Gasoline Direct Injection Engine , Data Acquisition System –pressure pick up, charge amplifier PC for Combustion and Heat release analysis in Engines.

TOTAL : 45 PERIODS

TEXT BOOKS:

1. 1 Heinz Heisler , ‘Advanced Engine Technology,’ SAE International Publications ,USA,1998
2. 2 .Ganesan V..” Internal Combustion Engines” , Third Edition, Tata Mcgraw-Hill , 2007

REFERENCES:

1. John B Heywood,” Internal Combustion Engine Fundamentals”, Tata McGraw-Hill 1988
2. Patterson D.J. and Henein N.A,“Emissions from combustion engines and their control,” Ann Arbor Science publishers Inc, USA, 1978
3. Gupta H.N, “Fundamentals of Internal Combustion Engines” ,Prentice Hall of India, 2006
4. Ulrich Adler ,” Automotive Electric / Electronic Systems, Published by Robert Bosh GmbH,1995

AIM:

To build up necessary background for the design of various types of heat exchangers.

OBJECTIVES:

- To learn the sizing of heat exchangers, thermal and mechanical stress analysis for various heat exchange applications.

UNIT I DIFFERENT CLASSIFICATION OF HEAT EXCHANGERS 9

Parallel flow, counter flow and cross flow; shell and tube and plate type; single pass and multipass; once through steam generators etc;

UNIT II PROCESS DESIGN OF HEAT EXCHANGERS 9

Heat transfer correlations, Overall heat transfer coefficient, LMTD, sizing of finned tube heat exchangers, U tube heat exchangers, fouling factors, pressure drop calculations.

UNIT III MECHANICAL DESIGN OF SHELL AND TUBE TYPE 9

Thickness calculation, Tubesheet design using TEMA formula, concept of equivalent plate for analysing perforated analysis, flow induced vibration risks including acoustic issues and remedies, tube to tubesheet joint design, buckling of tubes, thermal stresses

UNIT IV COMPACT AND PLATE HEAT EXCHANGER 9

Types – Merits and Demerits – Design of compact heat exchangers, plate heat exchangers, performance influencing parameters, limitations

UNIT V CONDENSORS AND COOLING TOWERS 9

Design of surface and evaporative condensers – cooling tower –performance characteristics

TOTAL : 45 PERIODS

TEXT BOOKS / REFERENCES:

1. T.Taborek, G.F.Hewitt and N.Afgan, Heat Exchangers, Theory and Practice, McGraw-Hill Book Co.1980.
2. Walker, Industrial Heat Exchangers- A Basic Guide, Mc Graw Hill Book Co. 1980
3. Nicholas Cheremistoff, Cooling Tower, Ann Arbor Science Pub 1981
4. Arthur, P. Frass, Heat Exchanger Design, John Wiley and Sons, 1988
5. J.P. Gupta, Fundamentals of heat exchangers and pressure vessel technology, Hemisphere publishing corporation, Springer-Verlag (outside NA), 1986
6. Donald Q. Kern and Alban D. Kraus, "Extended surface hear transfer" Mc Graw Hill Book Co., 1972
7. E.A.D. Sanders, Heat Exchangers, Selection Design and Construction Layman Scientific & Technical; co published with John Wiley & sons, 1988.