ANNA UNIVERSITY, CHENNAI

AFFILIATED INSTITUTIONS

R – 2009

B.E. PRODUCTION ENGINEERING (PART – TIME)

I – VII SEMESTERS CURRICULA AND SYLLABI

SEMESTER I

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTMA2111	Applied Mathematics	3	0	0	3
2.	PTPH2111	Applied Physics	3	0	0	3
3.	PTCY2111	Applied Chemistry	3	0	0	3
4.	PTGE2112	Fundamental of Computing and Programming	3	0	0	3
5.	PTGE2152	Basic Electrical & Electronics Engineering	3	0	0	3
		TOTAL	**15**	**0**	**0**	**15**

SEMESTER II

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTMA2266	Statistics and Numerical Methods	3	0	0	3
2.	PTGE2151	Engineering Mechanics	3	0	0	3
3.	PTPR2203	Engineering Metallurgy	3	0	0	3
4.	PTPR2305	Foundry and Welding Technology	3	0	0	3
PRACTICALS						
5.	PTPR2254	Metallurgy Lab	0	0	3	2
		TOTAL	**12**	**0**	**3**	**14**

SEMESTER III

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTPR2252	Theory of Machines	3	0	0	3
2.	PTPR2202	Basics of Thermodynamics and Thermal Engineering	3	0	0	3
3.	PTME2205	Electrical Drives and Control	3	0	0	3
4.	PTPR2253	Fluid Power Drives and Control	3	0	0	3
PRACTICALS						
5.	PTME2208	Fluid Machines and Machinery Lab	0	0	3	2
		TOTAL	**12**	**0**	**3**	**14**

SEMESTER IV

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTME2254	Strength of Materials	3	0	0	3
2.	PTPR2251	Advance Machining Process	3	0	0	3
3.	PTPR2302	Metal Forming Technology	3	0	0	3
4.	PTPR2304	Machine Elements Design	3	0	0	3
5.	PTGE2021	Environmental Science and Engineering	3	0	0	3
		TOTAL	**15**	**0**	**0**	**15**

SEMESTER V

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTPR2303	Engineering Statistics and Quality Control	3	0	0	3
2.	PTPR2352	Computer Aided Product Design	3	0	0	3
3.	PTPR2354	Design of Jigs, Fixture Press Tools & Drawings	3	0	0	3
4.	PTPR2353	Automated Production and Computer Integrated Manufacturing	3	0	0	3
PRACTICALS						
5.	PTPR2306	CNC Machine Lab	0	0	3	2
		TOTAL	**12**	**0**	**3**	**14**

SEMESTER VI

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTGE2022	Total Quality Management	3	0	0	3
2.	PTME2401	Mechatronics	3	0	0	3
3.	PTME2027	Process Planning and Cost Estimation	3	0	0	3
4.	E1*	Elective - I	3	0	0	3
5.	E2**	Elective - II	3	0	0	3
		TOTAL	**15**	**0**	**0**	**15**

SEMESTER VII

SL. No.	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1.	PTMG2451	Engineering Economics and Cost Analysis	3	0	0	3
2.	PTME2028	Robotics	3	0	0	3
3.	E3***	Elective -III	3	0	0	3
4.	E4****	Elective - IV	3	0	0	3
5.	PTPR2452	Project work	0	0	12	6
		TOTAL	**12**	**0**	**12**	**18**

ELECTIVE - I

SL.NO.	CODE NO.	COURSE TITLE	L	T	P	C
1.	PTME 2026	Unconventional Machining Processes	3	0	0	3
2.	PTPR 2021	Precision Engineering	3	0	0	3
3.	PTPR 2024	Surface Engineering	3	0	0	3
4.	PTMG 2021	Marketing Management	3	0	0	3
5.	PTME 2021	Quality Control & Reliability Engineering	3	0	0	3
6.	PTPR 2022	Fuzzy Logic and ANN	3	0	0	3
7.	PTPR 2023	Instrumentation and Control	3	0	0	3

ELECTIVE - II

SL.NO.	CODE NO.	COURSE TITLE	L	T	P	C
1.	PTPR 2025	Design of Machine Tool Structure	3	0	0	3
2.	PTME2030	Composite Materials	3	0	0	3
3.	PTPR 2028	Processing of Polymer and Composites	3	0	0	3
4.	PTPR 2031	Non Destructive Testing Methods	3	0	0	3
5.	PTPR 2032	Simulation of Manufacturing Systems	3	0	0	3
6.	PTPR 2026	Production Management	3	0	0	3
7.	PTPR 2027	Ergonomics	3	0	0	3

ELECTIVE - III

SL.NO.	CODE NO.	COURSE TITLE	L	T	P	C
1.	PTPR 2033	Reliability Engineering	3	0	0	3
2.	PTPR 2034	Machine Tool Control and Condition Monitoring	3	0	0	3
3.	PTPR 2035	Mini Project	0	0	6	3
4.	PTGE 2025	Professional Ethics in Engineering	3	0	0	3
5.	PTME 2035	Entrepreneurship Development	3	0	0	3
6.	PTPR 2029	Engineering Economics and Financial Management	3	0	0	3

ELECTIVE - IV

SL.NO.	CODE NO.	COURSE TITLE	L	T	P	C
1.	PTPR 2036	Machine Vision	3	0	0	3
2.	PTPR 2037	Advances in Operations Research	3	0	0	3
3.	PTGE 2023	Fundamentals of Nanoscience	3	0	0	3
4.	PTME 2036	Production Planning & Control	3	0	0	3
5.	PTME 2037	Maintenance Engineering	3	0	0	3
6.	PTPR 2030	Purchasing and Materials Management	3	0	0	3
7.	PTME 2038	Operations Research	3	0	0	3

PTMA 2111 **APPLIED MATHEMATICS**

(Common to all branches of B.E / B.Tech (PT) Programmes)

L T P C
3 0 0 3

UNIT I MATRICES 9

Characteristic equation – Eigenvalues and Eigenvectors of a real matrix – Properties of eigenvalues and eigenvectors – Cayley – Hamilton Theorem – Diagonalization of matrices - Reduction of a quadratic form to canonical form by orthogonal transformation – Nature of quadratic forms .

UNIT II FUNCTIONS OF SEVERAL VARIABLES 9

Partial derivatives – Homogeneous functions and Euler's theorem – Total derivative – Differentiation of implicit functions – Change of variables – Jacobians – Partial differentiation of implicit functions – Taylor's series for functions of two variables - Maxima and minima of functions of two variables.

UNIT III ANALYTIC FUNCTION 9

Analytic functions – Necessary and sufficient conditions for analyticity – Properties – Harmonic conjugates – Construction of analytic function – Conformal Mapping – Mapping by functions w = a + z , az, 1/z, **-** Bilinear transformation.

UNIT IV COMPLEX INTEGRATION 9

Line Integral – Cauchy's theorem and integral formula – Taylor's and Laurent's Series – Singularities – Residues – Residue theorem – Application of Residue theorem for evaluation of real integrals – Use of circular contour and semicircular contour with no pole on real axis.

UNIT V LAPLACE TRANSFORMS 9

Existence conditions – Transforms of elementary functions – Basic properties – Transforms of derivatives and integrals – Initial and Final value theorems – Inverse transforms – Convolution theorem – Transform of periodic functions – Application to solution of linear ordinary differential equations with constant coefficients.

TOTAL : 45 PERIODS

TEXT BOOKS

1. Grewal B.S., Higher Engineering Mathematics (40^{th} Edition), Khanna Publishers, Delhi (2007).
2. Ramana B.V., Higher Engineering Mathematics, Tata McGraw Hill Co. Ltd., New Delhi (2007).

REFERENCE BOOKS

1. Glyn James, Advanced Modern Engineering Mathematics, Pearson Education (2007).
2. Veerarajan, T., Engineering Mathematics (For First Year), Tata McGraw-Hill Pub. Pvt Ltd., New Delhi (2006).

PTPH2111 APPLIED PHYSICS L T P C
3 0 0 3

UNIT I ULTRASONICS 9

Introduction – Production – magnetostriction effect - magnetostriction generator- piezoelectric effect - piezoelectric generator- Detection of ultrasonic waves properties – Cavitations - Velocity measurement – acoustic grating - Industrial applications – drilling, welding, soldering and cleaning – SONAR - Non Destructive Testing – pulse echo system through transmission and reflection modes - A,B and C –scan displays, Medical applications - Sonograms

UNIT II LASERS 9

Introduction – Principle of Spontaneous emission and stimulated emission. Population inversion, pumping. Einsteins A and B coeffcients - derivation. Types of lasers – He-Ne, CO_2 , Nd-YAG, Semiconductor lasers (homojunction & heterojunction) Qualitative Industrial Applications - Lasers in welding, heat treatment, cutting – Medical applications - Holography (construction & reconstruction).

UNIT III FIBER OPTICS & APPLICATIONS 9

Principle and propagation of light in optical fibres – Numerical aperture and Acceptance angle - Types of optical fibres (material, refractive index, mode) – Double crucible technique of fibre drawing - Splicing, Loss in optical fibre – attenuation, dispersion, bending - Fibre optical communication system (Block diagram) - Light sources - Detectors - Fibre optic sensors – temperature & displacement - Endoscope.

UNIT IV QUANTUM PHYSICS 9

Black body radiation – Planck's theory (derivation) – Deduction of Wien's displacement law and Rayleigh – Jeans' Law from Planck's theory – Compton effect. Theory and experimental verification – Matter waves – Schrödinger's wave equation – Time independent and time dependent equations – Physical significance of wave function – Particle in a one dimensional box - Electron microscope - Scanning electron microscope - Transmission electron microscope.

UNIT V CRYSTAL PHYSICS 9

Lattice – Unit cell – Bravais lattice – Lattice planes – Miller indices – d spacing in cubic lattice – Calculation of number of atoms per unit cell – Atomic radius – Coordination number – Packing factor for SC, BCC, FCC and HCP structures – NaCl, ZnS, diamond and graphite structures – Polymorphism and allotropy - Crystal defects – point, line and surface defects- Burger vector.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. R. K. Gaur and S.C. Gupta, 'Engineering Physics' Dhanpat Rai Publications, New Delhi(2003)
2. M.N. Avadhanulu and PG Kshirsagar, 'A Text book of Engineering Physics', S.Chand and company, Ltd., New Delhi, 2005.

REFERENCES:

1. Serway and Jewett, 'Physics for Scientists and Engineers with Modern Physics', 6th Edition, Thomson Brooks/Cole, Indian reprint (2007)
2. Rajendran, V and Marikani A, 'Engineering Physics' Tata McGraw Hill Publications Ltd, III Edition, New Delhi, (2004).
3. Palanisamy, P.K., 'Engineering Physics' Scitech publications, Chennai, (2007).
4. Jayakumar. S, 'Engineering Physics', R.K. Publishers, Coimbatore, (2003).
5. Chitra Shadrach and Sivakumar Vadivelu, 'Engineering Physics', Pearson Education, New Delhi, (2007).

PTCY 2111 APPLIED CHEMISTRY

(Common to all branches of B.E / B.Tech (PT) Programmes)

L	T	P	C
3	0	0	3

UNIT I WATER TREATMENT AND POLLUTION CONTROL 9

Treatment of water –impurities and disadvantages of hard water-Domestic and Industrial treatment - zeolite and ion exchange processes-Portable water-Boiler feed water – conditioning of boiler feed water. Scale and sludge formation –prevention –caustic embrittlement-boiler corrosion–priming and foaming Sewage treatment–Primary, secondary and tertiary treatment–significance of DO, BOD and COD-desalination – reverse osmosis. Control of water,air and land pollution.

UNIT II FUELS 9

Classification of fuels-Proximate and ultimate analysis of coal- coke manufacture-Otto Hoffman by product method-cracking-thermal and catalytic (fixed bed and fluidized bed)-petroleum-refining-factions-composition and uses synthetic petrol-fischer drops methods- Bergius process- knocking-octane number and cetane number-Preparation, composition and uses of producer gas , water gas and natural gas. Flue gas analysis-Orsat apparatus- gross and net calorific values- calculation of minimum requirement of air(simple calculations)- Explosive range –spontaneous ignition temperature

UNIT III THERMODYNAMICS AND SURFACE CHEMISTRY 9

Second law of thermodynamics-entropy and its significance- criteria for spontaneity- free energy-Gibbs, Helmholts and Gibbs-Helmholts equation-applications and problems – Adsorption –types of adsorption- adsorption of gases on solids- adsorption isotherm-Freundlich and Langmuir isotherms-adsorption of solutes from solutions- applications

UNIT IV ELECTROCHEMISTRY - CORROSION AND CATALYSIS 9

Reversible and irreversible cells-electrode potentials-types of electrodes-cell reactions-Nernst equations- electrochemical and galvanic series-fuel cells and solar cells-corrosion-chemical and electrochemical-factors affecting corrosion-sacrifical anode-impressed current cathodic protection-surface treatment and protective coating-Catalysis –classification-characteristics of catalysis – auto catalysis- enzyme catalysis

UNIT V POLYMERS-COMPOSITES AND NANOCHEMISTY 9

Polymers-definition-classification-thermoplastics and thermosetting plastics differences Preparation, properties and uses of polystyrene, bakelite, PET, polyurethane, Teflon, ureafromaldehyde, polycarbonates-Elastomers-Preparation, properties of Buna-S, nitrile, neoperene and butyl rubber, silicon rubber. Composites-FRP. Nanochemistry-introduction to nanochemistry- preparation and properties of nonmaterial-nano rods, nano wires-nanotubes-carbon nanotubes and their applications.

TOTAL : 45 PERIODS

TEXT BOOKS

1. Dhara S S A text book of Engineering Chemistry, S.Chand & Co Ltd, New Delhi,2002
2. Jain. P.C and Monica Jain, Engineering Chemistry,Dhanpet Rai & Sons, New Delhi 2001

REFERENCE BOOKS

1. Puri B R.,Sharma L R and Madhan S. Pathania, Principles of Physical Chemistry, Shoban Lal Nagin Chand & Co. Jalandar-2000.
2. G.B. Sergeev, Nanochemistry.Elsevier Science, New York,2006
3. V.R.Gowarikar, N.V.Viswanathan and Jayadev Sreedhar, Polymer Science, Wiley Eastern Limited, Madras (2006).

PTGE2112 FUNDAMENTALS OF COMPUTING AND PROGRAMMING L T P C 3 0 0 3

AIM :

To provide an awareness to Computing and Programming

OBJECTIVES :

- To enable the student to learn the major components of a computer system
- To know the correct and efficient ways of solving problems
- To learn to use office automation tools
- To learn to program in C

UNIT I INTRODUCTION TO COMPUTERS 9

Introduction – Characteristics of Computers – Evolution of Computers - Computer Generations – Classification of Computers – Basic Computer organization – Number Systems

UNIT II COMPUTER SOFTWARE 9

Computer Software –Types of Software – Software Development Steps – Internet Evolution - Basic Internet Terminology – Getting connected to Internet Applications.

UNIT III PROBLEM SOLVING AND OFFICE APPLICATION SOFTWARE 9

Planning the Computer Program – Purpose – Algorithm – Flow Charts – Pseudocode - Application Software Packages- Introduction to Office Packages (not detailed commands for examination).

UNIT IV INTRODUCTION TO C 9

Overview of C – Constants, Variables and Data Types – Operators and Expressions – Managing Input and Output operators – Decision Making - Branching and Looping.

UNIT V FUNCTIONS AND POINTERS 9

Handling of Character Strings – User-defined Functions – Definitions – Declarations - Call by reference – Call by value – Structures and Unions – Pointers – Arrays – The Preprocessor – Developing a C Program : Some Guidelines

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Ashok.N.Kamthane," Computer Programming", Pearson Education (India) (2008).
2. Behrouz A.Forouzan and Richard.F.Gilberg, "A Structured Programming Approach Using C", II Edition, Brooks-Cole Thomson Learning Publications, (2007).

REFERENCES:

1. Pradip Dey, Manas Ghoush, "Programming in C", Oxford University Press. (2007).
2. Byron Gottfried, "Programming with C", 2nd Edition, (Indian Adapted Edition), TMH publications, (2006).
3. Stephen G.Kochan, "Programming in C", Third Edition, Pearson Education India, (2005).
4. Brian W.Kernighan and Dennis M.Ritchie, "The C Programming Language", Pearson Education Inc., (2005).
5. E.Balagurusamy, "Computing fundamentals and C Programming", Tata McGraw-Hill Publishing Company Limited, (2008).
6. S.Thamarai Selvi and R.Murugan, "C for All", Anuradha Publishers, (2008).

PTGE2152 BASIC ELECTRICAL AND ELECTRONICS ENGINEERING L T P C

(Common to branches under Civil, Mechanical and Technology faculty**)** **3 0 0 3**

UNIT I ELECTRICAL CIRCUITS & MEASURMENTS 9

Ohm's Law – Kirchoff's Laws – Steady State Solution of DC Circuits – Introduction to AC Circuits – Waveforms and RMS Value – Power and Power factor – Single Phase and Three Phase Balanced Circuits.

Operating Principles of Moving Coil and Moving Iron Instruments (Ammeters and Voltmeters), Dynamometer type Watt meters and Energy meters.

UNIT II ELECTRICAL MECHANICS 9

Construction, Principle of Operation, Basic Equations and Applications of DC Generators, DC Motors, Single Phase Transformer, single phase induction Motor.

UNIT III SEMICONDUCTOR DEVICES AND APPLICATIONS 9

Characteristics of PN Junction Diode – Zener Effect – Zener Diode and its Characteristics – Half wave and Full wave Rectifiers – Voltage Regulation.

Bipolar Junction Transistor – CB, CE, CC Configurations and Characteristics – Elementary Treatment of Small Signal Amplifier.

UNIT IV DIGITAL ELECTRONICS 9

Binary Number System – Logic Gates – Boolean Algebra – Half and Full Adders – Flip-Flops – Registers and Counters – A/D and D/A Conversion (single concepts)

UNIT V FUNDAMENTALS OF COMMUNICATION ENGINEERING 9

Types of Signals: Analog and Digital Signals – Modulation and Demodulation: Principles of Amplitude and Frequency Modulations.

Communication Systems: Radio, TV, Fax, Microwave, Satellite and Optical Fibre (Block Diagram Approach only).

TOTAL: 45 PERIODS

TEXT BOOKS:

1. V.N. Mittle “Basic Electrical Engineering”,Tata McGraw Hill Edition, New Delhi, 1990.
2. R.S. Sedha, “Applied Electronics” S. Chand & Co., 2006.

REFERENCES:

1. Muthusubramanian R, Salivahanan S and Muraleedharan K A, “Basic Electrical, Electronics and Computer Engineering”,Tata McGraw Hill, Second Edition, (2006).
2. Nagsarkar T K and Sukhija M S, “Basics of Electrical Engineering”, Oxford press (2005).
3. Mehta V K, “Principles of Electronics”, S.Chand & Company Ltd, (1994).
4. Mahmood Nahvi and Joseph A. Edminister, “Electric Circuits”, Schaum’ Outline Series, McGraw Hill, (2002).
5. Premkumar N, “Basic Electrical Engineering”, Anuradha Publishers, (2003).

PTMA 2266 STATISTICS AND NUMERICAL METHODS L T P C

(Common to Mechanical, Automobile & Production) **3 0 0 3**

UNIT I TESTING OF HYPOTHESIS 9

Sampling distributions - Tests for single mean, Proportion, Difference of means (large and small samples) – Tests for single variance and equality of variances – chi-square test for goodness of fit – Independence of attributes.

UNIT II DESIGN OF EXPERIMENTS 9

Completely randomized design – Randomized block design – Latin square design - 2^2 - factorial design.

UNIT III SOLUTION OF EQUATIONS AND EIGENVALUE PROBLEMS 9

Newton-Raphson method- Gauss Elimination method – Pivoting - Gauss-Jordan methods – Iterative methods of Gauss-Jacobi and Gauss-Seidel - Matrix Inversion by Gauss-Jordan method - Eigenvalues of a matrix by Power method .

UNIT IV INTERPOLATION, NUMERICAL DIFFERENTIATION AND NUMERICAL INTEGRATION 9

Lagrange's and Newton's divided difference interpolation –Newton's forward and backward difference interpolation - Approximation of derivatives using interpolation polynomials - Numerical integration using Trapezoidal and Simpson's 1/3 rules.

UNIT V NUMERICAL SOLUTION OF ORDINARY DIFFERENTIAL EQUATIONS 9

Taylor's series method - Euler's method - Modified Euler's method - Fourth order Runge-Kutta method for solving first and second order equations - Milne's predictor-corrector methods for solving first order equations - Finite difference methods for solving second order equation.

TOTAL :45 PERIODS

TEXT BOOKS:

1. R.A. Johnson and C.B. Gupta, "Miller and Freund's Probability and Statistics for Engineers", Pearson Education, Asia, 7th edition, 2007 (For units 3, 4 and 5).
2. Grewal, B.S. and Grewal,J.S., " Numerical methods in Engineering and Science", 6th Edition, Khanna Publishers, New Delhi, 2004.

REFERENCES:

1. R.E. Walpole, R.H. Myers, S.L. Myers, and K Ye, "Probability and Statistics for Engineers and Scientists", Pearson Education, Asia , 8th edition, 2007.
2. M.R. Spiegel, J. Schiller and R.A. Srinivasan, "Schaum's Outlines Probability and Statistics", Tata McGraw Hill edition, 2004.
3. Chapra, S. C and Canale, R. P. "Numerical Methods for Engineers", 5th Edition, Tata McGraw-Hill, New Delhi, 2007.
4. Gerald, C. F. and Wheatley, P. O., "Applied Numerical Analysis", 6th Edition, Pearson Education Asia, New Delhi, 2006.

PTGE2151 ENGINEERING MECHANICS L T P C
3 0 0 3

OBJECTIVE

At the end of this course the student should be able to understand the vectorial and scalar representation of forces and moments, static equilibrium of particles and rigid bodies both in two dimensions and also in three dimensions. Further, he should understand the principle of work and energy. He should be able to comprehend the effect of friction on equilibrium. He should be able to understand the laws of motion, the kinematics of motion and the interrelationship. He should also be able to write the dynamic equilibrium equation. All these should be achieved both conceptually and through solved examples.

UNIT I BASICS & STATICS OF PARTICLES 9

Introduction – Units and Dimensions – Laws of Mechanics – Lame's theorem, Parallelogram and triangular Law of forces – Vectors – Vectorial representation of forces and moments – Vector operations: additions, subtraction, dot product, cross product – Coplanar Forces – Resolution and Composition of forces – Equilibrium of a particle – Forces in space – Equilibrium of a particle in space – Equivalent systems of forces – Principle of transmissibility – Single equivalent force.

UNIT II EQUILIBRIUM OF RIGID BODIES 9

Free body diagram – Types of supports and their reactions – requirements of stable equilibrium – Moments and Couples – Moment of a force about a point and about an axis – Vectorial representation of moments and couples – Scalar components of a moment – Varignon's theorem – Equilibrium of Rigid bodies in two dimensions – Equilibrium of Rigid bodies in three dimensions – Examples \

UNIT III PROPERTIES OF SURFACES AND SOLIDS 9

Determination of Areas and Volumes – First moment of area and the Centroid of sections – Rectangle, circle, triangle from integration – T section, I section, - Angle section, Hollow section by using standard formula – second and product moments of plane area – Rectangle, triangle, circle from integration – T section, I section, Angle section, Hollow section by using standard formula – Parallel axis theorem and perpendicular axis theorem – Polar moment of inertia – Principal moments of inertia of plane areas – Principal axes of inertia – Mass moment of inertia – Derivation of mass moment of inertia for rectangular section, prism, sphere from first principle – Relation to area moments of inertia.

UNIT IV DYNAMICS OF PARTICLES 9

Displacements, Velocity and acceleration, their relationship – Relative motion – Curvilinear motion – Newton's law – Work Energy Equation of particles – Impulse and Momentum – Impact of elastic bodies.

UNIT V FRICTION AND ELEMENTS OF RIGID BODY DYNAMICS 9

Frictional force – Laws of Coloumb friction – simple contact friction – Rolling resistance – Belt friction.

Translation and Rotation of Rigid Bodies – Velocity and acceleration – General Plane motion.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Beer, F.P and Johnson Jr. E.R. "Vector Mechanics for Engineers", Vol. 1 Statics and Vol. 2 Dynamics, McGraw-Hill International Edition, (1997).

REFERENCES:

1. Rajasekaran, S, Sankarasubramanian, G., "Fundamentals of Engineering Mechanics", Vikas Publishing House Pvt. Ltd., (2000).
2. Hibbeller, R.C., "Engineering Mechanics", Vol. 1 Statics, Vol. 2 Dynamics, Pearson Education Asia Pvt. Ltd., (2000).
3. Palanichamy, M.S., Nagam, S., "Engineering Mechanics – Statics & Dynamics", Tata McGraw-Hill, (2001).
4. Irving H. Shames, "Engineering Mechanics – Statics and Dynamics", IV Edition – Pearson Education Asia Pvt. Ltd., (2003).
5. Ashok Gupta, "Interactive Engineering Mechanics – Statics – A Virtual Tutor (CDROM)", Pearson Education Asia Pvt., Ltd., (2002).

PTPR 2203 ENGINEERING METALLURGY L T P C
3 0 0 3

OBJECTIVE:

- To introduce the various concepts of metallurgy, metallurgical structures and mechanical properties, testing of metals
- To impart the knowledge on metallurgy with respect to foundry and welding processes

UNIT I CONSTITUTION OF ALLOYS AND PHASE DIAGRAMS 10

Crystal structure – BCC, FCC and HCP structure – unit cell – crystallographic planes and directions, miller indices – crystal imperfection, point, line, planner and volume defects – Grain size, ASTM grain size number. Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, isomorphous, eutectic, peritectic, eutectoid and peritectoid reactions, Iron – Iron carbide and Iron – Charbide & Iron Graphite equilibrium diagram. Classification of steel and cast iron - microstructures of Steels & Cast irons - properties and application.

UNIT II HEAT TREATMENT 10

Defintion – Full annealing, stress relief, recrystallisation and spheroidizing – normalizing, hardening and tempering of steel, Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram CCR – Hardenability, Jominy end quench test – Austempering martempering – case hardening, carburizing, nitriding cyaniding, carbonitriding – Flame, Induction Laser and Electron beam and plasma phase hardening – Special and Duplex surface hardening processes.

UNIT III FERROUS AND NON FERROUS METALS 9

Effect of alloying additions on steel (Mn, Si, Cr, Mo, V Ti & W) – stainless and tool steels – HSLA – maraging steels – Gray, white, malleable spheroidal, graphite, alloy cast irons Copper and Copper alloys, Brass, Bronze and Cupronickel – Aluminium and AI-Cu – precipitation strengthening treatment – Bearing alloys, Alloys of Ti, Zn Mg and Ni – Intermetallics, Ni, Ti Aluminides – Shape memory alloys.

UNIT IV MECHANICAL PROPERTIES AND TESTING 8

Mechanism of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – hardness tests (Brinell, Vickers and Rockwell) micro and nano hardness test impact test, Izod and charpy, fatigue and creep mechanisms – types of wear – preventions.

UNIT V WELDING AND FOUNDRY METALLURGY 8

Weld thermal cycle – Microstructure of HAZ in Steel and Aluminium alloys – weldability of steel, cast iron and non-ferrous alloys – Pre and Post weld heat treatment – Residual stress and distortion – casting solidification – Formation of dendrite, columnar and equiaxed grains – castability of steel, cast iron, Stainless Steel Al and Cu alloys.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Donald R.Askeland – The Science and Engineering of materials – 4th Edition – Thomson Engineering – 2002
2. Keneth G.Budinski and Michael K.Budinski “Engineering Materials” Prentice Hall of India Private Limited, 7th Edition Indian Reprint 2004”.

REFERENCES:

1. Sydney H.Avner “Introduction to Physical Metallurgy” McGraw Hill Book Co., 2001
2. Raghavan V. Materials Science & Engg” Prentice Hall of India Pvt.Ltd., 2004
3. William D Callister “Material Science & Engg – John Wiley & Sons, 2002
4. L.H.Van Vlack, “Materials Engg. Concepts and Applications, 2001.

PTPR 2305 FOUNDRY AND WELDING TECHNOLOGY

L	T	P	C
3	0	0	3

OBJECTIVE:

To understand the principle, procedure and applications of Foundry and Welding Processes

UNIT I CASTING PROCESS **10**

Introduction to casting – pattern – materials allowances – coding – types – moulds – mould making, sand – properties, types and testing of sands – core making – type of cores – single box, two box and 3 box moulding processes, runner, riser and gate.

UNIT II WELDING PROCESSES **9**

Introduction to soldering, brazing and welding types of joining – plane of welding – edge preparation – filler material – flux – shielding gases – fusion welding – gas welding – gas flame types – Manual arc welding – arc theory – power supply – braze welding – Thermit welding – Resistance welding – spot, seam, projection, percussion & flash.

UNIT III SPECIAL CASTING PROCESSES **8**

Pressure die casting – Centrifugal – continuous – investment – shell moulding – squeeze – electro slag casting – CO_2 moulding – Plaster mould castings – Antioch process – Slush casting.

UNIT IV SPECIAL WELDING PROCESSES **9**

Atomic H_2 arc welding – Shielded gas arc welding GMAW & GTAW – Submerged arc welding – Electro slag welding – friction welding – explosive welding – Underwater welding – Diffusion bonding – EBW – LBW – PAW – Stud welding – welding of dissimilar materials – Friction stir welding.

UNIT V TESTING OF CASTINGS & WELDMENTS **9**

Causes and remedies for casting defects – welding defects – Destructive testing – NDT – Dye penetrant – magnetic particle – X-ray, ultrasonic cell – studies in testing of joints & castings.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Welding Engineering & Technology R.S.Parmer – Khanna Publishers – 2002.
2. Principle of metal casting – Heime, Looper and Rosenthal – Tata McGraw Hill – 2001

REFERENCES

1. Principle of Foundry Technology – P.L.John Tata McGraw Hill – 2003
2. Modern Welding Technology – B.Curry – Prentice Hall – 2002
3. Welding Principle & applications – Larry Jeff in Delmar – 1997
4. Foundry Engineering – Taylor HF Fleming, M.C. & Wiley Eastern Ltd., 93

PTPR 2254	METALLURGY LABORATORY	L T P C 0 0 3 2

OBJECTIVES:

- To train the students in observation and interpretation of Microstructure of Engineering materials.
- To train students in Heat treatment, hardenability and surface treatment of Engineering Materials
- To train the students in testing of Foundry sand

LIST OF EXPERIMENTS:

1. Specimen preparation for macro – examination.
2. Specimen preparation for micro examination and study of Micro structure of –
   a) Carbon steel s(High, Medium, and Low)
   b) Cast Iron (Gray, White, Nodular, Malleable)
   c) Brass (70/30), Bronze (tin bronze), Al-Si alloy, cupro-nickel, Ti alloy.
3. Quantitative metallography – Estimation of volume fraction, particle size, size distribution, and shape.
4. Cooling curves
   a) Pure Metal (Pb or Sn)
   b) Alloy (Pb-Sn or Pb-Sb)
5. Heat treatments (carry out the following heat treatment and study the micro structure before and after heat treatments)
   a) Annealing
   b) Normalising
   c) Quench Hardening
   d) Tempering
6. Jominy End Quench Test
7. Foundry Sand testing
   a) Sieve analysis
   b) Strength of moulding sand
   c) Permeability of moulding sand
   d) Clay content of moulding sand
   e) Moisture content of moulding sand
8. Electro-chemical Test
   a) Electro deposition
   b) Electro-chemical etching tes

TOTAL: 45 PERIODS

PTPR 2252 THEORY OF MACHINES L T P C
3 0 0 3

OBJECTIVE:
To understand the basic concepts of mechanisms and machinery

UNIT I MECHANISMS 9
Definition – Machine and Structure – Kinematic link, pair and chain – classification of Kinematic pairs – Constraint & motion – Degrees of freedom - Slider crank – single and double – Crank rocker mechanisms – Inversions, applications – Introduction to Kinematic analysis and synthesis of simple mechanisms – Determination of velocity and acceleration of simple mechanisms.

UNIT II FRICTION 9
Types of friction – friction in screw and nut – screw jack – pivot, collar and thrust bearings – plate and cone clutch – belt (flat & vee) and rope drives – creep in belts – open and crossed belt drives – Ratio of tensions – Effect of centrifugal and initial tensions – condition for maximum power transmission.

UNIT III GEARING AND CAMS 9
Gear – Types and profile – nomenclature of spur & helical gears – laws of gearing – interference – requirement of minimum number of teeth in gears – gear trains – simple, compound and reverted gear trains – determination of speed and torque in epicyclic gear trains – cams different types of followers – Cam – Types of cams and followers – Cam design for different follower motions.

UNIT IV BALANCING 9
Static and dynamic balancing – single and several masses in different planes – primary and secondary balancing of reciprocating masses – Balancing of single and multi cylinder engines – Governors and Gyroscopic effects.

UNIT V VIBRATION 9
Free, forced and damped vibrations of single degree of freedom systems – force transmitted to supports – vibration Isolation – vibration absorption – torsional vibration of shafts – single and multirotor systems – geared shafts – critical speed of shafts.

TOTAL: 45 PERIODS

TEXT BOOKS

1. Bansal Dr.R.K. " Theory of Machines" Laxmi Publications (P) Ltd., New Delhi 2001
2. Rattan S.S."Theory of machines" Tata McGraw Hill publishing Co., New Delhi, 2002.

REFERENCES

1. Rao J.S.and Dukkipati R.V. "Mechanism and Machine Theory" Second Edition, Wiley Eastern Limited, 1992.
2. Malhotra D.R. and Gupta H.C "The Theory of machines" Satya Prakasam, Tech. India Publications, 1989
3. Gosh A and Mallick A.K. "Theory of Machines and Mechanisms" affiliated east west press, 1989
4. Shigley J.E. and Uicker J.J. Theory of Machines and Mechanisms" McGraw Hill, 1986.

PTPR2202 BASICS OF THERMODYNAMICS AND THERMAL ENGINEERING **L T P C 3 0 0 3**

OBJECTIVE

To introduce fundamental concepts in thermodynamics, heat tramsfer, propulsion and refrigeration and air conditioning.

UNIT I BASIC THERMODYNAMICS 9

Systems, Zeroth low, First law. Steady flow energy equation. Heat and work transfer in flow and non-flow processes. Second law, Kelvin-Planck statement - Clausius statement - Concept of Entropy, Clausius inequality, Entropy change in non-flow processes. Properties of gases and vapours.

UNIT II AIR CYCLE AND COMPRESSORS 9

Otto, Diesel, Dual combustion and Brayton cycles. Air standard efficiency . Mean effective pressure, Reciprocating compressors.

UNIT III STEAM AND JET PROPULSION 9

Properties of steam – Rankine cycle – Steam Nozzles – Simple jet propulsion system – Thrust rocket motor – Specific impulse.

UNIT IV REFRIGERATION AND AIR-CONDITIONING 9

Principles of Psychrometry and refrigeration - Vapour compression - Vapour absorption types - Co-efficient of performance, Properties of refrigerants – Basic Principle and types Air conditioning.

UNIT V HEAT TRANSFER 9

Conduction in parallel, radial and composite wall – Basics of Convective heat transfer - Fundamentals of Radiative heat transfer – Flow through heat exchangers.

TOTAL 45 PERIODS

(Use of standard thermodynamic tables, Mollier diagram and Refrigerant property tables are permitted)

TEXT BOOKS

1. Nag.P.K., “Engineering Thermodynamics”, Tata McGraw-Hill, New Delhi, 2007.
2. Rathakrishnan E., “Fundamentals of Engineering Thermodynamics”, Prentice-Hall India, 2005.

REFERENCES

1. Ramalingam K.K. “Thermodynamics”, Sci-Tech Publications, 2006
2. Holman.J.P., “Thermodynamics”, 3rd Ed. McGraw-Hill, 2007.
3. Venwylen and Sontag, “Classical Thermodynamics”, Wiley Eastern, 1987
4. Arora C.P, “ Thermodynamics”, Tata McGraw-Hill, New Delhi, 2003.
5. Merala C, Pother, Craig W, Somerton, “ Thermodynamics for Engineers”, Schaum Outline Series, Tata McGraw-Hill, New Delhi, 2004.

PTME2205 ELECTRICAL DRIVES AND CONTROL L T P C
(Common to Mechanical, Production &Technology Faculty) **3 0 0 3**

OBJECTIVES

- To understand the basic concepts of different types of electrical machines and their performance.
- To study the different methods of starting D.C motors and induction motors.
- To study the conventional and solid-state drives

UNIT I INTRODUCTION 8

Basic Elements – Types of Electric Drives – factors influencing the choice of electrical drives – heating and cooling curves – Loading conditions and classes of duty – Selection of power rating for drive motors with regard to thermal overloading and Load variation factors

UNIT II DRIVE MOTOR CHARACTERISTICS 9

Mechanical characteristics – Speed-Torque characteristics of various types of load and drive motors – Braking of Electrical motors – DC motors: Shunt, series and compound - single phase and three phase induction motors.

UNIT III STARTING METHODS 8

Types of D.C Motor starters – Typical control circuits for shunt and series motors – Three phase squirrel cage and slip ring induction motors.

UNIT IV CONVENTIONAL AND SOLID STATE SPEED CONTROL OF D.C. DRIVES 10

Speed control of DC series and shunt motors – Armature and field control, Ward-Leonard control system - Using controlled rectifiers and DC choppers –applications.

UNIT V CONVENTIONAL AND SOLID STATE SPEED CONTROL OF A.C. DRIVES 10

Speed control of three phase induction motor – Voltage control, voltage / frequency control, slip power recovery scheme – Using inverters and AC voltage regulators – applications.

TOTAL : 45 PERIODS

TEXT BOOKS

1. EDAM SUBRAHMANIAM, “Electric Drives (concepts and applications)”, Tata McGraw-Hill, 2001
2. NAGRATH.I.J. & KOTHARI.D.P, “Electrical Machines”, Tata McGraw-Hill, 1998

REFERENCES

1. PILLAI.S.K “A first course on Electric drives”, Wiley Eastern Limited, 1998
2. M.D.SINGH, K.B.KHANCHANDANI, “Power Electronics”, Tata McGraw-Hill, 1998
3. H.Partab, “Art and Science and Utilisation of electrical energy”, Dhanpat Rai and Sons, 1994

PTPR 2253 FLUID POWER DRIVES AND CONTROL L T P C
3 0 0 3

OBJECTIVES:

- To understand the working principle of hydraulic and pneumatic components and its selection
- To design hydraulic and pneumatic circuits for different applications

UNIT I INTRODUCTION TO FLUID POWER & HYDRAULICS PRINCIPLE 9

Introduction to fluid power controls – Hydraulics and pneumatics – Selection criteria, Application of Fluid power, Application of Pascal's Law, equation, Transmission and multiplication of force – Pressure Losses – Fluids, selection & properties – ISO symbols.

UNIT II FLUID POWER DRIVES 9

Fluid Power drives – Pumps – working principle and construction details of Gear, vane and piston pumps, Hydraulic motors, Hydrostatic transmission drives and characteristics, Hydraulic supply components Pneumatic power supply – compressors, air distribution, air motors.

UNIT III FLUID POWER ELEMENTS 9

Control valves – pressure, flow, direction - working principle and construction – Special type - valves – Cartridge, modular, proportional, and servo – Selection and actuation methods. Actuators – Selection and specification, cylinders, mounting, cushioning, pipe fittings – Fluid conditioning elements – Accumulators.

UNIT IV HYDRAULIC AND PNEUMATIC CIRCUITS DESIGN 9

Design of Hydraulic and pneumatic circuits for automation, selection and specification of circuit components, sequencing circuits, cascade, and karnaugh – Veitch map method – Regenerative, speed control, synchronizing circuits.

UNIT V ELECTRO PNEUMATICS AND PLC CIRCUITS 9

Use of electrical timers, switches, solenoid, relays, proximity sensors etc. electro pneumatic sequencing Ladder diagram – PLC – elements, functions and selection – PLC programming – Ladder and different programming methods - Sequencing circuits.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Anthony Esposito "Fluid power with applications", 5th editor, Pearson education 2003.
2. Majumdar, "Oil hydraulics: Principles and Maintenance", Tata McGraw Hill, 2004
3. Majumdar, "Pneumatic system: Principles and Maintenance", Tata McGraw Hill, 2004

REFERENCES:

1. William W.Reaves, Technology of Fluid Power, Delmer Publishers, 1997.
2. Petor Rohner, Fluid Power Logic circuit, Design Macmillon Press Ltd., 1990.
3. Andrew Parr "Hydraulics & Pneumatics, Jaico Publishing House, 2004

PTME2208 **FLUID MECHANICS AND MACHINERY LAB** **L T P C**
(Common to Mechanical & Production) **0 0 3 2**

LIST OF EXPERIMENTS

1. Determination of the Coefficient of discharge of given Orifice meter.
2. Determination of the Coefficient of discharge of given Venturi meter.
3. Calculation of the rate of flow using Rota meter.
4. Determination of friction factor for a given set of pipes.
5. Conducting experiments and drawing the characteristic curves of centrifugal pump / submergible pump
6. Conducting experiments and drawing the characteristic curves of reciprocating pump.
7. Conducting experiments and drawing the characteristic curves of Gear pump.
8. Conducting experiments and drawing the characteristic curves of Pelton wheel.
9. Conducting experiments and drawing the characteristics curves of Francis turbine.
10. Conducting experiments and drawing the characteristic curves of Kaplan turbine.

LIST OF EQUIPMENT

(for a batch of 30 students)

1. Orifice meter setup
2. Venturi meter setup
3. Rotameter setup
4. Pipe Flow analysis setup
5. Centrifugal pump/submergible pump setup
6. Reciprocating pump setup
7. Gear pump setup
8. Pelton wheel setup
9. Francis turbine setup
10. Kaplan turbine setup

Quantity: one each.

TOTAL: 45 PERIODS

PTME 2254 **STRENGTH OF MATERIALS** **L T P C**
(Common to Mechanical, Automobile & Production) **3 0 0 3**

OBJECTIVES

- To gain knowledge of simple stresses, strains and deformation in components due to external loads.
- To assess stresses and deformations through mathematical models of beams, twisting bars or combinations of both.
- Effect of component dimensions and shape on stresses and deformations are to be understood.
- The study would provide knowledge for use in the design courses

UNIT I STRESS STRAIN DEFORMATION OF SOLIDS 9

Rigid and Deformable bodies – Strength, Stiffness and Stability – Stresses; Tensile, Compressive and Shear – Deformation of simple and compound bars under axial load – Thermal stress – Elastic constants – Strain energy and unit strain energy – Strain energy in uniaxial loads.

UNITII BEAMS - LOADS AND STRESSES 9

Types of beams: Supports and Loads – Shear force and Bending Moment in beams – Cantilever, Simply supported and Overhanging beams – Stresses in beams – Theory of simple bending – Stress variation along the length and in the beam section – Effect of shape of beam section on stress induced – Shear stresses in beams – Shear flow

UNIT III TORSION 9

Analysis of torsion of circular bars – Shear stress distribution – Bars of Solid and hollow circular section – Stepped shaft – Twist and torsion stiffness – Compound shafts – Fixed and simply supported shafts – Application to close-coiled helical springs – Maximum shear stress in spring section including Wahl Factor – Deflection of helical coil springs under axial loads – Design of helical coil springs – stresses in helical coil springs under torsion loads

UNIT IV BEAMDEFLECTION 9

Elastic curve of Neutral axis of the beam under normal loads – Evaluation of beam deflection and slope: Double integration method, Macaulay Method, and Moment-area Method –Columns – End conditions – Equivalent length of a column – Euler equation – Slenderness ratio – Rankine formula for columns

UNIT V ANALYSIS OF STRESSES IN TWO DIMENSIONS 9

Biaxial state of stresses – Thin cylindrical and spherical shells – Deformation in thin cylindrical and spherical shells – Biaxial stresses at a point – Stresses on inclined plane – Principal planes and stresses – Mohr's circle for biaxial stresses – Maximum shear stress - Strain energy in bending and torsion.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Popov E.P, "Engineering Mechanics of Solids", Prentice-Hall of India, New Delhi, 1997
2. Beer F. P. and Johnston R," Mechanics of Materials", McGraw-Hill Book Co, Third Edition, 2002.

REFERENCES:

1. Nash W.A, "Theory and problems in Strength of Materials", Schaum Outline Series, McGraw-Hill Book Co, New York, 1995
2. Kazimi S.M.A, "Solid Mechanics", Tata McGraw-Hill Publishing Co., New Delhi, 1981.
3. Ryder G.H, "Strength of Materials, Macmillan India Ltd"., Third Edition, 2002
4. Ray Hulse, Keith Sherwin & Jack Cain, "Solid Mechanics", Palgrave ANE Books, 2004.
5. Singh D.K "Mechanics of Solids" Pearson Education 2002.
6. Timoshenko S.P, "Elements of Strength of Materials", Tata McGraw-Hill, New Delhi, 1997.

PTPR 2251 ADVANCED MACHINING PROCESS L T P C
3 0 0 3

OBJECTIVES:

- To understand the theory of metal cutting
- To understand the concepts of gear manufacture
- To understand CNC machines constructional features, working and programming

UNIT I MECHANICS OF METAL CUTTING 10

Cutting tool angles – tool signature – orthogonal & oblique cutting – cutting forces, Merchant circle diagram – force & velocity relation.

UNIT II TOOL MATERIAL, TOOL WEAR AND TOOL LIFE 9

Requirement of tool materials – types of tool materials – Tool wear – Types, mechanism – Tool life - Machinability - types of chips – cutting fluids.

UNIT III GEAR MANUFACTURE 8

Different methods of gear manufacture – Gear hobbling and gear shaping machines specifications – gear generation – different methods – gear finishing and shaving – grinding and lapping of hobs and shaping cutters – gear honing – gear broaching.

UNIT IV CNC MACHINES 9

NC, CNC & DNC – types of CNC – constructional features – drives and control systems – feed back devices – Interchangeable tooling system – preset & qualified tools – ISO specification – Machining center – Turning center – CNC wire cut EDM.

UNIT V CNC PROGRAMMING 9

Manual part programming – steps involved – sample program in lathe & milling. - Computer aided part programming – APT program - CAM package – canned cycles - Programming.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Hazlehurst M, “Manufacturing Technology”, - El.BS, 1978
2. Jonathan Lin.S.C., Computer Numerical Control from Programming to Networking, Delmar Publishers, 1994

REFERENCES:

1. Groover.M.P., Automatic production systems and computer integrated manufacturing, Prentice Hall , 1990.
2. GE Thyer, Computer Numerical Control of Machine Tools, BH.Newners, 1991
3. Hajra Choudhury C.J., “Elements of Workshop Technology”, Vol.I and Vol.II, Asia Publishing House, 1992.
4. Nagpal G.R., Machine Tool Engineering, Khanna Publishers, 2002

PTPR2302 METAL FORMING TECHNOLOGY L T P C
3 0 0 3

OBJECTIVES:
To understand the principle, procedure and applications of Bulk Metal Forming and Sheet Metal Forming

UNIT I FUNDAMENTALS OF METAL FORMING 9
State of stress – Components of stress, symmetry of stress tensor, principal stresses – Stress deviator – von-mises, Tresca yield criteria – Octahedral shear stress and shear strain theory – Flow stress determination – Temperature in metal forming – Hot, cold and warm working – strain rate effects –metallurgical structures – residual stresses – Spring back.

UNIT II FORGING AND ROLLING 9
Principle – classification – equipment – tooling – processes parameters and calculation of forces during forging and rolling processes – Ring compression test - Post forming heat treatment – defects (causes and remedies) – applications – Roll forming.

UNIT III EXTRUSION AND DRAWING PROCESSES 9
Classification of extrusion processes – tool, equipment and principle of these processes – influence of friction – extrusion force calculation – defects (causes and remedies) – Rod/Wire drawing – tool, equipment and principle of processes – defects – Tube drawing and sinking processes – mannessmann process of seamless pipe manufacturing – Tube bending.

UNIT IV SHEET METAL FORMING PROCESSES 9
Classification – conventional and HERF processes – presses – types and selection of presses – formability studies – FLD, Limiting Draw ratio - processes: Deep drawing, spinning, stretch forming, plate bending, Rubber pad forming, bulging and press brake forming – Explosion forming, electro hydraulic forming, Magnetic pulse forming.

UNIT V RECENT ADVANCES 9
Super plastic forming – Electro forming – fine blanking – Hydro forming – Peen forming – Laser Forming – Micro forming - P/M forging – Isothermal forging – high speed hot forging – near net shape forming high velocity extrusion – CAD and CAM in forming

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Dieter G.E., “Mechanical Metallurgy”, McGraw Hill, Co., S.I. Edition, 2001
2. Nagpal G.R. “Metal forming processes”, Khanna publishers, New Delhi, 2004

REFERENCES:

1. Serope Kalpakjian, Steven R Schmid, “Manufacturing Process for Engineering Materials” – Pearson Education, 4th Edition, 2003.
2. Rao, P.N. “Manufacturing Technology”, TMH Ltd., 2003
3. Edward M.Mielink, “Metal working science Engineering, McGraw Hill, Inc, 2000.
4. Metal Hank book Vol.14, “Forming and Forging”, Metal Park, Ohio,USA, 1990

PTPR2304 MACHINE ELEMENTS DESIGN L T P C
3 0 0 3

OBJECTIVE:
To introduce students to the design and theory of common machine elements and to give students experience in solving design problems involving machine elements.

UNIT I INTRODUCTION 9
Fundamentals of Machine Design-Engineering Design, Phases of Design, Design Consideration - Standards and Codes - Selection of Materials –Design against Static and Dynamic Load –Modes of Failure, Factor of Safety, Principal Stresses, Theories of Failure-Stress Concentration, Stress Concentration Factors, Variable Stress, Fatigue Failure, Endurance Limit, Design for Finite and Infinite Life, Soderberg and Goodman Criteria.

UNIT II DETACHABLE AND PERMANENT JOINTS 9
Design of Bolts under Static Load, Design of Bolt with Tightening/Initial Stress, Design of Bolts subjected to Fatigue – Keys -Types, Selection of Square and Flat Keys-Design of Riveted Joints and Welded Joints

UNIT III SHAFTS, COUPLING AND BRAKES 9
Design of Shaft –For Static and Varying Loads, For Strength and Rigidity-Design of Coupling-Types, Flange, Muff and Flexible Rubber Bushed Coupling-Design of Brakes-Block and Band Brakes

UNIT IV GEARS AND BELT DRIVES 9
Design of Spur, Helical, Bevel and Worm Gear drives-Design of Belt drives-Flat and V Belts

UNIT V SPRINGS AND BEARINGS 9
Design of Helical Spring-Types, Materials, Static and Variable Loads-Design of Leaf Spring-Design of Journal Bearing -Antifriction Bearing-Types, Life of Bearing, Reliability Consideration, Selection of Ball and Roller Bearings

TOTAL: 45 PERIODS

TEXTBOOKS:

1. Joseph Edward Shigley, Charles R. Mischke " Mechanical Engineering Design", McGraw Hill, International Edition, 1992
2. C.S.Sharma and Kamlesh Purohit, " Design of Machine Elements", Prentice Hall of India Private Limited, 2003

REFERENCES:

1. V.B.Bhandari, "Design of Machine Elements", Tata McGraw-Hill Publishing Company Limited, 2003.
2. Robert L.Norton, "Machin Design – An Integrated Approach", Prentice Hall International Edition, 2000.

PTGE 2021 ENVIRONMENTAL SCIENCE AND ENGINEERING L T P C
3 0 0 3

AIM:

To create awareness in every engineering graduate about the importance of environment, the effect of technology on the environment and ecological balance and make them sensitive to the environment problems in every professional endeavour that they participates.

OBJECTIVE:

- At the end of this course the student is expected to understand what constitutes the environment, what are precious resources in the environment, how to conserve these resources, what is the role of a human being in maintaining a clean environment and useful environment for the future generations and how to maintain ecological balance and preserve bio-diversity. The role of government and non-government organization in environment managements.

UNIT I ENVIRONMENT, ECOSYSTEMS AND BIODIVERSITY 14

Definition, scope and importance of environment – need for public awareness - concept of an ecosystem – structure and function of an ecosystem – producers, consumers and decomposers – energy flow in the ecosystem – ecological succession – food chains, food webs and ecological pyramids – Introduction, types, characteristic features, structure and function of the (a) forest ecosystem (b) grassland ecosystem (c) desert ecosystem (d) aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries) – Introduction to biodiversity definition: genetic, species and ecosystem diversity – biogeographical classification of India – value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values – Biodiversity at global, national and local levels – India as a mega-diversity nation – hot-spots of biodiversity – threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts – endangered and endemic species of India – conservation of biodiversity: In-situ and ex-situ conservation of biodiversity.
Field study of common plants, insects, birds

Field study of simple ecosystems – pond, river, hill slopes, etc.

UNIT II ENVIRONMENTAL POLLUTION 8

Definition – causes, effects and control measures of: (a) Air pollution (b) Water pollution (c) Soil pollution (d) Marine pollution (e) Noise pollution (f) Thermal pollution (g) Nuclear hazards – soil waste management: causes, effects and control measures of municipal solid wastes – role of an individual in prevention of pollution – pollution case studies – disaster management: floods, earthquake, cyclone and landslides.
Field study of local polluted site – Urban / Rural / Industrial / Agricultural.

UNIT III NATURAL RESOURCES 10

Forest resources: Use and over-exploitation, deforestation, case studies- timber extraction, mining, dams and their effects on forests and tribal people – Water resources: Use and over-utilization of surface and ground water, floods, drought, conflicts over water, dams-benefits and problems – Mineral resources: Use and exploitation, environmental effects of extracting and using mineral resources, case studies – Food resources: World food problems, changes caused by agriculture and

overgrazing, effects of modern agriculture, fertilizer-pesticide problems, water logging, salinity, case studies – Energy resources: Growing energy needs, renewable and non renewable energy sources, use of alternate energy sources. case studies – Land resources: Land as a resource, land degradation, man induced landslides, soil erosion and desertification – role of an individual in conservation of natural resources – Equitable use of resources for sustainable lifestyles.

Field study of local area to document environmental assets – river / forest / grassland / hill / mountain.

UNIT IV SOCIAL ISSUES AND THE ENVIRONMENT 7

From unsustainable to sustainable development – urban problems related to energy – water conservation, rain water harvesting, watershed management – resettlement and rehabilitation of people; its problems and concerns, case studies – role of non-governmental organization- environmental ethics: Issues and possible solutions – climate change, global warming, acid rain, ozone layer depletion, nuclear accidents and holocaust, case studies. – wasteland reclamation – consumerism and waste products – environment production act – Air (Prevention and Control of Pollution) act – Water (Prevention and control of Pollution) act – Wildlife protection act – Forest conservation act – enforcement machinery involved in environmental legislation- central and state pollution control boards- Public awareness.

UNIT V HUMAN POPULATION AND THE ENVIRONMENT 6

Population growth, variation among nations – population explosion – family welfare programme – environment and human health – human rights – value education – HIV / AIDS – women and child welfare – role of information technology in environment and human health – Case studies.

TOTAL: 45 PERIODS

TEXT BOOKS

1. Gilbert M.Masters, “Introduction to Environmental Engineering and Science”, 2nd edition, Pearson Education, 2004.
2. Benny Joseph, “Environmental Science and Engineering”, Tata McGraw-Hill, New Delhi, 2006.

REFERENCES

1. R.K.Trivedi, “Handbook of Environmental Laws, Rules, Guidelines, Compliances and Standards”, Vol. I and II, Enviro Media.
2. Cunningham, W.P. Cooper, T.H. Gorhani, “Environmental Encyclopedia”, Jaico Publ., House, Mumbai, 2001.
3. Dharmendra S. Sengar, “Environmental law”, Prentice hall of India PVT LTD, New Delhi, 2007.
4. Rajagopalan, R, “Environmental Studies-From Crisis to Cure”, Oxford University Press, 2005.

PTPR2303 ENGINEERING STATISTICS AND QUALITY CONTROL L T P C
3 0 0 3

OBJECTIVES:

- To provide an introduction to fundamental concepts of statistical Process control Enhance the student understanding of the complexities of Statistical Analysis and control chart interpretation
- To understand the concept of reliability and it's improving techniques and design of experiments

UNIT I SAMPLING THEORY AND TESTING OF HYPOTHESIS 9

Population, sample – influence of sample size – Estimation of population parameter from sample – mean and variance, difference of means, variances and ratios of variances – Tests of hypothesis – large and small samples – Chi-square distribution – F distribution.

UNIT II STATISTICAL PROCESS CONTROL 9

Variation in process – Factors – control charts – variables $\overline{X}$ R and $\overline{X},\sigma$, - Attributes P, C and U-Chart Establishing and interpreting control charts process capability – Quality rating – Short run SPC.

UNIT III ACCEPTANCE SAMPLING 9

Lot by lot sampling types – probability of acceptance in single, double, multiple sampling plans – OC curves – Producer's risk and consumer's risk. AQL, LTPD, AOQL, Concepts Design of single sampling plan – standard sampling plans for AQL end LTPD – use of standard sampling plans – Sequential sampling plan.

UNIT IV RELIABILITY AND QUALITY 9

Life testing – failure characteristics – meantime to failure – maintainability and availability – reliability – system reliability – OC curves – reliability improvement techniques – Reliability testing techniques - Pareto analysis.

UNIT V EXPERIMENTAL DESIGN AND TAGUCHI METHOD 9

Fundamentals – factorial experiments – random design, Latin square design – Taguchi method – Loss function – experiments – S/N ratio and performance measure – Orthogonal array.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Amcta Mitra "Fundamentals of Quality Control and improvement" Pearson Education, 2002.

REFERENCES:

1. Bester field D.H., "Quality Control" Prentice Hall, 7th edition 2003
2. Manohar Mahajan, "Statistical Quality Control", Dhanpal Rai & Sons, 2001.
3. Sharma S.C., "Inspection Quality Control and Reliability", Khanna Publications, 2004.

PTPR2352 COMPUTER AIDED PRODUCT DESIGN L T P C
3 0 0 3

OBJECTIVE:

- To introduce the concepts and applications of CAD
- To introduce the various concepts and techniques used for Product design and to develop product design skills.

UNIT I INTRODUCTION TO COMPUTER AIDED DESIGN 9

Introduction to Engineering Design – Various phases of systematic design – sequential engineering and concurrent engineering – Computer hardware & Peripherals – software packages for design and drafting.

UNIT II COMPUTER GRAPHICS FUNDAMENTALS 9

Computer graphics – applications – principals of interactive computer graphics – 2D 3D transformations – projections – curves – Bezier, B-Spline and NURBS – Concepts.

UNIT III GEOMETRIC MODELING 9

Geometric Modeling – types – Wire frame surface and solid modeling – Boundary Representation, constructive solid geometry – Graphics standards – assembly modeling – use of software packages

UNIT IV PRODUCT DESIGN CONCEPTS 9

Product modeling – types of product models; product development process tools – TRIZ – Altshuller's inventive principles – Modeling of product metrics – Design for reliability – design for manufacturability – machining, casting, and metal forming – design for assembly and disassembly - Design for environment; Bench marking – FMEA – QFD – DOE – Taguchi method of DOE – Quality loss functions – Design for product life cycle.

UNIT V PRODUCT DATA MANAGEMENT 9

Product Data Management – concepts – Collaborative product design and commerce – Information Acquisition – Sourcing factor – manufacturing planning factor – Customization factor – Product life cycle management.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Kevin Otto, Kristin Wood, "Product Design", Pearson Education, 2000
2. Ibrahim Zeid, "CAD/CAM theory and Practice", Tata McGraw Hill, 1991.

REFERENCES:

1. Biren Prasad, "Concurrent Engineering Fundamentals Vol.11", Prentice Hall, 1997.
2. James G.Bralla, "Handbook of Product Design for Manufacturing", McGraw Hill, 1994
3. David F.Rogers.J, Alan Adams, "Mathematical Elements for Computer Graphics", McGraw Hill, 1990

PTPR2354	DESIGN OF JIGS, FIXTURE AND PRESS TOOLS & DRAWING	L T P C 3 0 0 3

OBJECTIVE:

- To introduce the concepts of various types of jigs, fixtures and dies
- To design and draw jig / fixture/ die for a given component

UNIT I LOCATION AND CLAMPING DEVICES IN JIGS AND FIXUTRES 9

Principles of Jigs and Fixture – Design concepts – Different types of locating devices – different types of clamps – Drill bushes – types – Elements of fixtures.

UNIT II DESIGN OF ELEMENTS OF JIGS AND FIXTURE 9

Design concepts of Template Jig, Plate Jig, Sandwich Jig, Vice Jaw Jig, Latch Jig, Turnover jig, Box jig – Fixtures for Milling, Grinding, Turning, Welding, and Assembly – Modular fixtures.

UNIT III PRESS WORKING OPERATION AND FORMING DIES 9

Blanking, Piercing, lancing, notching, bending design features of dies for drawing, extrusion, wire drawing and forging.

UNIT IV ELEMENTS OF DIE 9

Design concepts of the following elements of progressive, compound and

Combination dies – Die block – Die shoe – Bolster plate – punch – punch plate – punch holder – guide pins and guide bushes – strippers – knockouts – stops - pilots – selection of standard die sets – strip layout and development.

UNIT V DESIGN AND DRAWING DIES, JIGS AND FIXTURES 9

Progressive die – compound die – Bending and drawing dies – Drill Jigs – Milling fixtures, turning fixtures.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Donaldson, B.H. Lecain, Goold V.V., Tool Design, TMH Edition, 1978.
2. Kempster M.H.A., Introduction to Jigs and Fixtures, ELBS Edition, 1976

REFERENCES:

1. Handbook of metal forming, Kurt Lunge, McGraw Hill, Pub.Co. 1985.
2. Paquin, Die Design Fundamentals, Industrial Press Inc, New York, 1979
3. ASTME, Fundamentals of Tool design, Prentice Hall 1974

PTPR 2353 AUTOMATED PRODUCTION & COMPUTER INTEGRATED MANUFACTURING **L T P C 3 0 0 3**

AIM

To impart the knowledge of computer technology in all of the operational and information processing activities related to manufacturing.

OBJECTIVES:

- To understand the various automated manufacturing activities
- To study the application of computer Technology in the Manufacturing activities
- To know the smooth transition from conventional manufacturing to automated production and computer integrated manufacturing

PRE-REQUISITES:

Students must have sound knowledge on various Manufacturing types, – system and operations

UNIT I INTRODUCTION **9**

Product design & CAD, CAM, CAD/CAM and CIM – CIM Hardware and software – three step process for implementation CIM – production concepts and mathematical models covering production rate, manufacturing lead time, capacity utilisation, availability & WIP – Automation – Reason for Automation and Automation strategies – The future automated factory.

UNIT II AUTOMATED PRODUCTION SYSTEMS AND MATERIAL HANDLING AND STORAGE SYSTEM **9**

Basic elements of an automated system – Advanced automated functions – Levels of Automation - Fundamentals of Automated Production Lines – Work part Transfer Mechanisms – Storage Buffers – Control of the Production Line – Application to Machining System.

Factors influencing material handling system – 10 principles of Material handling – Material transport system – Industrial Trucks, Mono-rails and other rail-guided vehicles, conveyors, cranes & Hoists – Automated guided vehicle system – Types. Guidance technology, vehicle management, despatch rules and safety.

Storage systems – Performance, storage location strategies, conventional methods – Automated Storage and Retrieval systems – carousel storage systems.

UNIT III GROUP TECHNOLOGY AND CELLULAR MANUFACTURING **9**

Part families – visual – parts classification and coding – case studies in coding – Production flow analysis – benefits of G.T. – Application of G.T.

Cellular Manufacturing – Composite part concept – Machine cell design – Key machine concept - quantitative analysis in cellular manufacturing – Rank order clustering technique – Arranging machines in G.T. Cell – Hollier method 1 and 2.

UNIT IV FLEXIBLE MANUFACTURING SYSTEM **9**

What is an FMS? – Types of FMS – FMS components – Workstations, Material Handling and storage system – FMS Layout type, computer control system, Human resource – Flow chart showing various operations in FMS – Dead lock in FMS – FMS application and benefits – FMS planning and implementation issues.

Quantitative analysis of FMS – various bottle neck model – Sizing the FMS – Illustrative examples.

UNIT V AUTOMATED ASSEMBLY, COMPUTER PROCESS CONTROL AND SHOP FLOOR CONTROL 9

Automated assembly – Fundamental – system configuration, part delivery at work station – Design for automated assembly

Computer process control – continuous, discrete process, control requirement, capabilities, Level of process control – Computer process control – Computer process interface, computer process monitoring, Direct Digital control, Supervisory control – Distributed control system and personal computer.

Short floor control – Three phases – Factory data collection – manual method – Automated and semiautomated data collection (ADC) – Bar code technologies and other ADC Technologies.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Mikell P.Groover, "Automation, Production Systems and Computer-integrated Manufacturing", Prentice Hall of India Private Limited, 2003
2. Radhakrishnan.P, Subramanyan.S and Raju.V, "CAD/CAM/CIM", New Age\ International Publishers, 2000

REFERENCES:

1. James A.Retrg and Henry W. Kraebher, "Computer Integrated Manufacturing", Pearson Education, Asia, 2001
2. Viswamathan.N and Narahari.Y, "Performance modelling of automated manufacturing system", Prentice Hall of India Private Limited, 1994.

PTPR 2306 CNC MACHINE LAB L T P C
0 0 3 2

LIST OF EXPERIMENTS

1. Study of different control systems and NC codes.
2. Program for Turning, Facing operation.
3. Program for circular interpolation, Taper turning operation
4. Program for thread cutting operation
5. Program using Do-Loop and Sub-routine.
6. Program for profile milling operation, circular interpolation
7. Program for Circular, rectangular pocket milling
8. Program for drilling cycle
9. Program for tool compensation and Program offset
10. NC code generation using CAD software packages
11. Study of cam packages
12. Study of CNC Wire cut EDM

TOTAL: 45 PERIODS

(Requirement for a batch of 30 Students)

S. No.	Description of Equipment	Quantity required	Quantity available	Deficiency %
.	CNC Trainer Lathe	2 No.		
.	CNC Trainer milling machine	2 No.		
.	Any standard CAM software (Examples : PRO-E, Master CAM, SMART CAM, etc.,)	10 users		
.	CNC wire cut EDM	1		
.	Computers (Pentium 4, 128 RAM, 20 GB HDD, 17" Color Monitor)	5		

PTGE 2022 TOTAL QUALITY MANAGEMENT L T P C
3 0 0 3

UNIT I INTRODUCTION 9

Introduction - Need for quality - Evolution of quality - Definition of quality - Dimensions of manufacturing and service quality - Basic concepts of TQM - Definition of TQM – TQM Framework - Contributions of Deming, Juran and Crosby – Barriers to TQM.

UNIT II TQM PRINCIPLES 9

Leadership – Strategic quality planning, Quality statements - Customer focus – Customer orientation, Customer satisfaction, Customer complaints, Customer retention - Employee involvement – Motivation, Empowerment, Team and Teamwork, Recognition and Reward, Performance appraisal - Continuous process improvement – PDSA cycle, 5s, Kaizen - Supplier partnership – Partnering, Supplier selection, Supplier Rating.

UNIT III TQM TOOLS & TECHNIQUES I 9

The seven traditional tools of quality – New management tools – Six-sigma: Concepts, methodology, applications to manufacturing, service sector including IT – Bench marking – Reason to bench mark, Bench marking process – FMEA – Stages, Types.

UNIT IV TQM TOOLS & TECHNIQUES II 9

Quality circles – Quality Function Deployment (QFD) – Taguchi quality loss function – TPM – Concepts, improvement needs – Cost of Quality – Performance measures.

UNIT V QUALITY SYSTEMS 9

Need for ISO 9000- ISO 9000-2000 Quality System – Elements, Documentation, Quality auditing- QS 9000–ISO 14000–Concepts, Requirements and Benefits–Case studies of TQM implementation in manufacturing and service sectors including IT.

TOTAL: 45 PERIODS

TEXT BOOK

1. Dale H.Besterfiled, et at., "Total Quality Management", Pearson Education Asia, Third Edition, Indian Reprint (2006).

REFERENCES

1. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 6th Edition, South-Western (Thomson Learning), 2005.
2. Oakland, J.S. "TQM – Text with Cases", Butterworth – Heinemann Ltd., Oxford, 3rd Edition, 2003.
3. Suganthi,L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd.,2006.
4. Janakiraman,B and Gopal, R.K, "Total Quality Management – Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006.

PTME2401 MECHATRONICS L T P C
(Common to Mechanical and Production) 3 0 0 3

OBJECTIVE

To understand the interdisciplinary applications of Electronics, Electrical, Mechanical and Computer Systems for the Control of Mechanical and Electronic Systems.

UNIT I MECHATRONICS, SENSORS AND TRANSDUCERS 9

Introduction to Mechatronics Systems – Measurement Systems – Control Systems – Microprocessor based Controllers. Sensors and Transducers – Performance Terminology – Sensors for Displacement, Position and Proximity; Velocity, Motion, Force, Fluid Pressure, Liquid Flow, Liquid Level, Temperature,Light Sensors – Selection of Sensors

UNIT II ACTUATION SYSTEMS 9

Pneumatic and Hydraulic Systems – Directional Control Valves – Rotary Actuators. Mechanical Actuation Systems – Cams – Gear Trains – Ratchet and pawl – Belt and Chain Drives – Bearings. Electrical Actuation Systems – Mechanical Switches – Solid State Switches – Solenoids – Construction and working principle of DC and AC Motors – speed control of AC and DC drives, Stepper Motors-switching circuitries for stepper motor – AC & DC Servo motors

UNIT III SYSTEM MODELS AND CONTROLLERS 9

Building blocks of Mechanical, Electrical, Fluid and Thermal Systems, Rotational – Transnational Systems, Electromechanical Systems – Hydraulic – Mechanical Systems. Continuous and discrete process Controllers – Control Mode – Two – Step mode – Proportional Mode – Derivative Mode – Integral Mode – PID Controllers – Digital Controllers – Velocity Control – Adaptive Control – Digital Logic Control – Micro Processors Control.

UNIT IV PROGRAMMING LOGIC CONTROLLERS 9

Programmable Logic Controllers – Basic Structure – Input / Output Processing – Programming – Mnemonics – Timers, Internal relays and counters – Shift Registers – Master and Jump Controls – Data Handling – Analogs Input / Output – Selection of a PLC.

UNIT V DESIGN OF MECHATRONICS SYSTEM 9

Stages in designing Mechatronics Systems – Traditional and Mechatronic Design - Possible Design Solutions. Case studies of Mechatronics systems- Pick and place Robot- Autonomous mobile robot-Wireless suriviellance balloon- Engine Management system- Automatic car park barrier.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Bolton,W, “Mechatronics” , Pearson education, second edition, fifth Indian Reprint, 2003
2. Smaili.A and Mrad.F , "Mechatronics integrated technologies for intelligent machines", Oxford university press, 2008

REFERENCES:

1. Rajput. R.K, A textbook of mechatronics, S. Chand & Co, 2007
2. Michael B. Histand and David G. Alciatore, “Introduction to Mechatronics and Measurement Systems”, McGraw-Hill International Editions, 2000.
3. Bradley D. A., Dawson D., Buru N.C. and. Loader A.J, “Mechatronics”, Chapman and Hall, 1993.
4. Dan Necsulesu, “Mechatronics”, Pearson Education Asia, 2002 (Indian Reprint). Lawrence J. Kamm, “Understanding Electro – Mechanical Engineering”, An Introduction to Mechatronics, Prentice – Hall of India Pvt., Ltd., 2000.
5. Nitaigour Premchand Mahadik, “Mechatronics”, Tata McGraw-Hill publishing Company Ltd, 2003

PTME2027 PROCESS PLANNING AND COST ESTIMATION L T P C
(Common to Production and Mechanical) 3 0 0 3

OBJECTIVE

- To introduce the process planning concepts
- To make cost estimation for various products after process planning

UNIT I WORK STUDY AND ERGONOMICS 10

Method study – Definition – Objectives-Motion economy- Principles – Tools and Techniques-Applications – Work measurements- purpose – use – procedure – tools and techniques- Standard time –Ergonomics – principles – applications.

UNIT II PROCESS PLANNING 10

Definition – Objective – Scope – approaches to process planning- Process planning activities – Finished part requirements - operating sequences - machine selection – material selection parameters- Set of documents for process planning - Developing manufacturing logic and knowledge- production time calculation – selection of cost optimal processes.

UNIT III INTRODUCTION TO COST ESTIMATION 7

Objective of cost estimation- costing – cost accounting- classification of cost- Elements of cost.

UNIT IV COST ESTIMATION 8

Types of estimates – methods of estimates – data requirements and sources- collection of cost- allowances in estimation.

UNIT V PRODUCTION COST ESTIMATION 10

Estimation of material cost, labour cost and over heads, allocation of overheads – Estimation for different types of jobs.

TOTAL: 45 PERIODS

TEXT BOOKS

1. Banga and Shama, Cost estimation, Sinha.B.P., "Mechanical Estimating and Costing", Tata McGraw-Hill, Publishing Co., 1995

REFERENCES

1. Phillip.F Ostwalal and Jairo Munez, "Manufacturing Processes and systems", John Wiley, 9th Edition, 1998
2. Russell.R.S and Tailor, B.W, "Operations Management", PHI, 4th Edition, 2003.
3. Chitale.A.V. and Gupta.R.C., "Product Design and Manufacturing", PHI , 2nd Edition, 2002.

PTMG2451 ENGINEERING ECONOMICS AND COST ANALYSIS L T P C
(Common to Mechanical, Production, Automobile) 3 0 0 3

OBJECTIVES:

To learn about the basics of economics and cost analysis related to engineering so as to take economically sound decisions.

UNIT I INTRODUCTION TO ECONOMICS 8

Introduction to Economics- Flow in an economy, Law of supply and demand, Concept of Engineering Economics – Engineering efficiency, Economic efficiency, Scope of engineering economics- Element of costs, Marginal cost, Marginal Revenue, Sunk cost, Opportunity cost, Break-even analysis- V ratio, Elementary economic Analysis – Material selection for product Design selection for a product, Process planning.

UNIT II VALUE ENGINEERING 10

Make or buy decision, Value engineering – Function, aims, Value engineering procedure. Interest formulae and their applications –Time value of money, Single payment compound amount factor, Single payment present worth factor, Equal payment series sinking fund factor, Equal payment series payment Present worth factor- equal payment series capital recovery factor-Uniform gradient series annual equivalent factor, Effective interest rate, Examples in all the methods.

UNIT III CASH FLOW 9

Methods of comparison of alternatives – present worth method (Revenue dominated cash flow diagram), Future worth method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), Annual equivalent method (Revenue dominated cash flow diagram, cost dominated cash flow diagram), rate of return method, Examples in all the methods.

UNIT IV REPLACEMENT AND MAINTENANCE ANALYSIS 9

Replacement and Maintenance analysis – Types of maintenance, types of replacement problem, determination of economic life of an asset, Replacement of an asset with a new asset – capital recovery with return and concept of challenger and defender, Simple probabilistic model for items which fail completely.

UNIT V DEPRECIATION 9

Depreciation- Introduction, Straight line method of depreciation, declining balance method of depreciation-Sum of the years digits method of depreciation, sinking fund method of depreciation/ Annuity method of depreciation, service output method of depreciation-Evaluation of public alternatives- introduction, Examples, Inflation adjusted decisions – procedure to adjust inflation, Examples on comparison of alternatives and determination of economic life of asset.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Panneer Selvam, R, “Engineering Economics”, Prentice Hall of India Ltd, New Delhi, 2001.
2. Suma Damodaran, “ Managerial economics”, Oxford university press 2006.

REFERENCES:

1. Chan S.Park, “Contemporary Engineering Economics”, Prentice Hall of India, 2002.
2. Donald.G. Newman, Jerome.P.Lavelle, “Engineering Economics and analysis” Engg. Press, Texas, 2002
3. Degarmo, E.P., Sullivan, W.G and Canada, J.R, “Engineering Economy”, Macmillan, New York, 1984
4. Grant.E.L., Ireson.W.G., and Leavenworth, R.S, “Principles of Engineering Economy”, Ronald Press, New York,1976.
5. Smith, G.W., “Engineering Economy”, Lowa State Press, Iowa, 1973.
6. Truett & Truett, “ Managerial economics- Analysis, problems & cases “ Wiley India 8th edition 2004.
7. Luke M Froeb / Brian T Mccann, “ Managerial Economics – A problem solving approach” Thomson learning 2007.

PTME2028 ROBOTICS L T P C
(Common to Production and VII Semester Elective for Mechanica 3 0 0 3

OBJECTIVES

- To introduce the basic concepts, parts of robots and types of robots
- To make the student familiar with the various drive systems for robot, sensors and their applications in robots, programming of robots
- To discuss about the various applications of robots, justification, implementation and safety of robot

UNIT I FUNDAMENTALS OF ROBOT 7

Robot – Definition – Robot Anatomy – Co-ordinate Systems, Work Envelope, types and classification – Specifications – Pitch, Yaw, Roll, Joint Notations, Speed of Motion, Pay Load – Robot Parts and Their Functions – Need for Robots – Different Applications

UNIT II ROBOT DRIVE SYSTEMS AND END EFFECTORS 10

Pneumatic Drives – Hydraulic Drives – Mechanical Drives – Electrical Drives – D.C. Servo Motors, Stepper Motor, A.C. Servo Motors – Salient Features, Applications and Comparison of All these Drives

End Effectors – Grippers – Mechanical Grippers, Pneumatic and Hydraulic Grippers, Magnetic Grippers, Vacuum Grippers; Two Fingered and Three Fingered Grippers; Internal Grippers and External Grippers; Selection and Design Considerations

UNIT III SENSORS AND MACHINE VISION 10

Requirements of a sensor, Principles and Applications of the following types of sensors – Position of sensors (Piezo Electric Sensor, LVDT, Resolvers, Optical Encoders, Pneumatic Position Sensors), Range Sensors (Triangulation Principle, Structured, Lighting Approach, Time of Flight Range Finders, Laser Range Meters), Proximity Sensors (Inductive, Hall Effect, Capacitive, Ultrasonic and Optical Proximity Sensors), Touch Sensors, (Binary Sensors, Analog Sensors), Wrist Sensors, Compliance Sensors, Slip Sensors

Camera, Frame Grabber, Sensing and Digitizing Image Data – Signal Conversion, Image Storage, Lighting Techniques. Image Processing and Analysis – Data Reduction, Edge detection, Segmentation Feature Extraction, Object Recognition, Other Algorithms. Applications – Inspection, Identification, Visual Serving and Navigation.

UNIT IV ROBOT KINEMATICS AND ROBOT PROGRAMMING 10

Forward Kinematics, Inverse Kinematics and Differences; Forward Kinematics and Reverse Kinematics of Manipulators with Two, Three Degrees of Freedom (In 2 Dimensional), Four Degrees of Freedom (In 3 Dimensional) – Deviations and Problems Teach Pendant Programming, Lead through programming, Robot programming Languages – VAL Programming – Motion Commands, Sensor Commands, End effecter commands, and Simple programs.

UNIT V IMPLEMENTATION AND ROBOT ECONOMICS 8

RGV, AGV; Implementation of Robots in Industries – Various Steps; Safety Considerations for Robot Operations; Economic Analysis of Robots – Pay back Method, EUAC Method, Rate of Return Method.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. M.P.Groover, “Industrial Robotics – Technology, Programming and Applications”, McGraw-Hill, 2001
2. Yoram Koren, “Robotics for Engineers”, McGraw-Hill Book Co., 1992

REFERENCES:

1. Fu.K.S. Gonzalz.R.C., and Lee C.S.G., “Robotics Control, Sensing, Vision and Intelligence”, McGraw-Hill Book Co., 1987
2. Janakiraman.P.A., “Robotics and Image Processing”, Tata McGraw-Hill, 1995

PTPR2452	**PROJECT WORK**	**L T P C**
		0 0 12 6

OBJECTIVE

The objective of the project work is to enable the students in convenient groups of not more than 4 members on a project involving theoretical and experimental studies related to the branch of study. Every project work shall have a guide who is the member of the faculty of the institution. Six periods per week shall be allotted in the time table and this time shall be utilized by the students to receive the directions from the guide, on library reading, laboratory work, computer analysis or field work as assigned by the guide and also to present in periodical seminars on the progress made in the project.

The aim of the project work is to deepen comprehension of principles by applying them to a new problem which may be the design and manufacture of a device, a research investigation, a computer or management project or a design problem.

The progress of the project is evaluated based on a minimum of three reviews. The review committee may be constituted by the Head of the Department.

Each student shall finally produce a comprehensive report covering background information, literature survey, problem statement, project work details and conclusion. This final report shall be typewritten form as specified in the guidelines.

The continuous assessment shall be made as prescribed in the regulations (vide clause 10.3 of Regulations 2004 for B.E., B.Tech. programmes)

PTME2026 UNCONVENTIONAL MACHINING PROCESSES L T P C
(Common to Mechanical and Production) 3 0 0 3

OBJECTIVE:
To learn about various unconventional machining processes, the various process parameters and their influence on performance and their applications

UNIT I INTRODUCTION 5
Unconventional machining Process – Need – classification – Brief overview .

UNIT II MECHANICAL ENERGY BASED PROCESSES 10
Abrasive Jet Machining – Water Jet Machining – Abrasive Water Jet Machining - Ultrasonic Machining. (AJM, WJM, AWJM and USM). Working Principles – equipment used – Process parameters – MRR-Variation in techniques used – Applications.

UNIT III ELECTRICAL ENERGY BASED PROCESSES 8
Electric Discharge Machining (EDM)- working Principle-equipments-Process Parameters-Surface Finish and MRR- electrode / Tool – Power and control Circuits-Tool Wear – Dielectric – Flushing – Wire cut EDM – Applications.

UNIT IV CHEMICAL AND ELECTRO-CHEMICAL ENERGY BASED PROCESSES 12
Chemical machining and Electro-Chemical machining (CHM and ECM)-Etchants-maskant-techniques of applying maskants-Process Parameters – Surface finish and MRR-Applications. Principles of ECM-equipments-Surface Roughness and MRR-Electrical circuit-Process Parameters-ECG and ECH - Applications.

UNIT V THERMAL ENERGY BASED PROCESSES 10
Laser Beam machining and drilling (LBM), plasma Arc machining (PAM) and Electron Beam Machining (EBM). Principles – Equipment –Types - Beam control techniques – Applications.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Vijay.K. Jain “Advanced Machining Processes” Allied Publishers Pvt. Ltd., New Delhi, 2007
2. Pandey P.C. and Shan H.S. “Modern Machining Processes” Tata McGraw-Hill, New Delhi (2007).

REFERENCES:

1. Benedict. G.F. “Nontraditional Manufacturing Processes” Marcel Dekker Inc., New York (1987).
2. Mc Geough, “Advanced Methods of Machining” Chapman and Hall, London (1998).
3. Paul De Garmo, J.T.Black, and Ronald.A.Kohser, “Material and Processes in Manufacturing” Prentice Hall of India Pvt. Ltd., New Delhi ,8th Edition,2001.

PTPR2021 PRECISION ENGINEERING L T P C
3 0 0 3

OBJECTIVES :

To impart knowledge in the increasing quality concepts of parts, accuracy requirement of machine tools and also to introduce latest topics in Manufacturing like micro machining and smart materials so as to equip them to join core electronic manufacturing industries.

UNIT I CONCEPTS OF ACCURACY AND MACHINE TOOLS 9

Part Accuracy – errors, accuracy of machine tools – spindle accuracy – displacement accuracy – errors due to numerical interpolation – definition of accuracy of N.C system – errors in the NC machines – feed stiffness – zero stability.

UNIT II STIFFNESS, THERMAL EFFECTS AND FINISH MACHINING 12

Overall stiffness of Lathe – compliance of work piece – errors caused by cutting forces – deformation in turning – boring – milling – heat sources – thermal effects – Finish Turning, boring, grinding – Surface roughness.

UNIT III DIMENSIONING 6

Definition of terms – Key dimension – Superfluous dimension – dimensional stepped shaft – assigning tolerances in the constituent dimensions – dimensional chains.

UNIT IV MICRO-MACHINING MICRO FABRICATION 9

Micro Machining – Photo resist process – Lithography – LIGA Process – Optical, processing of materials – electron beam machining – beam machining – micro forming, diamond turning – micro positioning devices – etching – physical vapour deposition – Chemical vapour deposition

UNIT V SMART STRUCTURES, MATERIALS AND MICRO ACTUATORS 9

Smart structures – Smart materials types and applications - smart sensors – micro valves – MEMS – Micro motors – Micro pumps – micro dynamometer – micro machines – micro optics – micro nozzles.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Murthy R.L. “Precision Engineering in Manufacturing”, New Age Internaional Pvt. Limited. (19
2. Juliar W.Gardner. Vijay K. Varadan, ‘Micro sensors, MEMS and Smart Devices, John wiley and sons, 2001.

REFERENCES:

1. Stephen A.Campbell, “The Science and Engineering of Micro electronic Fabrication”, Oxford University Press, 1996.
2. Raady Frank, “Understanding smart sensors”, Artech. House, Boston, 1996.
3. MEMS Hand Book, CRC Press, 2001

PTPR2024 SURFACE ENGINEERING L T P C
3 0 0 3

UNIT I METAL CLEANING AND PREVIEW ON SURFACE ENGINEERING 8

Need and relevance of surface engineering – pre-treatment of coating, General cleaning process for ferrous and non-ferrous metals and alloys – selection of cleaning process – alkaline cleaning – emulsion cleaning- ultrasonic cleaning – acid and pickling salt bath descaling – abrasive bath cleaning – polishing and short peening – classification of surface engineering processes.

UNIT II THERMAL SPRAYING PROCESSES AND ELECTRODEPOSITED COATINGS 10

Thermal spraying – flame, arc, plasma and HVOF processes – PLV process – design for thermally sprayed coatings – coating production – spray consumables principles of electroplating – Technology and control electroplating systems – properties and Faraday's Law – factors affecting throwing power – Applications of electrodeposites – non-aqueous and electroless deposition.

UNIT III HOT DIP COATING AND DIFFUSION COATINGS 10

Principles – surface preparation batch coating and continuous coating process – coating properties and applications, Principles of cementation – cladding – Diffusion coating of C.N. Al, Si, Cr and B – structure, properties and application of diffusion coatings – chemical vapour deposition – physical vapour deposition.

UNIT IV NON-METALLIC COATING OXIDE AND COVENSION COATINGS 9

Plating coating – laequers – rubbers and elastomers – vitreous enamels – anodizing phosphating and chromating – application to aluminium, magnesium, tin, zinc, cadmium copper and silver – phosphating primers.

UNIT V QUALITY ASSURANCE, TESTING AND SELECTION OF COATINGS 8

The quality plan – design – testing and inspection of thickness adhesion, corrosion, resistance and porosity measurement – selection of coatings – industrial applications of engineering coatings. Basic mechanisms of wear – abrasive, adhesive wear, contact fatigue – fretting corrosion – testing wear resistance practical diagnosis of wear.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. STAND GRAINGER engineering coatings – design and application jaico publishing House, 1994

REFERENCES:

1. N.V.Parthasarathy, Electroplating Handbooks, Prentice Hall, 1992
2. Metals Hand Book vol.2 8th edition,American society of metals 1994
3. D.R. Gabe, Principles of Metal surface treatment and protection, Pergamon, 1990
4. Niku-Lavi, advances in surface treatments, Pergamon,1990

PTMG 2021 MARKETING MANAGEMENT L T P C
3 0 0 3

OBJECTIVES:

- To understand the various processes involved in Marketing and its Philosophy.
- To learn the Psychology of consumers.
- To formulate strategies for advertising, pricing and selling

UNIT I MARKETING PROCESS 9

Definition, Marketing process, dynamics, needs, wants and demands, marketing concepts, environment, mix, types. Philosophies, selling versus marketing, organizations, industrial versus consumer marketing, consumer goods, industrial goods, product hierarchy

UNIT II BUYING BEHAVIOUR AND MARKET SEGMENTATION 9

Cultural, demographic factors, motives, types, buying decisions, segmentation factors - demographic -Psycho graphic and geographic segmentation, process, patterns.

UNIT III PRODUCT PRICING AND MARKETING RESEARCH 9

Objectives, pricing, decisions and pricing methods, pricing management. Introduction, uses, process of marketing research.

UNIT IV MARKETING PLANNING AND STRATEGY FORMULATION 9

Components of marketing plan-strategy formulations and the marketing process, implementations, portfolio analysis, BCG, GEC grids.

UNIT V ADVERTISING, SALES PROMOTION AND DISTRIBUTION 9

Characteristics, impact, goals, types, and sales promotions- point of purchase- unique selling proposition. Characteristics, wholesaling, retailing, channel design, logistics, and modern trends in retailing.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Govindarajan. M, “Marketing management – concepts, cases, challenges and trends”, Prentice hall of India, second edition 2007.
2. Philip Kolter,Koshy Jha “Marketing Management”, Pearson Education ,Indian adapted edition.2007

REFERENCES:

1. Ramasamy and Nama kumari, “Marketing Environment: Planning, implementation and control the Indian context”, 1990.
2. Czinkota&Kotabe, “Marketing management”, Thomson learning, Indian edition 2007
3. Adrain palmer, “ Introduction to marketing theory and practice”, Oxford university press IE 2004.
4. Donald S. Tull and Hawkins, “Marketing Reasearch”, Prentice Hall of Inida-1997.
5. Philip Kotler and Gary Armstrong “Principles of Marketing” Prentice Hall of India, 2000.
6. Steven J.Skinner, “Marketing”, All India Publishers and Distributes Ltd. 1998.
7. Graeme Drummond and John Ensor, Introduction to marketing concepts, Elsevier, Indian Reprint, 2007

PTME2021 QUALITY CONTROL AND RELIABILITY ENGINEERING L T P C
(Common to Mechanical, Automobile and Production) 3 0 0 3

OBJECTIVE:

- To introduce the concept of SQC
- To understand process control and acceptance sampling procedure and their application.
- To learn the concept of reliability.

UNIT I INTRODUCTION AND PROCESS CONTROL FOR VARIABLES 10

Introduction, definition of quality, basic concept of quality, definition of SQC, benefits and limitation of SQC, Quality assurance,Quality control: Quality cost-Variation in process-causesof variation –Theory of control chart- uses of control chart – Control chart for variables – X chart, R chart and σ chart -process capability – process capability studies and simple problems.Six sigma concepts.

UNIT II PROCESS CONTROL FOR ATTRIBUTES 8

Control chart for attributes –control chart for non conformings– p chart and np chart – control chart for nonconformities– C and U charts, State of control and process out of control identification in charts, pattern study.

UNIT III ACCEPTANCE SAMPLING 9

Lot by lot sampling – types – probability of acceptance in single, double, multiple sampling techniques – O.C. curves – producer's Risk and consumer's Risk. AQL, LTPD, AOQL concepts-standard sampling plans for AQL and LTPD- uses of standard sampling plans.

UNIT IV LIFE TESTING - RELIABILITY 9

Life testing – Objective – failure data analysis, Mean failure rate, mean time to failure, mean time between failure, hazard rate – Weibull model, system reliability, series, parallel and mixed configuration – simple problems. Maintainability and availability – simple problems. Acceptance sampling based on reliability test – O.C Curves.

UNIT V QUALITY AND RELIABLITY 9

Reliability improvements – techniques- use of Pareto analysis – design for reliability – redundancy unit and standby redundancy – Optimization in reliability – Product design – Product analysis – Product development – Product life cycles.

TOTAL: 45 PERIODS

Note: Use of approved statistical table permitted in the examination.

TEXT BOOKS:

1. Douglas.C.Montgomery, " Introduction to Statistical quality control" John wiley 4th edition2001.
2. L.S.Srinath, "Reliability Engineering", Affiliated East west press, 1991.

REFERENCES:

1. John.S. Oakland. Statistical process control", Elsevier, 5th edition, 2005
2. Connor, P.D.T.O., " Practical Reliability Engineering", John Wiley, 1993

3. Grant, Eugene .L “Statistical Quality Control”, McGraw-Hill, 1996
4. Monohar Mahajan, “Statistical Quality Control”, Dhanpat Rai & Sons, 2001.
5. R.C.Gupta, “Statistical Quality control”, Khanna Publishers, 1997.
6. Besterfield D.H., “Quality Control”, Prentice Hall, 1993.
7. Sharma S.C., “Inspection Quality Control and Reliability”, Khanna Publishers, 1998.
8. Danny Samson, “Manufacturing & Operations Strategy”, Prentice Hall, 1991

PTPR2022 FUZZY LOGIC AND ANN L T P C
3 0 0 3

UNIT I INTRODUCTION TO FUZZY LOGIC PRINCIPLES 9

Basic concepts of fuzzy set theory – operations of fuzzy sets – properties of fuzzy sets – Crisp relations – Fuzzy relational equations – operations on fuzzy relations – fuzzy systems – propositional logic – Inference – Predicate Logic – Inference in predicate logic – fuzzy logic principles – fuzzy quantifiers – fuzzy inference – fuzzy rule based systems – fuzzification and defuzzification – types.

UNIT II ADVANCED FUZZY LOGIC APPLICATIONS 9

Fuzzy logic controllers – principles – review of control systems theory – various industrial applications of FLC adaptive fuzzy systems – fuzzy decision making – Multiobjective decision making – fuzzy classification – means clustering – fuzzy pattern recognition – image processing applications – systactic recognition – fuzzy optimization – various

UNIT III INTRODUCTION TO ARTIFICIAL NEURAL NETWORKS 9

Fundamentals of neural networks – model of an artificial neuron – neural network architectures – Learning methods – Taxonomy of Neural network architectures – Standard back propagation algorithms – selection of various parameters – variations

Applications of back propagation algorithms.

UNIT IV OTHER ANN ARCHITECTURES 9

Associative memory – exponential BAM – Associative memory for real coded pattern pairs – Applications adaptive reasonance theory – introduction – ART 1 – ART2 – Applications – neural networks based on competition – kohenen self organizing maps – learning vector quantization – counter propagation networks – industrial applications.

UNIT V RECENT ADVANCES 9

Fundamentals of genetic algorithms – genetic modeling – hybrid systems – integration of fuzzy logic, neural networks and genetic algorithms – non traditional optimization techniques like ant colony optimization – Particle swarm optimization and artificial immune systems – applications in design and manufacturing.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. S.Rajasekaran.G.A.Vijayalakshmi Pai “Neural Networks, fuzzy logic and genetic algorithms”, prentice hall of India private limited, 2003
2. Timothy J.Ross, “Fuzzy logic with engineering applications”, McGraw Hill, 1995
3. Zurada J.M. “Introduction to artificial neural systems”, Jaico publishing house, 1994

REFERENCES:

1. Klir.G, Yuan B.B. “Fuzzy sets and fuzzy logic prentice Hall of India private limited, 1997.
2. Laurance Fausett, “Fundamentals of neural networks”, Prentice hall, 1992
3. Gen, M. and R. Cheng “Genetic algorithm and engineering design”, john wiley 1997

PTPR2023 INSTRUMENTATION AND CONTROL L T P C
3 0 0 3

UNIT I INTRODUCTION 9

Static and dynamic characteristics of measurement systems, standards and calibration, error and uncertainty analysis, statistical analysis of data, and curve fitting.

UNIT II MECHANICAL MEASUREMENTS AND INDUSTRIAL INSTRUMENTATION 10

Measurement of displacement, velocity (linear and rotational), acceleration, shock, vibration, force torque power, strain, stress, pressure temperature.

UNIT III DATA DISPLAY AND RECORDING DEVICES 8

Data display-CRO,LED, LCD, magnetic tape recorders, x-y recorders, UV recorders, Oscilloscope recorders, digital printers and data loggers.

UNIT IV CONTROL 9

Introduction to control systems, mathematical model of physical systems in transfer function and state space forms, response of dynamic systems, concept of pole and zero of a system, realization of transfer functions.

UNIT V STABILITY ANALYSIS 9

Stability criteria bode plots, routh and Nyquist criteria.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. B.C.Nakra, K.K.choudry, “Instrumentation, Measurement and analysis”, Tata McGraw Hill 2002
2. J.J.Nagrath and Gopal, “control system engineering”, New age international (p) ltd., 2000

REFERENCES:

1. C.S.Rangan, G.R.Sarma, VSV Mani, Instrumentation devices and systems", Tata McGraw Hill, 2000
2. A.K. Sowhney, "electricaland electronic measurement and instrumentation, "Dhanpat rai & Cu, 2003.
3. Benjamin C.Kuo, "Automatic control system", prentice hall of India pvt ltd.,2002
4. Ernest O.Doeblin, "measurement systems applications and design", McGraw Hill International editions, 1990
5. S.Renganathan, "transducer engineering", Allied publishers, 1990.

PTPR2025 DESIGN OF MACHINE TOOL STRUCTURE

L	T	P	C
3	0	0	3

UNIT I INTRODUCTION 10

Classification of machining processes, machine tools – machine tool construction – factors – performance criteria – trends in modern machine tool – kinematic arrangement of different types of machine tools – work holding and tool holding devices – calculation of cutting forces and power requirements for turning, milling, boring and grinding – force distribution on different parts of drilling, milling and grinding machine tools.

UNIT II STRENGTH AND RIGIDITY OF MACHINE TOOL STRUCTURES 10

Basic principles of design – comparison of materials used in machine tool construction – dependence of process capability on rigidity – static compliance – design of lathe beds – materials – typical construction – torsional modulus of regangular and box sections – methods of increasing rigidities.

UNIT III SLIDEWAYS 9

Slide ways – types – materials – constructions – clearance adjustments – Hydrostatically lubricated slide ways – slide way design – pressure distribution – antifriction ways – design – construction.

UNIT IV SPINDLES AND SPINDLE SUPPORTS 8

Spindle units – materials – spindle design – spindle bearings – types of materials – constructions.

UNIT V MACHINE TOOL DYNAMICS 9

Dynamic system – elastic system – working processes – vibration in machine tools – self excited vibration and dynamic stability – basic principles of chatter – effects of vibration – vibration elimination – damping – isolation of vibration – dynamic absorber with damping.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. G.C. Sen and A.Battacharya, “Principles of machine tools”, New central book agency, 1999
2. N.K.Metha, “Machine Tool Design and Numerical control”, Tata McGraw Hill publishing company, 1996

REFERENCES:

1. Manfred week, “Hand Book of machine tools – vol1, vol 2, vol.3 John Wiley & Sons, 1984.
2. Acherkan.N, “Machine Tool Design”, vol 3, MIR publishers, 1978

PTME2030 COMPOSITE MATERIALS L T P C
3 0 0 3

OBJECTIVES:

- To understand the fundamentals of composite material strength and its mechanical behavior Understanding the analysis of fiber reinforced Laminate design for different
- combinations of plies with different orientations of the fiber.
- Thermo-mechanical behavior and study of residual stresses in Laminates during processing. Implementation of Classical Laminate Theory (CLT) to study and analysis for residual stresses in an isotropic layered structure such as electronic chips.

UNIT I INTRODUCTION, LAMINA CONSTITUTIVE EQUATIONS & MANUFACTURING 9

Definition –Need – General Characteristics, Applications. Fibers – Glass, Carbon, Ceramic and Aramid fibers. Matrices – Polymer, Graphite, Ceramic and Metal Matrices – Characteristics of fibers and matrices. Lamina Constitutive Equations: Lamina Assumptions – Macroscopic Viewpoint. Generalized Hooke’s Law. Reduction to Homogeneous Orthotropic Lamina – Isotropic limit case, Orthotropic Stiffness matrix (Q_{ij}), Typical Commercial material properties, Rule of Mixtures. Generally Orthotropic Lamina –Transformation Matrix, Transformed Stiffness. Manufacturing: Bag Moulding – Compression Moulding – Pultrusion – Filament Winding – Other Manufacturing Processes

UNIT II FLAT PLATE LAMINATE CONSTITUTE EQUATIONS 9

Definition of stress and Moment Resultants. Strain Displacement relations. Basic Assumptions of Laminated anisotropic plates. Laminate Constitutive Equations – Coupling Interactions, Balanced Laminates, Symmetric Laminates, Angle Ply Laminates, Cross Ply Laminates. Laminate Structural Moduli. Evaluation of Lamina Properties from Laminate Tests. Quasi-Isotropic Laminates. Determination of Lamina stresses within Laminates.

UNIT III LAMINA STRENGTH ANALYSIS 9

Introduction - Maximum Stress and Strain Criteria. Von-Misses Yield criterion for Isotropic Materials. Generalized Hill’s Criterion for Anisotropic materials. Tsai-Hill’s Failure Criterion for Composites. Tensor Polynomial (Tsai-Wu) Failure criterion. Prediction of laminate Failure

UNIT IV THERMAL ANALYSIS 9

Assumption of Constant C.T.E's. Modification of Hooke's Law. Modification of Laminate Constitutive Equations. Orthotropic Lamina C.T.E's. C.T.E's for special Laminate Configurations – Unidirectional, Off-axis, Symmetric Balanced Laminates, Zero C.T.E laminates, Thermally Quasi-Isotropic Laminates

UNIT V ANALYSIS OF LAMINATED FLAT PLATES 9

Equilibrium Equations of Motion. Energy Formulations. Static Bending Analysis. Buckling Analysis. Free Vibrations – Natural Frequencies

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Gibson, R.F., Principles of Composite Material Mechanics, McGraw-Hill, 1994, Second Edition - CRC press in progress.
2. Hyer, M.W., "Stress Analysis of Fiber – Reinforced Composite Materials", McGraw-Hill, 1998

REFERENCES:

1. Issac M. Daniel and Ori Ishai, "Engineering Mechanics of Composite Materials", Oxford University Press-2006, First Indian Edition - 2007
2. Mallick, P.K., Fiber –"Reinforced Composites: Materials, Manufacturing and Design", Maneel Dekker Inc, 1993.
3. Halpin, J.C., "Primer on Composite Materials, Analysis", Techomic Publishing Co., 1984.
4. Agarwal, B.D., and Broutman L.J., "Analysis and Performance of Fiber Composites", John Wiley and Sons, New York, 1990.
5. Mallick, P.K. and Newman, S., (edition), "Composite Materials Technology: Processes and Properties", Hansen Publisher, Munish, 1990.

PTPR2028 PROCESSING OF POLYMER AND COMPOSITES L T P C

3 0 0 3

UNIT I INTRODUCTION 8

Classification of polymers – properties and applications of selective engineering polymers – fundamentals of composites – need for composites – enhancement of properties – classification of composites – matrix polymer matrix composites (PMC), metal matrix composites (MMC), Ceramic matrix composites (CMC) reinforcement – particle reinforced composites, fibre reinforced composites, applications of various types of composites.

UNIT II POLYMER MATRIX COMPOSITES 12

Polymer matrix resins – thermosetting resins, thermoplastic resins – reinforcement fibres – rovings – woven fabrics – non woven random mats – various types of fibres, PMC processes – hand lay up processes – spray lay up processes – compression moulding – reinforced reaction injection moulding – resin transfer moulding – poltrusion – filament winding – injection moulding fibre reinforced plastics (FRP) (Glass fibre reinforced plastics (GRP).

UNIT III METAL MATRIX COMPOSITES 9

Characteristics of MMC, various types of metal matrix composites alloy vs. MMC, advantages of MMC limitations of MMC – Metal matrix – reinforcements – particles – fibres. Effect of reinforcement – volume fraction – Rule of mixtures, processing of MMC – Powder metallurgy process diffusion bonding – stir casting squeeze casting.

UNIT IV CERAMICS MATRIX COMPOSITES 9

Engineering ceramic materials – properties – advantages – limitations – Monolithic ceramics – Need for CMC – Ceramic matrix – various types of ceramic matrix composites – oxide ceramics – non oxide ceramics – aluminium oxide – silicon nitride – reinforcements – particles – fibres – whiskers. Sintering- Hot pressing – Cold isostatic pressing (CIPing) – Hot isostatic pressing (HIPing).

UNIT V ADVANCES IN POLYMERS & COMPOSITES 7

Carbon/carbon composites – advantages of carbon matrix – limitations of carbon matrix carbon fibre – chemical vapour deposition of carbon on carbon fibre perform. Solgel technique. Composites for aerospace industrial applications.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Mathews F.L. and Rawings R.D., "Composite materials, Engineering and Science", Chapman.
2. Chawla K.K. "Composite Materails", Springer Verlag, 1987
3. Kenneth G.Budinski & Michael K. Budinski, "Engineering Materials", Prentice Hall of India pvt ltd., 4th Indian reprint, 2002

REFERENCES:

1. T.W.Clync and P.J. Withers, "Introduction to Metal Matrix Composites". Cambridge University Press, 1993.
2. B.Strong, "Fundamentals of composite manufacturing, SME, 1989
3. S.C.Sharma, "Composite materials", Narosa publications, 2000
4. "Short term course on advances in composite materials", "composite technology centre, department of metallurgy, iit – madras, December 2001.
5. Brydson, Hand book of plastic processing
6. Weatherhead R.G. "FRP technology" (Fibre Reinforced Resin System), Applied Science Publishers Limited, London, 1990.

PTPR2031 NON-DESTRUCTIVE TESTING METHODS L T P C
3 0 0 3

AIM:

To impart knowledge on Non Destructive Testing procedures.

OBJECTIVES :

- To understand principle behind various NDT techniques.
- To study about NDT equipments and accessories.
- To learn working procedures of various NDT techniques.

PRE-REQUISITES: Basic knowledge on various process defects

UNIT I NON-DESTRUCTIVE TESTING: AN INTRODUCTION 6

Introduction to various non-destructive methods- Comparison of Destructive and Non destructive Tests, Visual Inspection, Optical aids used for visual inspection, Applications.

UNIT II LIQUID PENETRANT TESTING AND MAGNETIC PARTICLE TESTING 10

Physical principles, procedure for penetrant testing, Penetrant testing materials, Penetrant testing methods – Applications Principle of MPT, Magnetising technical and procedure used for testing a component , Equipment used for MPT , Applications

UNIT III EDDY CURRENT TESTING AND ACOUSTIC EMISSION TESTING 10

Principles, Instrumentation for ECT, Various Techniques – High sensitivity Techniques, Single, Multi and high frequency ECT, Applications
Principle of AET,AE signal parameters, Applications.

UNIT IV ULTRASONIC TESTING 10

Principle, Ultrasonic transducers, Inspection Methods – Normal Incident Pulse-echo Inspection, Through - transmission Testing, angle Beam Pulse-echo testing, Techniques for Normal Beam Inspection, Ultrasonic Flaw detection Equipment, Modes of display – A- scan, B-Scan & C- Scan- Applications

UNIT V RADIOGRAPHY, COMPARISON AND SELECTION OF NDT METHODS 9

Basic principle, Effect of radiation on Film, Radiographic imaging – Inspection Techniques – Single wall single image, Double wall Penetration & Multiwall Penetration technique – Comparison and selection of various NDT techniques

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Baldev raj, T Jeyakumar, M. Thavasimuthu “Practical Non Destructive Testing” Narosa publishing house, New Delhi, 2002

REFERENCES:

1. Krautkramer. J., “Ultra Sonic Testing of Materials”, 1st Edition, Springer – Verlag Publication, New York, 1996.
2. Peter J. Shull “Non Destructive Evaluation: Theory, Techniques and Application” Marcel Dekker, Inc., New York, 2002
3. www.**ndt**.**net**
4. Baldev Raj and B.Venkataraman, “Practical Radiology”, Narosa Publishing House, 2004
5. Birchan.B, “Non-Destructive Testing”, Oxford, London, 1975

PTPR2032 SIMULATION OF MANUFACTURING SYSTEMS L T P C
3 0 0 3

OBJECTIVE:
To introduce the concepts of simulation and to apply them for manufacturing system

UNIT I INTRODUCTION 8
Basic concept of system – elements of manufacturing system - concept of simulation – simulation as a decision making tool – types of simulation – system modeling – types of modeling.

UNIT II RANDOM NUMBERS 10
Probability and statistical concepts of simulation – Pseudo random numbers – methods of generating random numbers – discrete and continuous distribution – testing of random numbers – sampling - simple, random and simulated.

UNIT III DESIGN OF SIMULATION EXPERIMENTS 10
Problem formulation – data collection and reduction – time flow mechanical – key variables - logic flow chart starting condition – run size – experimental design consideration – output analysis, interpretation and validation – application of simulation in engineering industry.

UNIT IV SIMULATION LANGUAGE 9
Study of GPSS (Basic blocks only) Generate, Queue, Depart, Size, Release, Advance, Terminate, Transfer, Enter and Leave.

UNIT V CASE STUDIES 10
Development of simulation models using GPSS for queuing, production, inventory, maintenance and replacement systems, (Students may be asked to prepare and present the case studies)

TOTAL: 45 PERIODS

TEXT BOOK:

1. Jerry Banks and John S.Carson, “Discrete event system simulation”, Prentice Hall 1991

REFERENCES:

1. John H.Mize and J.Grady Cox, “Essential of simulation” – Prentice hall 1989.
2. Geoffrey Gordon “System simulation” – Prentice Hall of India, 1992
3. Jeffrey L.Written, Lonnie D, Bentley and V.M. Barice, “System analysis and Design Methods”, Galgotia publication, 1995
4. Averill M.Law and W.David Kelton, “Simulation Modelling and analysis”, McGraw Hill International Editions, 1991
5. Shannon R.E., “System simulation”, Prentice Hall 1993.

PTPR2026 PRODUCTION MANAGEMENT L T P C
3 0 0 3

UNIT I PRINCIPLES OF MANAGEMENT AND PERSONNEL MANAGEMENT 7

General principles of management – management functions – organization – types – comparison – functions of personnel management – recruitment training leadership/motivation – communication – Conflict industrial relations – trade union.

UNIT II INVENTORY MANAGEMENT 11

Purpose of Inventory – Cost related to inventors – Basic EOQ model – variations in EOQ model – Finite Production quality discounts – ABC Analysis – MRP Analysis.

UNIT III OPERATIONS MANAGEMENT 10

Plant Location – Layout – Materials Handling – Method Study – Time Study – Ergonomics – Aggregate Planning – Value Analysis

UNIT IV FINANCIAL MANAGEMENT 10

Capital – Types – sources – break even analysis – financial statements – income statement – balance – balance sheet – capital budgeting – working capital management – inventory pricing.

UNIT V MARKETING MANAGEMENT 7

Functions of marketing – Sales promotion methods – advertising – product packaging – marketing variables – distribution channels – organization – market research market research techniques.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. R. Kesavan, C.Elanchezhian and T.Sundar Selwyn – Engineering management – Eswar Press, 2005
2. K. Panneerselvam – Production and Operations Management – Prentice Hall of India, 2003

REFERENCES:

1. Koont and G'donnel-Essentials of Management, McGraw Hill 1992.
2. Philips Kotler – Principles of marketing, Prentice Hall of India, 1995
3. I.M. Pandey – Financial Management, Vikas Publishing house, 1995
4. K.K.Ahuja – Personal Management, Kalyane Publication 1992
5. Martand T. Telesand – Industrial and Business management – S.Chand & Co., 2001

PTPR2027 ERGONOMICS L T P C
3 0 0 3

OBJECTIVES:
To introduce the concepts of man machine systems and techniques of providing human comfort in man-making work systems.

UNIT I INTRODUCTION 9
Inter disciplinary nature of ergonomics modern ergonomics human performance – information processing – factors affecting human performance – physical workload and energy expenditure.

UNIT II WORK SPACE DESIGN 9
Anthropometry – workspace design for standing and seatedworkers – Arrangements of components within a physical space – Interpersonal aspect of workplace design.

UNIT III DESIGN OF EQUIPMENT 9
Programme factors to be considered, design of displays and controls – design for maintainability – heat stresses – manual lifting.

UNIT IV DESIGN FOR ENVIRONMENT 9
Illumination – Climate – Noise – Vibration – Heat, cold – Lighting design considerations – Effect of noise on task performance.

UNIT V RECENT ADVANCES AND TRENDS 9
Legislative trends – Trends in work system design – occupational diseases – Application of Ergonomcis in automobiles.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Martin Helander, A guide to Ergonomics of Manufacturing, TMH, 1996.

REFERENCES:

1. Bridger, R.S. Introduction to Ergonomics, McGraw Hill, 1995.
2. Micormic, J. Human factors in Engineering and Design, McGraw Hill, 1992.
3. Wilson,J.R.Corlect EN, Evaluation of Human work, A. practical Ergonomcis
4. methodology, Taylor and Frances, 1990.
5. Shackel, B.Richardson S, Human Factors for Inforamtion usability, Cambridge University, Cambridge University Press, 1991.

PTPR2033 RELIABILITY ENGINEERING L T P C
3 0 0 3

OBJECTIVES:
To stress the importance of reliability in Engineering and products also the concept of maintability, failure modes and testing methods.

UNIT I CONCEPTS OF RELIABILITY, SYSTEM AND MODELS 12
Definition of reliability – reliability Vs quality-reliability function-MTTF – hazard rate function- bathtub curve – derivation of the reliability function-constant failure rate model – time dependent failure models. Weibull distribution – normal distribution – the lognormal distribution.Serial configuration – parallel configuration – combined series parallel systems – system structure function, minimal cuts and minimal paths – Markov analysis – load sharing systems, standby system, degraded systems, three state devices – covariate models, static models, dynamic models, physics of failure models

UNIT II DESIGN FOR RELIABILITY AND MAINTAINABILITY 12
Reliability design process – system effectiveness – economic analysis and life cycle cost – reliability allocation – optimal, Arinc, Agree, - Design methods – parts and material selection, derating, stress-strength analysis – failure analysis – identification of failure mode – determination of causes – assessment of effects – classification of seventy – computation of critically index – corrective action – system safety and FTA. Analysis of downtime – the repair time distribution – stochastic point processes – system repair time – reliability under preventive maintenance – state dependent systems with repair – MTTR-mean system downtime – MTR – MH/OH – cost model – fault isolation and self diagnostics – repair Vs replacement – replacement model – proactive, preventive, predictive maintenance – maintenance and spares provisioning – maintainability prediction and demonstration – concepts and definition of availability.

UNIT III OPTIMIZATION OF SYSTEM RELIABILITY 7
Optimization techniques for system reliability with redundancy – heuristic methods applied to optimal system reliability- redundancy allocation by dynamic programming – reliability optimization by non linear programming.

UNIT IV THE ANALYSIS OF FAILURE DATA AND RELIABILITY TESTING 7
Data collection – empirical methods – ungrouped and grouped complete, censored data – static life estimation – test time calculation – burn in testing, acceptance, sequential, binomial testing – accelerated life testing – ther acceleration models – experimental design – reliability growth process – idealized growth curve – various growth models – identifying failure and repair distributions.

UNIT V PACKAGING AND TRANSPORTATION FOR RELIABILITY *7*
Objectives – preservation-packaging – transportation and subsequent storage – reliability and the customer - Purchase of equipment – installation – commissioning a new system – reliability prediction and control – reliability management – the people concerned with reliability, coordination, training

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Charles E. Ebling, “An introduction to Reliability and Maintainability Engg”, Tata McGraw-Hill, 2000.

REFERENCES:

1. Patrick D T o’connor, “Practical Reliability Engineringt”, John-Wiley and Sons inc, 2002.
2. David J Smith, “Reliability, Maintainability and Risk: Practical Methods for Engineers”, Butterworth, 2002
3. Way kuo, Rajendra Prasad V, Frank A and Tillman, ching- lai Hwang “Optimal Reliability Design and Applciations”, Cambridge University Press P ltd., 2001.
4. Srinath I.S, Engineering Design and Reliability, ISTE, 1999.
5. Oleg Vinogradov, “Introduction to Mechanical Reliability: A Designers Approach, Hemisphere Publications, 1991.

PTPR2034 MACHINE TOOL CONTROL & CONDITION MONITORING L T P C
3 0 0 3

OBJECTIVES:

- To understand the control system of machine tools and its applications
- To understand the objectives, aims and methodology of machine tool condition onitoring and diagnostics.

UNIT I OVERVIEW OF AUTOMATIC CONTROLS IN MACHINE TOOLS 6

Open loop – closed loop system – block diagram representation of machine tool control systems.

UNIT II COMPUTER CONTROL SYSTEM 15

Process computer-peripherals – Data logger-Direct digital control-Supervisory computer control-Adaptive control-types-adaptive control for turning, milling, grinding and EDM-Programmable logic controller-Functions-applications in machine tools.

UNIT III DRIVE SYSTEMS IN MACHINE TOOLS 8

Electrical, hydraulic and pneumatic types – servo motor-stepper motor-ball screw mechanism. Feed back devices-Syncro, resolver, diffraction gratings, potentiometer, and inductosyn-encoders-application in machine tools.

UNIT IV CONDITION MONITORING 8

Condition monitoring techniques – Visual, temperature, vibration, lubricant, thickness, noise and sound. Condition monitoring of machine tools.

UNIT V MACHINE TOOL DIAGNOSTICS 8

Objectives-aims-examples of monitoring and diagnosis-control structures for machine diagnosis-utilization of diagnostic results.

TOTAL: 45 PERIODS

REFERENCES:

1. Manfred weck, “Hand book of machine tools – Vol.3, John Wiley & Sons, 1984.
2. Sushil Kumar Srivstava “ industrial maintenance management” S.Chand & company ltd., New Delhi, 1998.
3. Mikell P.Groover, “Automation Production system and Computer Integrated Manufacturing”, Prentice Hall of India, Pvt.Ltd., 1995.

PTPR 2035 MINI PROJECT L T P C
0 0 6 3

OBJECTIVES:

1. The students in batches (not exceeding three in a batch) have to take up a project in the area of manufacturing engineering.
2. Each batch is guided by a faculty member. The students have to select a suitable problems, design, prepare the drawings, produce the components, assemble and commission the project.
3. The students have to prepare and present a detailed project report at the end of the VIII semester.
4. The evaluation will ne made for the continuous internal assessment for the Project by a committee nominated by the Head of the Department.

PTGE2025 PROFESSIONAL ETHICS IN ENGINEERING L T P C
3 0 0 3

UNIT I ENGINEERING ETHICS 9

Senses of ‘Engineering Ethics’ – Variety of moral issues – Types of inquiry – Moral dilemmas – Moral Autonomy – Kohlberg’s theory – Gilligan’s theory – Consensus and Controversy – Professions and Professionalism – Professional Ideals and Virtues – Uses of Ethical Theories

UNIT II ENGINEERING AS SOCIAL EXPERIMENTATION 9

Engineering as Experimentation – Engineers as responsible Experimenters – Research Ethics - Codes of Ethics – Industrial Standards - A Balanced Outlook on Law – The Challenger Case Study

UNIT III ENGINEER’S RESPONSIBILITY FOR SAFETY 9

Safety and Risk – Assessment of Safety and Risk – Risk Benefit Analysis – Reducing Risk – The Government Regulator’s Approach to Risk - Chernobyl Case Studies and Bhopal

UNIT IV RESPONSIBILITIES AND RIGHTS 9

Collegiality and Loyalty – Respect for Authority – Collective Bargaining – Confidentiality – Conflicts of Interest – Occupational Crime – Professional Rights – Employee Rights – Intellectual Property Rights (IPR) - Discrimination

UNIT V GLOBAL ISSUES 9

Multinational Corporations – Business Ethics - Environmental Ethics – Computer Ethics - Role in Technological Development – Weapons Development – Engineers as Managers – Consulting Engineers – Engineers as Expert Witnesses and Advisors – Honesty – Moral Leadership – Sample Code of Conduct

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Mike Martin and Roland Schinzinger, "Ethics in Engineering", McGraw Hill, New York (2005).
2. Charles E Harris, Michael S Pritchard and Michael J Rabins, "Engineering Ethics – Concepts and Cases", Thompson Learning, (2000).

REFERENCES:

1. Charles D Fleddermann, "Engineering Ethics", Prentice Hall, New Mexico, (1999).
2. John R Boatright, "Ethics and the Conduct of Business", Pearson Education, (2003)
3. Edmund G Seebauer and Robert L Barry, "Fundamentals of Ethics for Scientists and Engineers", Oxford University Press, (2001)
4. Prof. (Col) P S Bajaj and Dr. Raj Agrawal, "Business Ethics – An Indian Perspective", Biztantra, New Delhi, (2004)
5. David Ermann and Michele S Shauf, "Computers, Ethics and Society", Oxford University Press, (2003)

PTME2035 ENTREPRENEURSHIP DEVELOPMENT L T P C
(Common to Mechanical, Production & Automobile) 3 0 0 3

OBJECTIVE:

- Study of this subject provides an understanding of the scope of an entrepreneur, key areas of development, financial assistance by the institutions, methods of taxation and tax benefits, etc.

UNIT I ENTREPRENEURSHIP 9

Entrepreneur – Types of Entrepreneurs – Difference between Entrepreneur and Intrapreneur – Entrepreneurship in Economic Growth, Factors Affecting Entrepreneurical Growth.

UNIT II MOTIVATION 9

Major Motives Influencing an Entrepreneur – Achievement Motivation Training, self Rating, Business Game, Thematic Apperception Test – Stress management, Entrepreneurship Development Programs – Need, Objectives.

UNIT III BUSINESS 9

Small Enterprises – Definition, Classification – Characteristics, Ownership Structures – Project Formulation – Steps involved in setting up a Business – identifying, selecting a Good Business opportunity, Market Survey and Research, Techno Economic Feasibility Assessment – Preparation of Preliminary Project Reports – Project Appraisal – Sources of Information – Classification of Needs and Agencies.

UNIT IV FINANCING AND ACCOUNTING 9

Need – Sources of Finance, Term Loans, Capital Structure, Financial Institution, management of working Capital, Costing, Break Even Analysis, Network Analysis Techniques of PERT/CPM – Taxation – Income Tax, Excise Duty – Sales Tax.

UNIT V SUPPORT TO ENTREPRENEURS 9

Sickness in small Business – Concept, Magnitude, causes and consequences, Corrective Measures – Government Policy for Small Scale Enterprises – Growth Strategies in small industry – Expansion, Diversification, Joint Venture, Merger and Sub Contracting.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. S.S.Khanka "Entrepreneurial Development" S.Chand & Co. Ltd. Ram Nagar New Delhi, 1999.
2. Kuratko & Hodgetts, "Enterprenuership – Theory, process and practices", Thomson learning 6th edition.

REFERENCES:

1. Hisrich R D and Peters M P, "Entrepreneurship" 5th Edition Tata McGraw-Hill, 2002.
2. Mathew J Manimala," Enterprenuership theory at cross roads: paradigms and praxis" Dream tech 2nd edition 2006.
3. Rabindra N. Kanungo "Entrepreneurship and innovation", Sage Publications, New Delhi, 1998.
4. EDII " Faulty and External Experts – A Hand Book for New Entrepreneurs Publishers: Entrepreneurship Development" Institute of India, Ahmadabad, 1986.

PTPR2029 ENGINEERING ECONOMICS AND FINANCIAL MANAGEMENT L T P C 3 0 0 3

UNIT I FINANCIAL ACCOUNTING 13

Accounting principles – basic records depreciation – depreciation methods – preparation and interpretation of profit and loss statement – balance sheet – fixed assets – current assets.

UNIT II PROFIT VALUE ANALYSIS 10

Cost valume profit relationship – relevant costs in decision making profit management analysis – break even analysis – margin of safety Angle of incident & multi product break even analysis – Effect of changes in volume selling price fixed cost and variable cost on profit.

UNIT III WORKING CAPITAL MANAGEMENT 8

Current assets and liability decisions – estimation of working capital requirements – Management of accounts receivable – Inventory – cash – inventory valuation methods.

UNIT IV CAPITAL BUDGETING 7

Significance of capital budgeting – payback period – present value method – Accounting rate of return method.

UNIT V ENGINEERING ECONOMICS 7

Economics – Engineering economics – Demand analysis Laws of demand – Production and cost – Pricing methods

TOTAL: 45 PERIODS

TEXT BOOKS:

1. R. Kesavan, C.Elanchezhian and T.Sundar Selwyn – Engineering Economics and Financial Accounting, Laxmi Publications 2005
2. S.N.Maheswaran, Management Accounting and Financial Control, Sultan Chand, 1992.

REFERENCES:

1. C.James, Vanhorn, Fundamentals of Financial management PHI 1996
2. Charles T.Homgren, Cost Accounting, PHI 1985

PTPR2036 MACHINE VISION L T P C
3 0 0 3

OBJECTIVE:

To understand the principle, importance and application of machine vision system in Manufacturing and measurement

UNIT I INTRODUCTION TO MACHINE VISION 6

Machine Vision use of machine vision – tasks for a vision system – relation to other fields – place of vision in CIM.

UNIT II IMAGE ACQUISITION AND CONVERSION 6

Colour systems – light sources – lighting techniques – image formation by lensing – image scanning – television cameras – sensors, charge coupled devices – camera and system interface – frame buffers and frame grabbers – digital and smart camers.

UNIT III IMAGE PROCESSING DECISION MAKING 12

Processing of binary images – thresholding, geometrical properties, topological properties – processing of gray scale images statistical operations, spatial operations, segmentation edge detection, morphological operations – image analysis – factors extraction – decision making.

UNIT IV PATTERN RECOGNITION 9

Fundamentals – parametric classifiers – nonparametric, classifiers nearest neighbor CART, neural networks, generic classifiers.

UNIT V MACHINE VISION APPLICATIONS 12

Applications in user industries automotive, semiconductor, electronic manufacturing, printing industries etc. – generic applications founding manufacturing metrology, inspection assembly verification – application analysis and implementation.

TOTAL: 45 PERIODS

REFERENCES:

1. Milan sonka, Vaclav hlavac, roger boyie, image processing, analysis and machine vision publisher, 1995
2. Richard O.Duda, Peter E. Hurt, Pattern Classification and Scene Analysis Publisher, 1973
3. Rafael C. Gonzaies, Richard E. Woods, Digital Image processing publisher, 1992
4. Nella zuech, 'Understanding & applying machine vision Marceldekker Inc. 2000.

PTPR 2037 ADVANCES IN OPERATIONS RESEARCH L T P C
3 0 0 3

OBJECTIVE :

To introduce the advanced OR models and to apply them for Engineering problems

UNIT I INTRODUCTION 5

Optimization – Historical Development – Engineering applications of optimization – Statement of an Optimization problem – classification of optimization problems.

UNIT II CLASSIC OPTIMIZATION TECHNIQUES 10

Linear programming - Graphical method – simplex method – dual simplex method – revised simplex method – duality in LP – Parametric Linear programming.

UNIT III NON-LINEAR PROGRAMMING 9

Introduction – Lagrangeon Method – Kuhn-Tucker conditions – Quadratic programming – Separable programming – Stochastic programming

UNIT IV INTEGER PROGRAMMING 11

Cutting plane algorithm – Branch and bound technique - Zero-one implicit enumeration; Goal programming – geometric programming; Network Techniques – Shortest Path Model – Minimum Spanning Tree Problem – Maximal flow problem.

UNIT V DYNAMIC PROGRAMMING 10

Formulation – Application to capital budgeting, reliability improvement, shortest path, solution of LP using DP.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. R. Panneerselvam, “Operations Research”, Prentice Hall of India Private Limited, New Delhi 1 – 2005

REFERENCES:

1. P.K. Guptha and Man-Mohan, Problems in Operations Research – Sultan chand & Sons, 1994
2. Ravindran, Philips and Solberg, Operations Research Principles and Practice, John Wiley & Sons, Singapore, 1992
3. J.K.Sharma, Operations Research – Theory and Applications – Macmillan India Ltd., 1997
4. Hamdy A. Taha, Operations Research – An Introduction, Prentice Hall of India, 1997

PTGE2023 FUNDAMENTALS OF NANOSCIENCE L T P C
3 0 0 3

UNIT I INTRODUCTION 10

Nanoscale Science and Technology- Implications for Physics, Chemistry, Biology and Engineering-Classifications of nanostructured materials- nano particles- quantum dots, nanowires-ultra-thinfilms-multilayered materials. Length Scales involved and effect on properties: Mechanical, Electronic, Optical, Magnetic and Thermal properties. Introduction to properties and motivation for study (qualitative only).

UNIT II PREPARATION METHODS 10

Bottom-up Synthesis-Top-down Approach: Precipitation, Mechanical Milling, Colloidal routes, Self-assembly, Vapour phase deposition, MOCVD, Sputtering, Evaporation, Molecular Beam Epitaxy, Atomic Layer Epitaxy, MOMBE.

UNIT III PATTERNING AND LITHOGRAPHY FOR NANOSCALE DEVICES 5

Introduction to optical/UV electron beam and X-ray Lithography systems and processes, Wet etching, dry (Plasma /reactive ion) etching, Etch resists-dip pen lithography

UNIT IV PREPARATION ENVIRONMENTS 10

Clean rooms: specifications and design, air and water purity, requirements for particular processes, Vibration free environments: Services and facilities required. Working practices, sample cleaning, Chemical purification, chemical and biological contamination, Safety issues, flammable and toxic hazards, biohazards.

UNIT V CHARECTERISATION TECHNIQUES 10

X-ray diffraction technique, Scanning Electron Microscopy - environmental techniques, Transmission Electron Microscopy including high-resolution imaging, Surface Analysis techniques- AFM, SPM, STM, SNOM, ESCA, SIMS-Nanoindentation

TOTAL: 45 PERIODS

TEXT BOOKS:

1. A.S. Edelstein and R.C. Cammearata, eds., "Nanomaterials: Synthesis, Properties and Applications", Institute of Physics Publishing, Bristol and Philadelphia, 1996.
2. N John Dinardo, "Nanoscale charecterisation of surfaces & Interfaces", 2nd Edition, Weinheim Cambridge, Wiley-VCH, 2000

REFERENCES:

1. G Timp (Editor), "Nanotechnology", AIP press/Springer, 1999
2. Akhlesh Lakhtakia (Editor), "The Hand Book of Nano Technology, "Nanometer Structure", Theory, Modeling and Simulations. Prentice-Hall of India (P) Ltd, New Delhi, 2007.

PTME2036 PRODUCTION PLANNING AND CONTROL L T P C
3 0 0 3

OBJECTIVES:

- To understand the various components and functions of production planning and control such as work study, product planning, process planning, production scheduling, Inventory Control.
- To know the recent trends like manufacturing requirement Planning (MRP II) and Enterprise Resource Planning (ERP).

UNIT I INTRODUCTION 9

Objectives and benefits of planning and control-Functions of production control-Types of production-job- batch and continuous-Product development and design-Marketing aspect - Functional aspects-Operational aspect-Durability and dependability aspect-aesthetic aspect. Profit consideration-Standardization, Simplification & specialization-Break even analysis-Economics of a new design.

UNIT II WORK STUDY 9

Method study, basic procedure-Selection-Recording of process - Critical analysis, Development - Implementation - Micro motion and memo motion study - work measurement - Techniques of work measurement - Time study - Production study - Work sampling - Synthesis from standard data - Predetermined motion time standards.

UNIT III PRODUCT PLANNING AND PROCESS PLANNING 9

Product planning-Extending the original product information-Value analysis-Problems in lack of product planning-Process planning and routing-Pre requisite information needed for process planning-Steps in process planning-Quantity determination in batch production-Machine capacity, balancing-Analysis of process capabilities in a multi product system.

UNIT IV PRODUCTION SCHEDULING 9

Production Control Systems-Loading and scheduling-Master Scheduling-Scheduling rules-Gantt charts-Perpetual loading-Basic scheduling problems - Line of balance - Flow production scheduling-Batch production scheduling-Product sequencing - Production Control systems-Periodic batch control-Material requirement planning kanban – Dispatching-Progress reporting and expediting-Manufacturing lead time-Techniques for aligning completion times and due dates.

UNIT V INVENTORY CONTROL AND RECENT TRENDS IN PPC 9

Inventory control-Purpose of holding stock-Effect of demand on inventories-Ordering procedures. Two bin system -Ordering cycle system-Determination of Economic order quantity and economic lot size-ABC analysis-Recorder procedure-Introduction to computer integrated production planning systems-elements of JUST IN TIME SYSTEMS-Fundamentals of MRP II and ERP.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Martand Telsang, "Industrial Engineering and Production Management", S. Chand and Company, First edition, 2000.
2. James.B.Dilworth,"Operations management – Design, Planning and Control for manufacturing and services" Mcgraw Hill International edition1992.

REFERENCES:

1. Samson Eilon, "Elements of production planning and control", Universal Book Corpn.1984
2. Elwood S.Buffa, and Rakesh K.Sarin, "Modern Production / Operations Management", 8th Ed. John Wiley and Sons, 2000.
3. Kanishka Bedi, " Production and Operations management", Oxford university press, 2nd Edition 2007.
4. Melynk, Denzler, " Operations management – A value driven approach" Irwin Mcgrawhill.
5. Norman Gaither, G. Frazier, " operations management" Thomson learning 9th edition IE, 2007
6. K.C.Jain & L.N. Aggarwal, "Production Planning Control and Industrial Management", Khanna Publishers, 1990.
7. S.N.Chary, "Theory and Problems in Production & Operations Management", Tata McGraw Hill, 1995.
8. Upendra Kachru, " Production and operations management – Text and cases" Excel books 1st edition 2007.

PTME 2037	MAINTENANCE ENGINEERING (Common to Mechanical and Production)	L T P C 3 0 0 3

OBJECTIVES:

- To enable the student to understand the principles, functions and practices adapted in industry for the successful management of maintenance activities.
- To explain the different maintenance categories like Preventive maintenance, condition monitoring and repair of machine elements.
- To illustrate some of the simple instruments used for condition monitoring in industry.

UNIT I PRINCIPLES AND PRACTICES OF MAINTENANCE PLANNING 10

Basic Principles of maintenance planning – Objectives and principles of planned maintenance activity – Importance and benefits of sound Maintenance systems – Reliability and machine availability – MTBF, MTTR and MWT – Factors of availability – Maintenance organization – Maintenance economics.

UNIT II MAINTENANCE POLICIES – PREVENTIVE MAINTENANCE 9

Maintenance categories – Comparative merits of each category – Preventive maintenance, maintenance schedules, repair cycle - Principles and methods of lubrication – TPM.

UNIT III CONDITION MONITORING 9

Condition Monitoring – Cost comparison with and without CM – On-load testing and off-load testing – Methods and instruments for CM – Temperature sensitive tapes – Pistol thermometers – wear-debris analysis

UNIT IV REPAIR METHODS FOR BASIC MACHINE ELEMENTS 10

Repair methods for beds, slideways, spindles, gears, lead screws and bearings – Failure analysis – Failures and their development – Logical fault location methods – Sequential fault location.

UNIT V REPAIR METHODS FOR MATERIAL HANDLING EQUIPMENT 7

Repair methods for Material handling equipment - Equipment records –Job order systems -Use of computers in maintenance.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Srivastava S.K., “Industrial Maintenance Management”, - S. Chand and Co., 1981
2. Bhattacharya S.N., “Installation, Servicing and Maintenance”, S. Chand and Co., 1995

REFERENCES:

1. White E.N., “Maintenance Planning”, I Documentation, Gower Press, 1979.
2. Garg M.R., “Industrial Maintenance”, S. Chand & Co., 1986.
3. Higgins L.R., “Maintenance Engineering Hand book”, McGraw Hill, 5th Edition, 1988.
4. Armstrong, “Condition Monitoring”, BSIRSA, 1988.
5. Davies, “Handbook of Condition Monitoring”, Chapman &Hall, 1996.
6. “Advances in Plant Engineering and Management”, Seminar Proceedings - IIPE, 1996.

PTPR2030 PURCHASING AND MATERIALS MANAGEMENT L T P C
3 0 0 3

UNIT I FUNCTIONS OF MATERIALS MANAGEMENT 6

Introduction to materials management – objectives – Organization – Functions – Operating Cycle – Value analysis – Make or buy decisions.

UNIT II PURCHASING MANAGEMENT 8

Purchasing policies and procedures – Selection of sources of supply – Vendor development – Vendor evaluation and rating – Methods of purchasing – Imports – Buyer – Seller relationship – Negotiations - Insurance and claims managements

UNIT III STORES MANAGEMENT 8

Store function – Location – Layout – Stock taking – Materials handling – codification – Inventory pricing – MIS for stores management

UNIT IV MATERIALS PLANNING 12

Forecasting - ABC analysis – Materials requirements planning - Inventory systems – Quantity – periodic – Deterministic models – Aggregate planning – JIT.

UNIT V INVENTORY MANAGEMENT 11

Basic EOQ Model – Discount Model - Finite Production – Lot size under constraints – Application of O.R. Techniques in Materials Management.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Lamer Lee and Donald W.Dobler, Purchasing and Material Management, Text and Cases, Tata McGraw Hill, 1996.

REFERENCES:

1. Gopalakrishnan P.Handbook of Materials Management, Prentice Hall of India, 1996.
2. Guptha P.K. and Manmohan, Problems in Operations Research, Sultan Chand & Sons, 1994
3. R. Kesavan, C.Elanchezhian and T.Sundar Selwyn, Engineering Management, Eswar Press 2005

PTME2038 OPERATIONS RESEARCH L T P C
(Common to Mechanical, Automobile) 3 0 0 3

OBJECTIVES:

- To create awareness about optimization in utilization of resources.
- To understand and apply operations research techniques to industrial operations.

UNIT I LINEAR MODEL 10

The phases of OR study – formation of an L.P model- graphical solution – simplex algorithm – artificial variables technique– Big M method, two phase method, Duality in LPP. Transportation problems- VAM – MODI technique, Assignment problems.

UNIT II NETWORK MODELS 8

Shortest route – minimal spanning tree - maximum flow models – project network- CPM and PERT network-critical path scheduling.

UNIT II INVENTORY MODEL 9

Types of Inventory- EOQ –ERL- Deterministic inventory problems – Price breaks - Stochastic inventory problems- selective inventory control techniques.

UNIT II REPLACEMENT MODELS 9

Replacement of items that deteriorate with time – value of money changing with time – not charging with time – optimum replacement policy – individual and group replacement. Sequencing problem: models with n jobs with 2 machines – problem with n jobs with m machines.

UNIT III QUEUING THEORY 9

Queuing models – queuing systems and structures – notation –parameter – single server and multiserver models – Poisson input – exponential service – constant rate service – infinite population.

TOTAL: 45 PERIODS

TEXT BOOK:

1. Wayne.L.Winston, Operations research applications and algorithms, Thomson learning,4th edition 2007.
2. Taha H.A, “Operation Research”, Pearson Education sixth edition, 2003

REFERENCES:

1. Frederick.S.Hiller and Gerald.J.Lieberman, “Operations research concepts and cases”, TMH (SIE) 8th edition.
2. J.K.Sharma, “Operations research theory and applications”, Macmillan India .3rd edition 2007,
3. Hira and Gupta “ Problems in Operations Research”, S.Chand and Co,2002.
4. Panneerselvam, “Operations Research” Prentice Hall of India, 2003.
5. G Srinivasan, “Operations research principles and applications”, PHI (EEE) 2007.
6. Wagner, “Operations Research”, Prentice Hall of India, 2000.